

LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

*SHIP OR ENGINE FORGINGS OR CASTINGS

o. 027-008

o. VE 1/3/DA/1918 5240/356175

I have to report that the Forgings or Castings, as herein described, manufactured
Messrs. Th. Wuppermann GmbH, of Leverkusen-Schlebusch

he Engines No.

being constructed by

Messrs. Klöckner Humboldt
Deutz

Köln-Deutz

for the Ship No.

being built by

of

been inspected by me as set forth below, and found to be, so far as can be seen,
and free from defects. These have been despatched to Köln-Deutz.

ITEM	One 6-throw solid crankshaft		
Identification No.	LLOYD'S DSF J.L. 1.8.55 866		
Surveyor's Initials.	J.L.		
Materials.	SM-Steel		
How made.	forged		
Heat treated.	yes		
Dimensions.	210/220 mm Ø		
Weight.	2340 kg		
Progress on Insp.	rough machined		
Field	kg per sq.	mm	35.1 40.9
Ult.	kg per sq.	mm	62.4 65.6
Elong. % on	50 mm		27.0 23.0
	5 x d		22.4 21.3
Reduc. of Area %			40.5 40.5
Cold Bend.			180 degr. good
Brinell.			-
Rockwell.			-
Final date.	1.8.55		

Date of approval of chemical analysis, physical properties and heat treatment in the
case of special steels for reduction gearing forgings.

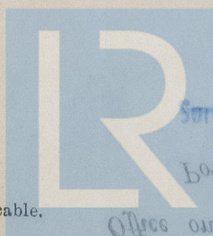
er tests: -

Signature

Report on Machinery No.

Received at

*Delete where not applicable.



Surveyor to Lloyd's Register of Shipping

By

Date

1.8.55

Lloyd's Register Foundation