

Depth 14.35

Depth 14.35 Draught Moulded 15' 4 1/2" Undocked 7.7.50.

011619-011627-0096 1/2

PILLARS AND DECKS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows	-		Stringer Plate, breadth and thickness in way of Bridge	-
„ in 'tween Decks, Size and Spacing	-		Thickness of Plating abreast Deck openings in way of Wells	-
„ „ „ „ „	-		Thickness of Plating abreast Deck openings in way of Bridge	-
„ in Holds „ „ „	-		Thickness of Plating within line of openings...	30 ✓
„ „ „ „ „	-		If Sheathed, material and thickness	-
Centre Line Bulkhead.	-		Third Deck.	-
Stiffeners and Spacing	-		Stringer Plate, breadth and thickness	-
Plating, thickness of	-		If Plated, state thickness	-
STRINGERS AND DECKS.			Fourth Deck.	-
Uppermost Continuous Deck.			Stringer Plate, breadth and thickness	-
Stringer Plate, breadth and thickness in Wells	88 x 54		If Plated, state thickness	-
„ „ „ „ in way of Bridge	-		Poop Deck.	-
„ Angle in Wells	6 6 54	5 x 5 x 54	Stringer Plate, breadth and thickness	55 x 26
Thickness of Plating abreast Deck openings in way of Wells	-		Plating, Sheathing, material and thickness ...	26 12 1/2 wood
Thickness of Plating abreast Deck openings in way of Bridge	-		Bridge Deck.	-
Thickness of Plating within line of openings...	30 9 36		Stringer Plate, breadth and thickness	-
If Sheathed, material and thickness	-		Plating, Sheathing, material and thickness ...	-
RQ Second Deck.			Forecastle Deck.	-
Stringer Plate, breadth and thickness in Wells	82 1/2 x 53		Stringer Plate, breadth and thickness	30
			Plating, Sheathing, material and thickness...	30 9 50 under windlass

SHELL PLATING.

SCANTLINGS.					RIVETING.						
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.		
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.	
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.
Flat Plate Keel	42	56	53	53	Includes 06 Curves increase.	2	3/4	3	3	3/4	3
„ Dblg. (if any)	-	-	-	-							
Bottom Plating, No. of Strakes A B C	6 1/2	45	49	41		2	3/4	3	2	3/4	3
Bilge Plating, No. of Strakes D	6 2 1/2	45	42	43		2	3/4	3	2	3/4	3
Side Plating, No. of Strakes E	59	45	42	41		2	3/4	3	2	3/4	3
Upper Deck, Sheer-strake in Wells G	46	56	42	37		2	7/8	3 3/8	3	7/8	3 1/2
Upper Deck, Sheer-strake in Bridge H	49 3/4	46	-	37	60 @ break of post.	2	7/8	3 3/8	3	3/4	3
Strake below Sheer-strake in Wells F	59	45	42	41		2	3/4	3	3	3/4	3
Strake below Sheer-strake in Bridge	-	-	-	-							
Poop Side Plating	-	-	-	28		1	3/4	3	1	3/4	3
Bridge Side Plating	-	-	-	-							
Forecastle Side Plating	-	-	30	-		1	3/4	3	1	3/4	3

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—	
Extending to Upper Deck (Sec. 3 c)	5
„ Deck next below	
As per Rule	

	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKH'D, Upper 'tween decks	-				
„ „ Second „	-				
„ „ Third „	-				
„ „ Holds	36 1/2 30	6 x 3 x 40 BA	25	5 x 3 x 30 BA	25
COLLISION „ (in Hold)	36 1/2 30	6 x 3 x 40 BA	25	2) SB Beams	25
AFTER PEAK „	50 30	6 x 3 x 36 L	24	5 x 3 1/2 x 40 L also	24

FORGINGS AND CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
KEEL, Bar	-			
STEM	R.B.	6 3/4 x 1 3/4		
STERN FRAME	Propeller Post	F	7 x 4 3/4	Forster
	Rudder „	F	9 x 6 1/2	do
Speed of Vessel				Not exceeding 12 knots
RUDDER—Type				Ordinary
„ A x D				117
„ Diam. of head	F			6
„ Mainpiece at top pintle				5 3/8 x 5 1/2
„ „ heel				4 1/2 x 4 3/8
„ how constructed				Riveted
„ double or single plate				40 double
„ coupling, vertical or horizontal				Vertical

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)
	Appleby & Roddingham, Cargo Fleet, Consett, Dorman Long, Skinningrove & South Durham
	Has the Steel been tested as required by the Rules? Yes

EQUIPMENT No. 12897

LETTER O

ANCHORS.

Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested, and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.				
52997	1st Bower	28	2	21	-	-	-	27	13	3	0	28	Byers Imp. C.S. Head	-	Sld. 15.10.48 H. B. B.
50649	2nd "	28	2	14	-	-	-	27	11	3	14	28	" " " "	-	Sld. 15.3.47 Davey
30514	3rd "	25	0	0	-	-	-	24	15	0	0	24	" " " "	-	L.W. 31.12.49 Vogan
	Collective weight	82	1	7	-	-	-					80			
68111	Stream	7	0	14	1	3	18	9	7	0	21	7	Sunstock E.W.	-	C.H. 27.7.49 Phillips

CHAIN CABLES.

HAWSERS AND WARPS.

