

9-1-20.

OIL BARGES Nos 617-623.

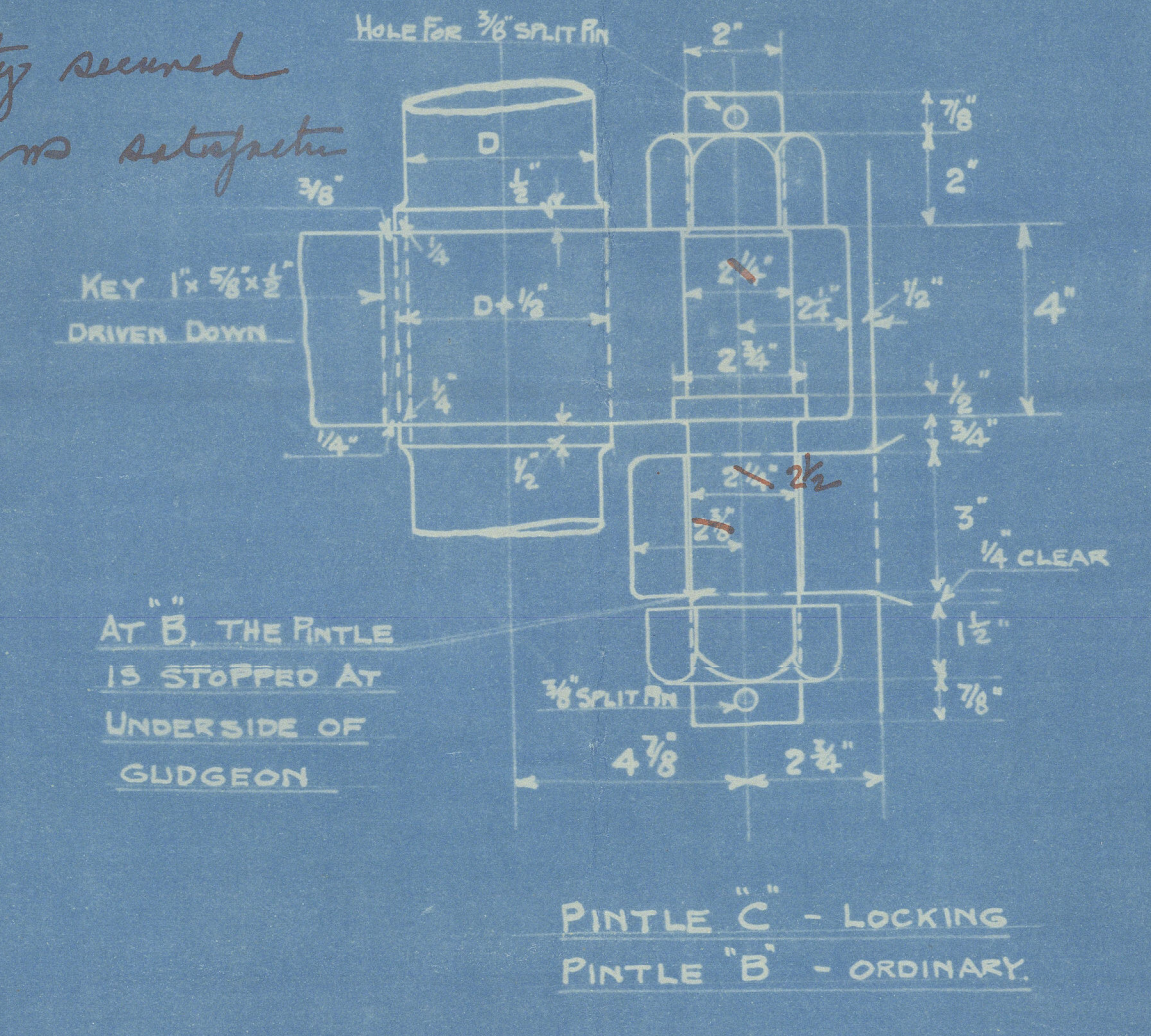
STEM - STERNFRAME - RUDDER.

SCALE 1"=1FOOT.

