

Lloyd's Register of Shipping.

(Report on Vessel No. 54392 Port GLASGOW)WaitakiNo. 24540SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs W. Jones & Co. of Glasgow for the Vessel No. 538, being built by Messrs A. Stephens & Sons Ltd of Glasgow has been inspected by me as set forth below and found to be, so far as can be seen, sound

on Forgings or Castings.

Lloyd's

No. 9361J.P. 17/11/33J. PringleSheffield 8/12/33.1 Rudder Stock

STERN FRAME.

RUDDER FRAME.

STEM

Material*	Siemens Steel		
made	Forged		
annealed	Yes		
Dimensions	Dia $7\frac{3}{4}$ "		
Process on Inspection	Finished machined		
When Inspected	} 26/10/33 to 17/11/33				
CASTINGS.					
Tests on Standard Test Pieces.			963		
Yield Test—			31.8		
Tensile strength per square inch			35.0		
Elongation per cent. ... 2"					
Bending Test—			180° W.F.		
Angle before fracture					
Test—					
Height from ground ...					
Hardening Test—					
made according to Rules (and found satisfactory ...)					

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ — : :

To be paid at —

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Lloyd's Register
Foundation

S. S. WAITAKI

Lloyd's Register of Shipping

SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs. J. & W. Galt, Glasgow, for the vessel No. 117, being built by Messrs. J. & W. Galt, Glasgow, have been inspected by me at the works and found to be in conformity with the requirements of the Act.

Lloyd's Register of Shipping
No. 117
11/1/18

Sketches of Frames showing position and description of welds of forgings	Position of welds	Description of welds
	1	Welded
	2	Welded
	3	Welded
	4	Welded
	5	Welded
	6	Welded
	7	Welded
	8	Welded
	9	Welded
	10	Welded
	11	Welded
	12	Welded



© 2020

Lloyd's Register Foundation