

REPORT ON BOILERS.

knab. Rpt.
No. 6366

Received at London Office

2 FEB 1945

Date of writing Report **Aug. 16, 1944** When handed in at Local Office **Aug. 7, 1944** Port of **Montreal, Que.**

No. in Reg. Book. Survey held at **Montreal, Que.** Date, First Survey **May 8, 1944** Last Survey **June 13, 1944**

On the **S. S. "OAKMOUNT PARK"** *St. John: 1st visit - Oct. 4/44 Last visit - Jan. 1/45 no. of visits = 21*
Built at **Saint John, N.B.** By whom built **Shipbuilding Co. Ltd.** Yard No. **19** When built **1944**

Engines made at **Three Rivers, Que.** By whom made **Canada Iron Foundries Ltd.** Engine No. **2026** When made **1944**

Boilers made at **LACHINE, Que.** By whom made **DOMINION BRIDGE COMPANY, LIMITED** Boiler No. **B1340** When made **1944**
S 8

Nominal Horse Power **268.81** *269* Owners **Canadian Government** Port belonging to **Montreal**

MULTITUBULAR BOILERS—MAIN, ~~ADDITIONAL~~

Manufacturers of Steel **Bethlehem, Steel Co. of Canada, Lukens, etc.** (Letter for Record **S**)

Total Heating Surface of Boilers **1927 sq.ft.** Is forced draught fitted **Yes** Coal or Oil fired **Coal**

No. and Description of Boilers **1 Single Ended Multitubular** Working Pressure **200 lbs./sq.in.**

Tested by hydraulic pressure to **350 lbs./sq.in.** Date of test **13-6-44** No. of Certificate **1949** Can each boiler be worked separately **Yes**

Area of Firegrate in each Boiler **43.25 sq.ft.** and Description of safety valves to each boiler **One Twin Cockburn Improved High Lift 2 1/2" dia. each**

Area of each set of valves per boiler { per Rule **6.72 sq.in.** Pressure to which they are adjusted **200 lb.** Are they fitted with easing gear **Yes**
as fitted **7.95 sq.in.**

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler **--**

Smallest distance between boilers or uptakes and bunkers or woodwork **2 ft.** Is oil fuel carried in the double bottom under boilers **No**

Smallest distance between shell of boiler and tank top plating **2 ft.** Is the bottom of the boiler insulated **Yes**

Largest internal dia. of boilers **13' - 6"** Length **11' - 6"** Shell plates: Material **O.H. Steel** Tensile strength **29-33 tons**

Thickness **1 9/32"** Are the shell plates welded or flanged **Welded** Description of riveting: circ. seams { end **Welded**
inter **Welded**

long. seams **Welded** Diameter of rivet holes in { circ. seams **-** Pitch of rivets { **-**
long. seams **-**

Percentage of strength of circ. end seams { plate **-** rivets **-** Percentage of strength of circ. intermediate seam { plate **-** rivets **-**

Percentage of strength of longitudinal joint { plate **-** rivets **-** combined **-** Working pressure of shell by Rules **204.3 lbs./sq.in.**

Thickness of butt straps { outer **None** inner **None** No. and Description of Furnaces in each Boiler **3 Morrison Corrugated**

Material **O.H. Steel** Tensile strength **26-30 tons** Smallest outside diameter **38 1/2"**

Length of plain part { top **-** bottom **-** Thickness of plates { crown **9/16"** bottom **-** Description of longitudinal joint **Lap Weld**

Dimensions of stiffening rings on furnace or c.c. bottom **-** Working pressure of furnace by Rules **212 lbs./sq.in.**

End plates in steam space: Material **O.H. Steel** Tensile strength **26-30 tons** Thickness **1 3/16"** Pitch of stays **18 1/2" x 17 3/4"**

How are stays secured **Inside and Outside Nuts** Working pressure by Rules **202.4 lbs./sq.in.**

Tube plates: Material { front **O.H. Steel** back **O.H. Steel** Tensile strength { **26-30 tons** Thickness { **29/32"** **26-30 tons** **13/16"**

Mean pitch of stay tubes in nests **8 3/8" x 10 5/16"** Pitch across wide water spaces **14"** Working Pressure { front **245 lbs./sq.in.** back **223 lbs./sq.in.**

Girders to combustion chamber tops: Material **O.H. Steel** Tensile strength **28-32 tons** Depth and thickness of girder

at centre **2 @ 7 3/4" x 7/8"** Length as per Rule **33 15/32"** Distance apart **8"** No. and pitch of stays

in each **2 @ 10 3/4" x 8"** Working pressure by Rules **206.2 lbs./sq.in.** Combustion chamber plates: Material **O.H. Steel**

Tensile strength **26-30 tons** Thickness: Sides **23/32"** Back **23/32"** Top **23/32"** Bottom **23/32"** **Welded Washers & Welded Over**

Pitch of stays to ditto: Sides **11" x 7 3/4"** Back **8 3/8" x 10 1/2"** Top **10 3/8" x 8"** Are stays fitted with nuts or riveted over **Welded Washers & Welded Over**

Working pressure by Rules **202 lbs./sq.in.** Front plate at bottom: Material **O.H. Steel** Tensile strength **26-30 tons**

Thickness **29/32"** Lower back plate: Material **O.H. Steel** Tensile strength **26-30 tons** Thickness **29/32"**

