

REPORT ON WATER TUBE BOILERS.

No. 5956

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7th Sept., 1943 When handed in at Local Office 7th Sept., 1943 Port of Vancouver, B. C.  
No. in Survey held at Vancouver, B. C. Date, First Survey 8th June, 1943 Last Survey 28th August, 1943  
eg. Bk. on the Steel Single Screw Steamer "WASCANA PARK" (Number of Visits 34) Gross 7152.20 Tons Net 4239.68  
Built at Vancouver, B. C. By whom built Burrard Dry Dock Co. Ltd. When built 1943  
Engines made at Toronto By whom made John Inglis Co. Ltd. When made 1943  
Boilers made at Vancouver, B. C. By whom made Vancouver Iron Works, Ltd. When made 1943  
Nominal Horse Power 636 Owners Minister of Munitions & Supply of Canada. Port belonging to --

WATER TUBE BOILERS—MAIN, AUXILIARY, OR DONKEY—Manufacturers of Steel Steel Co. of Canada, Page-Hersey Tubes.  
Date of Approval of plan 17-7-43 Number and Description or Type Boilers (Two) Sinuous Header Water Tube Working Pressure 250 lbs. Tested by Hydraulic Pressure to 425 lbs. Date of Test 16-6-43  
No. of Certificate Nos. 489 & 490 Can each boiler be worked separately Yes Total Heating Surface of Boilers 9704 sq. ft. (2 Blrs.)  
Is forced draught fitted Yes Area of fire grate (coal) in each Boiler --  
No. and type of burners (oil) in each boiler 4 Todd "Hex-Press" Burners No. and description of safety valves on  
Each boiler One Iron 4" Consolidated Area of each set of valves per boiler { per rule 22.9 sq. ins. as fitted 25.14 sq. ins. Pressure to which they are adjusted 250 lbs. Are they fitted with easing gear Yes In case of donkey boilers state whether steam from main boilers can enter  
Is donkey boiler -- Smallest distance between boilers or uptakes and bunkers or woodwork 23" Height of boiler 16'-5-5/8  
Width and Length 14'-7 1/2" x 18'-7 1/2" Steam Drums:—Number in each boiler One Inside diameter 47-3/8"  
Thickness of plates 15/16" Range of Tensile Strength 70,000 to 82,000 lbs. Are drum shell plates welded  
Is flanged Welded If fusion welded, state name of welding firm Vancouver Iron Works, Ltd. Have all the requirements of the rules  
Has Class I vessels been complied with Yes Description of riveting:—Cir. seams -- long. seams --  
Diameter of rivet holes in long. seams -- Pitch of rivets -- Thickness of straps -- Percentage strength of  
Long. joint:—Plate -- Rivet -- Diameter of tube holes in drum 4-1/32" Pitch of tube holes 7"  
Percentage strength of shell in way of tubes 42.5 Steam Drum Heads or Ends:—Range of tensile strength 65,000 to 77,000 lbs.  
Thickness of plates 15/16" Radius or how stayed 38" Size of manhole or handhole 12" x 16" Water Drums:—Number  
Each boiler One Inside Diameter 5-3/4" sq. Thickness of plates 3/4" Range of tensile strength 60,000 - 70,000 lbs. Are drum shell plates  
Is welded or flanged Solid Drawn If fusion welded, state name of welding firm -- Have all the requirements of the rules  
Has Class I vessels been complied with -- Description of riveting:—Cir. seams -- long. seam --  
Diameter of rivet holes in long. seams -- Pitch of rivets -- Thickness of straps --  
Percentage strength of long. joint:—Plate -- Rivet -- Diameter of tube holes in drum 4-1/32" Pitch of tube holes 7"  
Percentage strength of drum shell in way of tubes 42.5 Water Drum Heads or Ends:—Range of Tensile strength 60,000 to 70,000 lbs.  
Thickness of plates 9/16" min. Radius or how stayed Handholes in end Size of manhole or handhole 4 1/2" x 5 1/2"  
Headers or Sections:—Number 22 Material Steel Thickness 9/16" Tested by Hydraulic Pressure to 500 lbs.  
Tubes:—Diameter 2" x 4" Thickness 10.6 BWG { .134" .203" Number 602-2" 44-4" Steam Dome or Collector:—Description of  
Joint to Shell -- Inside diameter -- Thickness of shell plates -- Range of tensile  
Is length -- Description of longitudinal joint -- If fusion welded, state name of welding  
Have all the requirements of the rules for Class I vessels been complied with -- Diameter of rivet holes --  
Pitch of rivets -- Thickness of straps -- Percentage strength of long. joint -- Plate -- Rivet --  
Crown or End Plates:—Range of tensile strength -- Thickness -- Radius or how stayed --

