

PORT

Paris - 32 rue Caumartin

COPY

msl

No. 1292 Par

LLOYD'S REGISTER OF SHIPPING

SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~on Castings~~ as herein described, manufactured

Bts. Aubagnac

of Plaine St. Denis (Seine)

order

placed

for the Engines No. 1288 MT

being constructed by

P. C. M.

La Seyne

for the Ship No. 234X

being built by

Forges et

Chantiers de la Méditerranée

of

La Seyne

have been inspected by me as set forth below and found to be, so far as can be seen,
sound and free from defects. These have been despatched to La Seyne

ITEM

ONE SCREWSHAFT

Identification No.

Par 680 fitted on La Estancia

Surveyor's Initials.

B.L.G.

Materials.

S.M.O.H. steel from Ac Pompey Cast No. 8219

How made.

Forged

Heat treated.

Yes

Dimensions.

as per plan No. ML 2 B

Weight.

7000 Kgs

Progress on Insp.

Rough machined

Yield per sq.

—

Ult. kg per sq. mm

47

46,4

Elong. % on 3,54d

37

37

Reduc. of Area %

—

Cold Bend.

satisfactory 180°

Brinell.

—

Charpy KUF Kg/cm²

14,02 (long)

8,20 (transverse)

Final date.

7.7.59

Date of approval of chemical analysis, physical properties and heat treatment in the
case of special steels for reduction gearing forgings.

Other tests: makers stated analysis:-

C
0,185Mn
0,575Si
0,25P.
0,026S.
0,018

Fee: sulphur prints taken at each end of shaft - satisfactory

Expenses:

Received at

Signature

B.L.Green

Date 14.8.59

*Delete where not applicable.