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Fathoms.	Diam.	Stat.	Break.	Supplied.	Per Rule.	Fathoms.	Diam.					Fathoms.	Ins.		Fathoms.	Ins.
80801	240	1 1/16	43 1/2	61 1/2	305-1.24	298 3/4	240	1 1/16	Stud link	-	C.H. 13.1.50 Phillips	TOWLINE	90	4	44 9/10	90	3 1/4
												HAWSERS & WARPS	90	4	44 9/10	90	2 1/4
													70	2 1/2	17 7/10	10	1 3/4
	75	4 1/2		58 3/5			75	3 3/4									

Steering Gear, Type (Power or hand) Electric motorAlternative Means of Steering Hand pedestalSteering Chains (Size and Test) Direct to rudder headWindlass Emerson Walker Boats 2 @ 19' 0"Holds, thickness and material nilCargo Battens, thickness, material and spacing nilHatches. (Upper Deck) Plates & anglesThickness of Hatches 29 & 26 steelHatches No. 1 (Fwd.) 45' x 21' No. 2 47' x 22' No. 3 ✓ No. 4 ✓ No. 5 ✓ No. 6 ✓of Shifting Beams } No. 1 & 2 = 19 (Macgregors)
Fore and Afters }

Builder's Signature

For
S. P. AUSTIN & SON, LTD.Young
General Manager,

31.7.50.

DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel no
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo no The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

This ship has been built under Special Survey in conformity with the Society's Rules & Regulations & Secretary's letter. The scantlings & arrangements of the ship as given in the report & as shown & amended on the approved plans are forwarded. All modifications or additions to the original approved arrangements made during construction have been indicated on the plans have been approved as being in accordance with, or by standards equivalent to, the Rule requirements. The plans of Midship Section, Profile & Decks showing the ship as built, now forwarded herewith, have been checked with the approved arrangements & found in order.

The materials & workmanship are satisfactory.

The freeboard markings have been marked on, verified & cut in on vessel's sides.

The D.B. tanks, peaks & deep tanks have been tested by pressure in accordance with

The amount of Entry Fee..... £ : : } Fees applied for,
Special Survey Fee..... £262. 0. : } **AUG - 2 1950**
FREEBOARD 14. 0. : } Received by me,
Travelling Expenses, if any £ : : } 19

(Special notations, where part of class, to be stated.)

I am of opinion the Vessel should be Classed **+100A1**.State whether the Vessel has been built under Special Survey yes

Signature

P. D. Roudace
Surveyor to Lloyd's Register of Shipping.Certificate to be sent to LONDON ANDDate of issue 8/9/50Committee's Minute FRI. 1 SER 1950Character assigned +100A17.50 Sld.Lloyds A+C.P.+LMC 7.50ED. C.L.2 SB 220/16. Sph."Cargo battens not fitted"

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Lloyd's Register
Foundation

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

with the Rules ✓
The decks, bulkheads, steel hatch covers, hand pump tested ✓
The windlass & steering gear including the auxiliary gear tried ✓
Certificates are attached for stern frame, rudder, tiller, quadrant, & pinion

The approved plans are returned herewith.

As built plans attached

- 1) Midship Section
- 2) Profile & Decks

Sister Vessels Messrs S. P. Austins "Bodmin Moor" Sld Rpt. No 35377 etc etc

PARTICULARS OF ELECTRIC WELDING (if employed) Tank top plating Part deck stringer butts Steel hatch covers & minor items

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

Cargo battens not fitted ✓ E.S.P. See Engineer Rpt.
Cruiser stern.
Sloysds A & C.P. ✓

RADAR Equipment (State if fitted)

State Type or Pattern No.

State } Maker
Name } and/or
of } Supplier

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	17.3.21 ✓	J.H.J.	9296	16.1.16.
2nd "	18.1.7 ✓	A.E.G.	9239	28.1.47.
3rd "	16.0.14 ✓	A.E.G.	1206	4.10.49.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 64.84 ft., R.Q.D. 145.51 ft., Bridge 25.25 ft. (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated. ✓

Official No. 183301 Signal Letters

Extreme Breadth over Belting (Circ. 1611)

Over-all Length 235' 1/4" (Circ. 1703)

No. and Material of Decks 1 db (stl)

Parts of Bottom of Vessel coated with cement or approved composition. E & B. room tanks also tank under bunker blumastic enamel about 1/2" thick Other tanks cement fillets.

Particulars of composition (if fitted) and of approval ✓

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

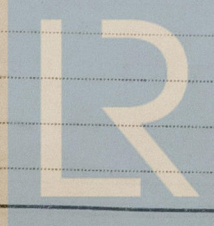
Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	16.87	100
Double bottom, under Engines and Boilers,	42.75	49	After peak tank,	15.75	93
Double bottom, if under Engines only,	-	-	Deep tank, aft, midships.	6.75-11.25	108 ✓
Double bottom, if under Boilers only,	-	-	Deep tank, forward,		
Double bottom, forward,	144.00	343	Other tanks, if fitted,		
Total length (if continuous) and Capacity	186.75	392	(If necessary furnish further information by sketch.)		

Order for Special Survey No. 6312

Date 18-5-49

Dates of Surveys held while building

1950 Feb 1. 21 Mar 3. 8. 15. 17. 21. 27. 30 Apr 4. 5. 11. 12. 14. 18. 21. 25. 28 May 4. 8. 10. 15. 16. 19. 22. 24. 25. 30. 31 Jun 1. 7. 16.
19. 20. 23. 26. 29 Jul 5. 7. 18. 21. 26



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Total No. of Visits 142