

Lloyd's Register of Shipping.

(Report on Machinery, No. _____)

Port

Leningrad

No. 271 ENGINE FORGINGS ~~OR CASTINGS~~.

I have to report that the ~~Forgings or Castings~~, as herein described, manufactured by The Baltic Shipb. & Engin. Works of Leningrad for the Engines No. 306 being constructed by The Russian Diesel Works of Leningrad for the Ship No. 306, being built by The Severney Shipbuilding Yard of Leningrad have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. ~~These have been despatched to~~

Mark on Forgings ~~or Castings~~.

Lloyd's

No. 0575

H.M.C. 15.11.28

A. M. Crinick,

Leningrad.

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
	FLYWHEEL SHAFT.		132	SCREW SHAFT.
Material* ...			Basic Open Heart Steel	
How made ...			Forged	
Annealed ...			yes	
Dimensions, Forgings			320 m/m. dia	
Weight, Castings				
Progress on { Inspection }			rough forging to finished state	
Tests on Standard Test Pieces.				
Tensile Test— Tons per square inch ... m.m.			46.3	
Extension per cent			33.3	
Cold Bending Test— Angle before fracture			180°	
Dates when Inspected			5.3.28 — 15.11.28.	

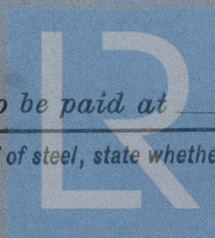
PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £

To be paid at

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

10m. 7.28.



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Lloyd's Register
Foundation

01149-01160-0107

Is there a drain arrangement fitted at the lowest part of each receiver/ES

Two for main motor

Cubic capacity of each 250 LITRES

Internal diameter 400 m/m