

E.E. FROM ACCTS.	9/9
E.E. FROM ADMN	14/9
PLANS RECD.	
CERTS. RECD.	
TO RMIS. DEPT	

Port MARSEILLES No. 12.870

Date of completing report 23rd May, 1960 When handed in at Local Office 1st June, 1960 Received London 8 SEP 1960
First Visit 1st July 1959 Last Visit 30th April 1960 No. of Visits 50

CHANTIER MEDITERANEE
LA SEYNE S/MER (Var)

FIRST ENTRY SHIP REPORT

ON THE SS/MS " LA ESTANCIA "

DISCLOSED
SECTION
No. 764

Has Report been sent on (1) Freeboard of Ship? Yes (2) Machinery? Yes
(Rpt. C11 & Rpt. C11 (Comp.) are to be forwarded in advance when freeboards are assigned by the Society. In cases where freeboards are assigned by another Authority or when ships are exempt from Load Lines, Rpt. C11 only need be forwarded).

Type of Ship Dry Cargo ship Is machinery fitted aft? Yes

Length (D 201 of Rules) Closed condition 439'-1" 40' 6" Built at CHANTIERS MEDITERANEE LA SEYNE (Var) FRANCE

Breadth (D 202 of Rules) Open condition 437'-6" 61'-0" Launched 29th November 1959 Yard No. I340

Depth (D 203 of Rules) Shelter deck 30'-6" 40'-6" Builders FORGES & CHANTIERS DE LA MEDITERANEE

Draught (summer moulded) (D 204 of Rules) Main dock 27'-0" 30'-5" 6-8, rue Camon PARIS (7e)

Deck Factor "F" excluding d_t Owners BUIES MARKES Ltd

" " "F" including d_t Address Plantation House LONDON (E.C.3.)

Gross tonnage 9.485.62 Managers ...

Net tonnage 5.956.66 Address ...

Official number 301.130 Port of Registry LONDON

Signal letters G.G.K.H. Date of last survey in drydock 9th March 1960

GENERAL DECLARATION

Has the ship been built under Special Survey in conformity with the Society's Rules and Regulations and Secretary's letters? Yes

Have the scantlings and arrangements of the ship as built been checked by you and found to be in accordance with the approved plans or with equivalent arrangements? Yes

Have any modifications and/or additions to the original approved arrangements made during construction, been indicated in ink of a distinctive colour other than red on the approved plans now forwarded, and approved locally as being in accordance with or by standards equivalent to Rule requirements? Yes

If separate plans of midship section and profile and decks showing the ship as built are forwarded, have they been checked with the approved arrangements and found in order? Yes

Are the materials and workmanship satisfactory? Yes

Have the freeboards been satisfactorily marked on the ship's sides and verified? Yes

BUILDER'S DECLARATION : To the best of my knowledge the ship has been built in conformity with the Rules, Regulations and requirements of Lloyd's Register of Shipping.

Monsieur TEILLARD, Sous-Directeur Technique Builder's Signature

FEES, etc.

Special Survey fee ... This Ship in my opinion is eligible to be classed: + 100 A.I.
(Special notations where part of class to be stated)

Travelling expenses ... for draught of 30'50"

Late attendance fees ...

Fees applied for Received

Classification Certificate to be sent to MARSEILLES OFFICE

Date of issue 18.10.60

Has an Interim Certificate been issued? ... Signature ...
Surveyor(s) to Lloyd's Register of Shipping

Committee's Minute FRIDAY - 7-OCT 1960

Character Assigned + 100 AI

DS 3.60

HACP +LMC

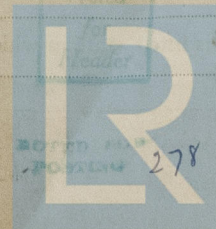
ES 4.60

ABS TS CL

Write Incl. (LHM)

Write Har.

