

26 NOV 1928¹⁰

Lloyd's Register of Shipping.

(Report on Vessel No. 6340

Port Hong Kong

No. 651

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by The Hong Kong & Whampoa Dock Co. of Hong Kong for the Vessel No. 651, being built by The H K & Whampoa Dock Co. of Hong Kong have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects.

Mark on Forgings or Castings.

Lloyd's

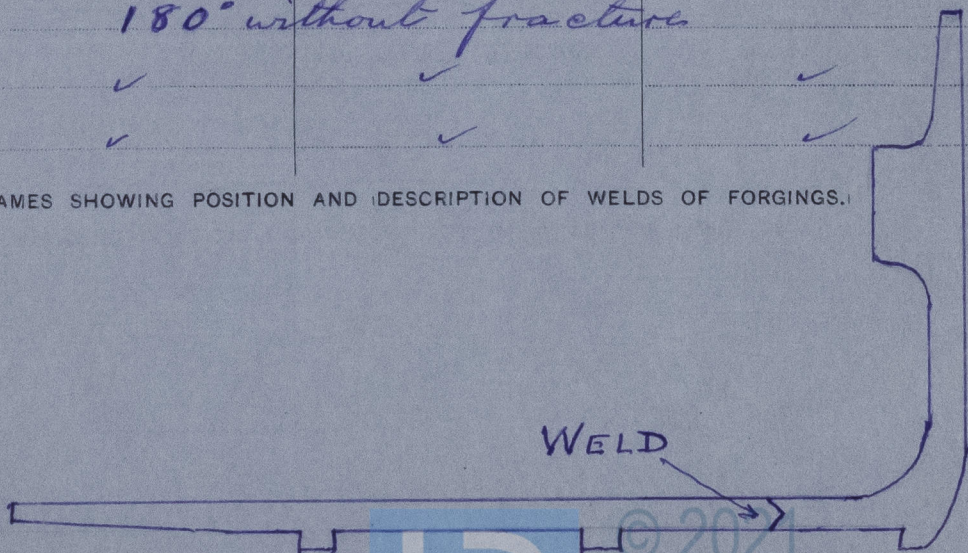
No. 651
28-7-28
T.S.M.

Hong Kong, July 28th 1928.

W. L. Morrison

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	0. H. Steel	0. H. Steel	0. H. Steel
How made	Forged	Forged	Rolled steel bar
annealed	yes	yes	yes
Dimensions	As per plan	As per plan	As per plan
Progress on Inspection	Finished	Finished	Finished
Date when Inspected	April 24, 28, 30. 1928.	April 30, May 4, 7, 15, 21, 30, July 28 th 1928.	April 30, May 4 th 1928
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	29.8	31.8	29.2
Extension per cent. in 2"	31.25	32.0	34.3
Cold Bending Test—			
Angle before fracture	180° without fracture		
Drop Test—			
Height from ground ...	✓	✓	✓
Hammering Test—			
If made according to Rules and found satisfactory ...	✓	✓	✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ : :

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.