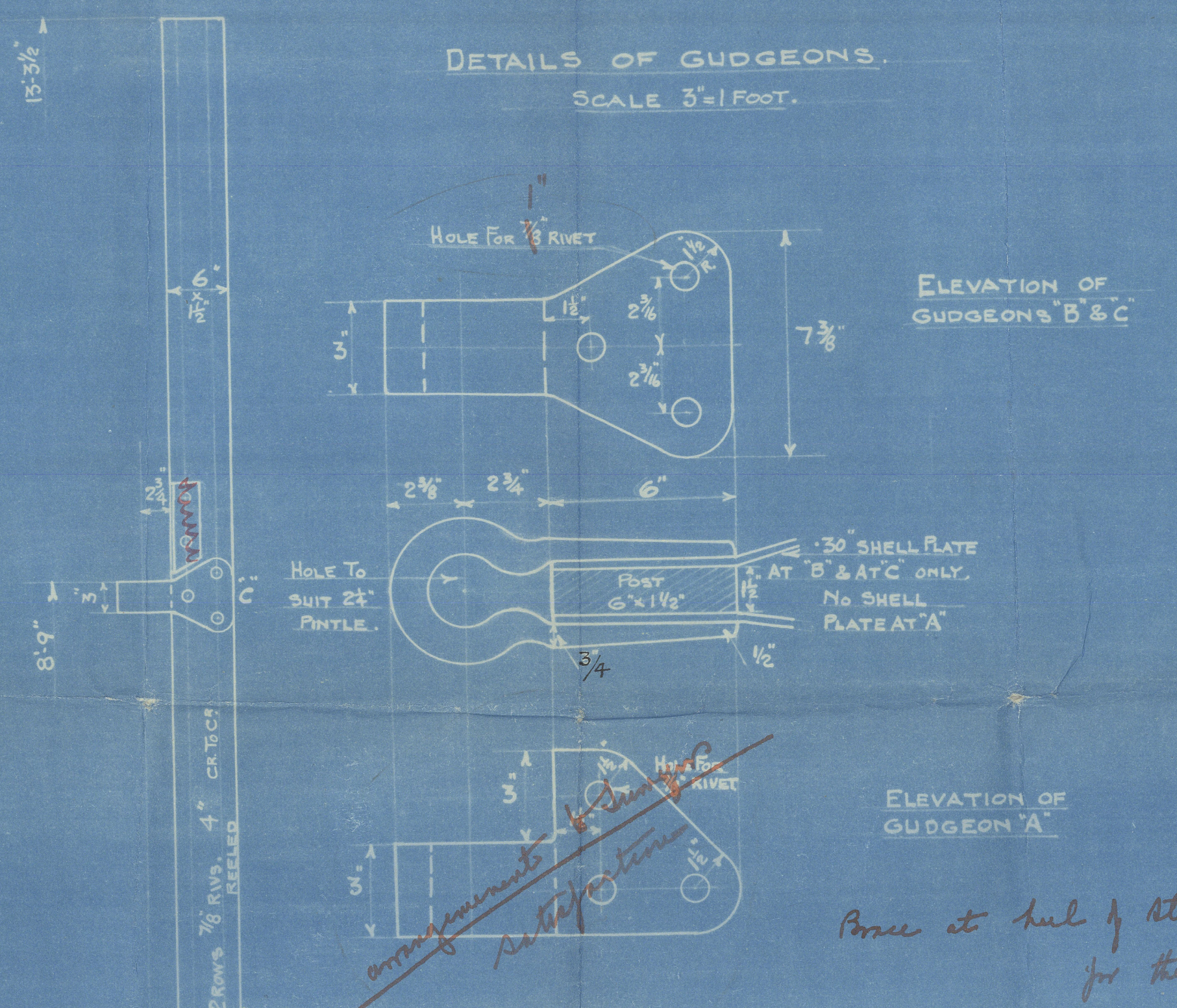
-RUDDER- FORGED IRON OR STEEL.

NOTES: RUDDER POST SWELLED 1/2" GREATER IN DIA. IN WAY OF ARMS THAN NORMAL DIA. AT TOP OF ARM. THIS INCREASED DIA. MAINTAINED FOR 1/2" ABOVE AND BELOW ARM, AND DIA. THEN REDUCED TO NORMAL.
ALL KEYS DRIVEN DOWN AND TAPERED 1/8" IN 4".
0.85" SPACE BETWEEN ARMS, TO ALLOW 0.80" PLATE TO BE EASILY REEVED INTO PLACE.
RUDDER IS HARD OVER AT 45°.