5m,4,59 T. (MADE AND PRINTED IN ENGLAND)



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STEEL

Manufacturer's Name and/or Trade Mark of the steel used in the construction of the ship:—

Plates:— Manufacturers "DILLING" and "USINOR"

Siemens MARTIN steel, Lloyd's "HULL" quality P401 and P402

Sections:— Manufacturers "DE WENDEL"

Siemens MARTIN steel, Lloyd's "Hull" quality

approx 50% + steel is BV
NV + AB Rules

Has the steel been manufactured at works recognised by the Committee and tested in accordance with the Rules?

Yes 50% only

Process of manufacture (e.g. Open hearth, electric furnace, etc.)

Siemens MARTIN furnace ✓

See letter dated 27/11/58 & mal letter dated 5/11/59.

Particulars of Special Quality Steel used high resistant steel (XNT and P5) used for sheerstrake and for shelter deck plating in way of No 3 hatchway
(Advice notes to be forwarded separately with plan showing disposition of these plates)

Plan approval wording:

..... 100 A.I. with the notation "Longitudinal framing at bottom and deck
suitable
"the scantlings being for the designed summer draught of 30'50" (9,31 mètres) measured from
top of keel.

ELECTRIC WELDING

Parts of main structural importance electrically welded All parts of main structural importance, i.e. T/T shell seams and butts, frames, bulkheads and decks, electrically welded, except shelter deck sheers-trake plate rivetted to radiused XN.T. quality sheerstrake.
Parts examined by radiography

Main strength cruciform intersections of shell and decks etc.

Approximate total 769 X ray photographs taken

Were the electrodes used of types approved by the Committee? Yes ✓

FORGINGS, CASTINGS AND FABRICATED PARTS

ITEM	FORGING, CASTING OR FABRICATED (Certificates to be forwarded)	MAKER'S NAME
Stem bar	Fabricated	FORGES & CHANTIERS DE LA MEDITERRANEE
Shaft brackets	NIL	
Sternframe	Lower and upper parts fab boss of cast steel.	ATELIERS DE PARIS & D'OUTREAU ✓
Rudder mainpiece or post	Mainpiece and stock of forged steel.	Messrs AUBAGNAC, La Plaine SAINT DENIS (Seine) ✓
Rudder head	Forged steel	d° ✓
Quadrant	NIL	
Tiller	Forged	DENNYSTOWN FORGE CO LTD DUMBARTON ✓

GENERAL PARTICULARS

Steering gear (Type & Maker) "Hastie" Electro/Hyd 2 rams Auxiliary steering gear

NIL

Steering chains (Size & test) NIL

Windlass (Type & Maker) Th. Thrige-Electric-for 2 1/2"

Ceiling in holds (Material & thickness) NIL ✓

Are cargo battens fitted in holds? Yes ✓ in 'tween decks? Yes ✓

Parts of bottom plating on which cement or an approved composition is laid (if fitted):— NIL

Particulars of composition (if any):— NIL

Insulated cargo compartments (if any):— NIL

Parts of structure of material other than steel (if any):— NIL

If mechanical ventilation is fitted, state in which cargo spaces:— Mechanical ventilation fitted in all cargo spaces

If cathodic protection is fitted, state in which tanks:— NIL



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Letter D† **SEP 12 1944**

CHAIN CABLES

TOWLINE AND MOORING ROPES

CAST STEEL ANCHOR HEAD DROP TEST

PARTICULARS FOR REGISTER BOOK (feet & inches)

Is D.F. fitted? YES

Is Submarine Signalling apparatus fitted?.....NO

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CAPACITIES OF TANKS (35 c.f. per ton) (Capacity Plan to be forwarded)

(O.F. or F.W. ONLY to be inserted against tanks used exclusively for oil fuel or fresh water)

Double bottom tanks:— No. 1 252 ✓ No. 2 348 ✓ No. 3 307 ✓ No. 4 374 ✓ No. 5 285 ✓ No. 6 O.F. ✓
 No. 7 Lub-Oil ✓ No. 8 Lub-Oil ✓ No. 9 F.W. ✓ No. 10 // No. 11 // No. 12 //