UPERHEATER. Drums or Headers:—Number in each boiler Two Inside Diameter 6" square  
Thickness 5/8" Material Steel Range of tensile strength 60,000 to 70,000 lbs. Are drum shell plates welded  
Is flanged Forged If fusion welded, state name of welding firm -- Have all the requirements of the rules  
Has Class I vessels been complied with -- Description of riveting:—Cir. seams -- long. seams --  
Diameter of rivet holes in long. seams -- Pitch of rivets -- Thickness of straps -- Percentage strength of  
Long. joint:—Plate -- Rivet -- Diameter of tube holes in drum 2-1/64" Pitch of tube holes 3-3/4" Percentage strength of  
Drum shell in way of tubes 46% Drum Heads or Ends: Welded to inlet & outlet nozzles. Range of tensile strength --  
Radius or how stayed -- Size of manhole or handhole 4 1/2" x 5 1/2" Number, diameter, and thickness of tubes 22 off 2" OD 10BWG .134 wall  
Tested by Hydraulic Pressure to 425 lbs. Date of Test 16-6-43 Is a safety valve fitted to each section of the superheater which  
Can be shut off from the boiler Yes No. and description of Safety Valves One Area of each set  
Valves 1.76 sq. inches Pressure to which they are adjusted 230 lbs, Is easing gear fitted No

Spare Gear. Has the spare gear required by the rules been supplied Yes  
Is: Headers, Superheater headers and mud drums manufactured by Combustion Engineering Co. Inc., at Chattanooga, Tennessee under American Bureau Inspection.  
The foregoing is a correct description of the foregoing.  
Vancouver Iron Works Ltd. Manufacturer.  
Dates of Survey During progress of work in shops -- 1943, June 8, 9, 10, 11, 12, 15, 16, 18, 19. Is the approved plan of boiler forwarded herewith No  
While During erection on board vessel -- 1943, June 27, July 13, 19, 20, 28, 31. Plans in U.K.  
Building Aug. 2, 4, 5, 6, 10, 11, 13, 14, 16, 18, 19, 20, 21, 23, 24, 25, 26, 27, 28. Total No. of visits 34

Is this boiler a duplicate of a previous case Yes If so, state vessel's name and report No. "FORT COLUMBIA" (Ver. Rpt. No. 5942)  
GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) These boilers have been built and fitted on board  
Under Special Survey in accordance with the approved plans, New York letters and the Rules. The  
Workmanship is good and the materials tested as per Rule. Satisfactorily tested under hydraulic  
Pressure as above, examined under working conditions, safety valves adjusted to the W.P. and a  
Satisfactory accumulation test carried out. 31st Aug. 1943  
Survey Fee \$150.00 When applied for, 31st Aug. 1943  
Travelling Expenses (if any) \$15.00 When received, 19

Committee's Minute  
Assigned  
TUES. 21 DEC 1943  
See fe. machy rft.  
R. Knox & W. P. Baillie  
Engineer Surveyor to Lloyd's Register of Shipping.  
Lloyd's Register Foundation  
010755-010765-0280