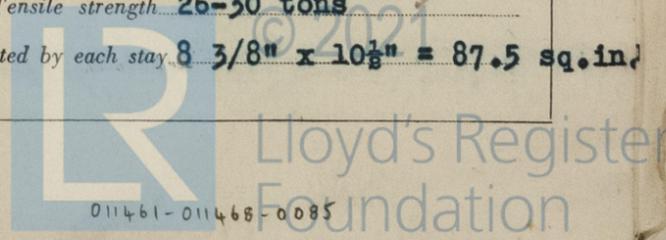
Pitch of stays at wide water space **14 3/8" x 10 1/2"** Are stays fitted with nuts or riveted over **Welded Washers & Welded Over**

Working pressure **214 lbs./sq.in.** Main stays: Material **O.H. Steel** Tensile strength **28-32 tons**

Diameter { At body of stay **3"** No. of threads per inch **6** Area supported by each stay **18 1/2" x 17 3/4" = 324 sq.in.**
Over threads **-**

Working pressure by Rules **207 lbs./sq.in.** Screw stays: Material **O.H. Steel** Tensile strength **26-30 tons**

Diameter { At turned off part, **2", 1 3/4"** No. of threads per inch **9** Area supported by each stay **8 3/8" x 10 1/2" = 87.5 sq.in.**
Over threads **-**



Working pressure by Rules **207 lbs./sq. in.** Are the stays drilled at the outer ends **No** Margin stays: Diameter At turned off part, **2"** or Over threads **-**

No. of threads per inch **9** Area supported by each stay **11 3/8" x 10 1/2" = 119.5** Working pressure by Rules **207 lbs./sq. in.**

Tubes: Material **Steel** External diameter Plain **3** Thickness **8 LSG sq. in.** **5/16" & 1/4"** No. of threads per inch **9**

Pitch of tubes **4 1/8" x 4 3/16"** Working pressure by Rules **250 lbs./sq. in.** Manhole compensation: Size of opening in shell plate **-** Section of compensating ring **-** No. of rivets and diameter of rivet holes **-**

Outer row rivet pitch at ends **-** Depth of flange if manhole flanged **-** Steam Dome: Material **-**

Tensile strength **-** Thickness of shell **-** Description of longitudinal joint **-**

Diameter of rivet holes **-** Pitch of rivets **-** Percentage of strength of joint Plate **-** Rivets **-**

Internal diameter **-** Working pressure by Rules **-** Thickness of crown **-** No. and diameter of stays **-** Inner radius of crown **-** Working pressure by Rules **-**

How connected to shell **-** Size of doubling plate under dome **-** Diameter of rivet holes and pitch of rivets in outer row in dome connection to shell **-**

Type of Superheater **Smoke Tube** Manufacturers of Tubes **National Tube Co.** Steel forgings **Penn. Forge Corporation, Tacony,** Steel castings **-**

Number of elements **48** Material of tubes **O.H. Seamless** Internal diameter and thickness of tubes **.69 & .095**

Material of headers **O.H. Forged** Tensile strength **28-33 tons** Thickness **1 1/8"** Can the superheater be shut off and the boiler be worked separately **Yes** Is a safety valve fitted to every part of the superheater which can be shut off from the boiler **Yes**

Area of each safety valve **1.767 sq. in.** Are the safety valves fitted with easing gear **Yes** Working pressure as per Rules **-** Pressure to which the safety valves are adjusted **205 lbs. per sq. in.** Hydraulic test pressure: Tubes **2500 lbs./sq. in.** forgings ~~2000~~ **550 lbs./sq. in.** and after assembly in place **-** Are drain cocks or valves fitted to free the superheater from water where necessary **Yes**

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with **Yes**

The foregoing is a correct description,
A. Q. Wall
 DOMINION BRIDGE CO. (LIMITED) Manufacturer

Dates of Survey while building During progress of work in shops **May 8, 12, 16, 22, 25, 30, 31** During erection on board vessel **June 5, 7, 13** Are the approved plans of boiler and superheater forwarded herewith (If not state date of approval.) **Yes**

Total No. of visits **31**
 16, 16, 29, Dec. 4, 6, 14, 15, 18, 21, 30, 31; Jan. 1/45.

Is this Boiler a duplicate of a previous case **Yes** If so, state Vessel's name and Report No. **S/S "ROCKWOOD PARK" Montreal Rpt.**

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) **This BOILER has been constructed under Special Survey and in accordance with Approved Plans.**

The shell longitudinal and circumferential seams are welded by the Union Melt Process and have been tested and X-rayed in accordance with the Rules for Class 1 Pressure Vessels.

The longitudinal seams of the front and back end plates are welded by the Union Melt Process.

The BOILER was tested hydrostatically at 350 lbs. per sq. in. pressure and found tight.

This boiler has been installed in this vessel under Special Survey and in accordance with the Rules and approved plans. The materials and workmanship are of good quality. On completion of Official Sea Trials, this boiler was emptied, manhole doors removed for internal examination, and boiler found in good condition. The combustion chamber fire boxes and furnaces were also examined and found satisfactory.

Survey Fee **100.00** } When applied for **Nov 15th 1944**
 Travelling Expenses (if any) **-** } When received **-**

A. Q. Wall
 Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute **FRI. 9 FEB 1945**

Assigned **Su F.E. machy. rph.**