Fore peak tank 363 ✓ After peak tank 195 ✓ *ft F.W.* Midship deep tank 2873 2500 see
 Deep tank aft NIL Deep tank fwd. NIL Topside tanks NIL
 Tanks at sides of tunnel NIL Tanks in way of tunnel NIL Deck tanks NIL
 Side tanks NIL Wing tanks *in way of* NIL *OF* Other tanks NIL

If ship is an oil tanker state the numbers of main cargo tanks used exclusively for water ballast (if any) with capacities:— NO

GENERAL REMARKS

Names and yard numbers of sister or similar ships to be stated below. Numbered list of "Approved" and "As Built" plans to be given below or furnished separately (Port, Report Number, Builders' Name and Yard Number, Name of Ship and title of plan in English to be stated on outside of all plans folded to a maximum size of 11" x 9". List of forging, casting or equivalent fabricated parts, certificates to be given below with Certificate number, Port and Date.)

This ship has been built under special survey, in conformity with the Society's Rules and regulations and Secretaries letters. The Scantlings and Arrangements of the ship are as given in the report and as shown and amended on the approved plans now forwarded. All modifications or additions to the original approved arrangements made during Constructions have been indicated on the plans, and have been approved as being in accordance with, or by standards equivalent to the Rule requirements. The plans of midship section and profile and decks, and also those other plans itemised below, and all now forwarded herewith, have been checked with the approved arrangements and found in order.

All watertight and oiltight tanks and compartments, and all bilge and ballast piping installations and associated pipes and valves where applicable, have been subjected to hydraulic tests in accordance with rule requirements, and witnessed and examined whilst under pressure and have been considered to be efficient.

Weather decks, W/T bulkheads and all watertight closing arrangements, in decks and bulkheads etc, and approved pattern ships sidelights, have been examined whilst under water hose test, and considered to be watertight and efficient, and all other tests in accordance with the rules have been efficiently carried out.

The quality of workmanships of hull work generally has been considered to be efficient and in accordance with Rule Requirements.

List of approved plans of the Ship "As Built" Attached herewith.

- 1) Midships Section; ✓
- 2) Expansion of framing and shell plating { 2 plans, 1 fore body, 1 aft. body }
- 3) Main deck plating and structure { " " " " " " }
- 4) Shelter deck plating and structure { " " " " " " }
- 5) W/T bulkheads N° 10, 38, 64, 97, 112, 139, 168 (7 plans) and
- 6) Capacity plans.

List of plans showing in distinctive colours the disposition of S.Q. steels used in the construction of the hull in accordance with approved plans, also attached herewith.

- 1) Shelter deck plating and structure (2 plans, 1 fore body, 1 aft. body)
- 2) Expansion of framing and shell plating - (2 plans, 1 fore body, 1 aft. body)

List of attached certificates of forging, casting, or equivalent fabricated parts with certificate number, port, and date.

Certificate	N°	Port	Date
Lower Rudder Stock	1314 PAR	PARIS	10.9.59
Main Piece (Rudder Stock)	1340 PAR	PARIS	23.10.59
Stern Frame Head Piece	2510 VLN	VALENCIENNES	4.5.59
" " Tube	2511 VLN	" " "	4.5.59
XXXXXXXXXXXX			
Stern Frame Heel Piece	2512 VLN	" " "	4.5.59
Tiller	868	DUMBARTON	11.8.59
4 Upper & 4 lower Rudder Bearings }	1573	LE HAVRE	10.9.59
2 Rudder Bearers Ref.A	2604 VLN	VALENCIENNES	4.7.59
2 Rudder Bearers Ref.B	2605 VLN	" " "	4.7.59

Also attached copies of steel sheets for P."5" and "X.N.T." quality steels used in the construction. ✓



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