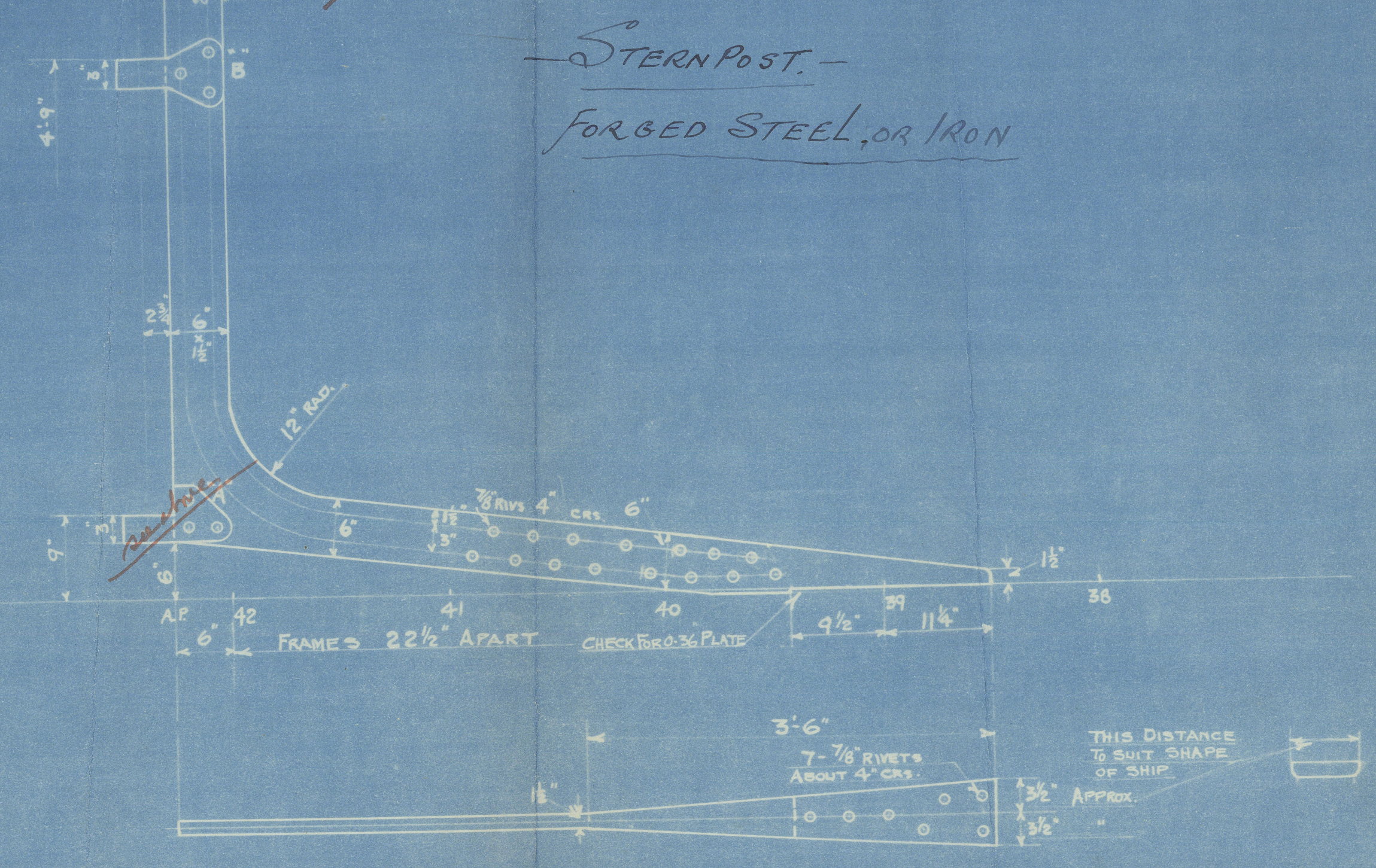
Rudder stock the apparently assumed at deck having no stopper



DETAILS OF GUDGEONS. SCALE 3"=1FOOT.

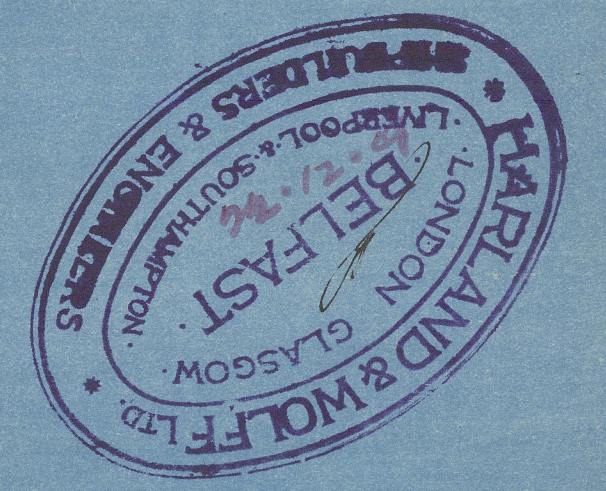


-STERN POST- FORGED STEEL OR IRON



DETAIL OF STOPPER. SCALE 3"=1FOOT. STOPPER ON DECK.


-STEM- FORGED STEEL OR IRON



Harland & Wolffs.

Nos 617 - 623 - 651-2

Stem, Stern Frame
+ Rudder.

617. Britmex no. 2 

618. Britmex no. 3.

619. Britmex no 4

620. Britmex no 5.

621. Britmex no 6.

622. Britmex no 7.

623. Britmex no 8.

651. Britmex no 1

652. Britmex no 9.



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