

Rpt. DISCLOSED
SECTION

No. 832

"SIDERURGICA TRES" STEEL STEAMER

DISCLOSED
SECTION

22 FEB 1945

State if Report has been sent on the Freeboard of the Vessel Yes

State if Report is sent on the Machinery of the Vessel Yes

No. 832

Date of completion of report 5th January, 1945 Port of HALIFAX, N. S. No. 5088.

Survey held at PICTOU, N. S. Date First Survey 16th June, 1944 Last Survey 23rd Dec. 1944

On the (State of Machinery fitted Aft and if Single, Twin or Triple Screw) Steel Single Screw "ASHBY PARK"

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) Full Scantling State Type of Erections P.B. & P.

TONNAGE under 2514.58 CLASS + 100 A1 State if with freeboard No Built at Pictou, Nova Scotia, Canada

Do. of space or spaces between Tonnage Dk. and Upper Dk. Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) L 310.0 Launched Oct. 21, 1944 Yard No. 20

Breadth (greatest moulded) B 46.33 Builders FOUNDATION MARITIME LIMITED

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 25.16 Owners CANADIAN GOVERNMENT

1st Longitudinal Number (L x D) 7799.6 Managers PARK STEAMSHIP CO. LTD. (Where necessary to be entered in Reg. Book.)

REGISTERED DIMENSIONS. FEET. Framing Depth "d," at middle of length. See Sec. 3 (1d) 21.42 Residence 410 St. Nicholas St. Montreal, Que.

Proportions—Depth to Length — Uppermost continuous deck to top of keel 12.65 Port of Registry Montreal, Que.

Do. Long Bridge to top of keel 20'9" If surveyed while building, afloat, or in dry dock

Draught Moulded While building and afloat

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	24" ✓		Bracket Floors, Frame		
" " from 3/8 length amidships to Collision bulkhead	24" ✓		" " Reversed Frame		
" " in peaks	24" ✓		" " Vertical Struts		
DE FRAMING.			Centre Girder, depth and thickness amidships	37	.46
Frame Amidships, Angle, <input checked="" type="checkbox"/> or <input type="checkbox"/>	10"x3 1/2"x7/16" to .46"		" " top Angles Double	3	3 .37 ✓
" " Extends up to Upper Deck			" " bottom Angles Double	3 1/2	3 1/2 .44 ✓
Reversed Frame Amidships, Angle, <input checked="" type="checkbox"/> or <input type="checkbox"/>	10"x3 1/2"x.52"		Side Girders, No. each side and thickness	One-BA	
" " Extends up to			Margin Plate depth (excl. of flange) and thickness	29 1/2	.42 ✓
Depth of Framing Girder			" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem	3	3 .37 ✓
Frames in Uppermost Continuous 'tween Decks, Angle <input type="checkbox"/> or <input type="checkbox"/>			" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area	3	3 .37 ✓
" " Second 'tween Decks, Angle, <input type="checkbox"/> or <input type="checkbox"/>			" " Gussets, spacing and scantling abaft 1/4 len. from stem	5	5 .37 ✓
" " Third " " " "			" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area	22	.34 ✓
from 1/2 len. for'd. to 15% len. from Stem	10 3 1/2 .46 B.A. ✓		Tank Side Brackets, height above base line at toe of Frame and thickness	28	.34 ✓
in Peaks, Angle <input checked="" type="checkbox"/> or <input type="checkbox"/>	7 3 .32 B.A. ✓		INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	3 5 1/2 Apart ✓		Breadth and thickness of Middle Line Strake	66	.43 ✓
State if Frame Joggled			Thickness of remainder in Holds		.43 & .35 ✓
the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	yes Channels ✓		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	Yes .50 in B.R.	✓
the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	Yes ✓		BEAMS.		
DOUBLE BOTTOM.			Uppermost Continuous Deck, amidships in Wells, Angle <input checked="" type="checkbox"/> or <input type="checkbox"/>	6	3 1/2 .34 ✓
Floors, Depth and thickness at mid-line in Holds	-		" " in way of Bridge, Angle, <input checked="" type="checkbox"/> or <input type="checkbox"/>	6	3 1/2 .34 ✓
Height of Brackets at side above base line at toe of frame	-		" " Spacing 24" ✓	7	3 .32 ✓
Middle Line Keelson, on Floors, Angles, <input type="checkbox"/> or <input type="checkbox"/>	-		Second Deck, amidships, Angle, <input type="checkbox"/> or <input type="checkbox"/>	-	
" " Through Plate or Intercoastal Plate	-		Spacing	-	
" " Foundation Plate on Floors	-		Third Deck, amidships, Angle, <input type="checkbox"/> or <input type="checkbox"/>	-	
" " Flat Plate Keel Angles	-		Spacing	-	
Side Keelsons, No. each side	-		Fourth Deck, amidships, Angle, <input type="checkbox"/> or <input type="checkbox"/>	-	
" " thickness of Intercoastal Plate	-		Spacing	-	
" " Angles	-		Poop Deck, Angle, <input checked="" type="checkbox"/> or <input type="checkbox"/>	6	3 1/2 .34 ✓
DOUBLE BOTTOM.			Spacing 24" ✓		
Solid Floors, thickness and spacing	.34 ✓ 24" ✓		Bridge Deck, Angle, <input checked="" type="checkbox"/> or <input type="checkbox"/>	7	3 .32 ✓
" " Are Frame and Reversed Frame joggled? YES			Spacing 24" ✓	6	3 1/2 .34 ✓
Bracket Floors, breadth and thickness at middle line	-		Forecastle Deck, Angle, <input checked="" type="checkbox"/> or <input type="checkbox"/>	7	3 .32 ✓
" " breadth and thickness at margin plate	-		Spacing 24" ✓	6	3 1/2 .34 ✓

PILLARS AND DECKS.

	INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.			INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.	
PILLARS. No. of Rows. <u>One row on centre line</u> and one additional pillar below 25 ton derrick. ✓					Stringer Plate, breadth and thickness in way of Bridge				
" in 'tween Decks, Size and Spacing.....					Thickness of Plating abreast Deck openings in way of Wells				
" " " " " " " " " " " "					Thickness of Plating abreast Deck openings in way of Bridge				
" in Hold <u>FR. 139 ✓ 12 1/4 x 10 x 7/16 x 11/16 H with 11" x .40" Face Plate ✓</u>					Thickness of Plating within line of openings..				
" <u>FR. 95 ✓ Same</u>					If Sheathed, material and thickness.....				
" <u>FR. 36 ✓ Same</u>					Third Deck.				
Centre Line Bulkhead.					Stringer Plate, breadth and thickness.....				
Stiffeners and Spacing.....	None ✓				If Plated, state thickness.....				
Plating, thickness of.....					Fourth Deck.				
STRINGERS AND DECKS.					Stringer Plate, breadth and thickness.....				
Uppermost Continuous Deck.					If plated, state thickness.....				
Stringer Plate, breadth and thickness in Wells	84 ✓	.65 ✓			Poop Deck.				
" " " " in way of Bridge	86 1/2 ✓	.83 ✓			Stringer Plate, breadth and thickness.....	78 1/2 ✓	.35 ✓		
" Angle in Wells	6	6	.65 ✓		Plating, Sheathing, material and thickness.....	Steel	.30 ✓		
Thickness of Plating abreast Deck openings in way of Wells65 ✓				Bridge Deck.				
Thickness of Plating abreast Deck openings in way of Bridge30 ✓				Stringer Plate, breadth and thickness.....	66 1/2	.40 ✓		
Thickness of Plating within line of openings..	.35 ✓				Plating, Sheathing, material and thickness.....	Steel	.35 ✓		
If Sheathed, material and thickness	Not sheathed ✓				Forecastle Deck.				
Second Deck.					Stringer Plate, breadth and thickness.....	84 1/2	.35 ✓		
Stringer Plate, breadth and thickness in Wells	-				Plating, Sheathing, material and thickness.....	Steel	.30	.40 ✓ below windlass	

SHELL PLATING.

SCANTLINGS.					RIVETING.									
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.					
	AMIDSHIPS.		FORWARD.	AFT.		State if jogged?.....	NO ✓	SINGLE OR DOUBLE.	RIVETS.		No. of ROWS OF RIVETS	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.					Diam.	Spacing. cr. to cr.		Diam.	Spacing. cr. to cr.	
	Inches.	Inches.	Inches.	Inches.								Inches.	Inches.	
FLAT PLATE KEEL	46½ ✓	.65 ✓	.59 ✓	.59 ✓			Double ✓	7/8	3-3/7	Three ✓	7/8	3½	Lapped	
" DBLG. (if any)	None ✓						-	-	-	-	-	-	-	
BOTTOM PLATING, No. of Strakes Three	77 ✓	.50 ✓	.55 ✓	.42 ✓	.50 at Boss ✓		Double ✓	¾	3 ✓	Three ✓	¾	2½	Lapped	
BILGE PLATING, No. of Strakes One	74½ ✓	.50 ✓	.42 ✓	.44 ✓	.50 at Boss ✓		"	¾ ✓	3 ✓	"	¾	2½	"	
SIDE PLATING, No. of Strakes Two	77 ✓	.50 ✓	.40 ✓	.40 ✓			"	¾	3	"	¾	2½	"	
UPPER DECK, Sheer-} strake in Wells	65 ✓	.65 ✓	.65 ✓	.65 ✓	.90" at end of Bridge. ✓		"	7/8	3-3/7	Four ✓	7/8	4 3/4	"	
UPPER DECK, Sheer-} strake in Bridge.....	65 ✓	.50 ✓	-	-			"	¾ ✓	3 ✓	Three ✓	¾	2½	"	
STRAKE BELOW Sheer-} strake in Wells	78½ ✓	.55 ✓	.55 ✓	.55 ✓			"	¾ ✓	3 ✓	"	7/8	3½	"	
STRAKE BELOW Sheer-} strake in Bridge	78½ ✓	.50 ✓	-	-			"	¾ ✓	3 ✓	"	¾	2½	"	
POOP SIDE PLATING	42 ✓ 52 ✓			.33 ✓ .35 ✓			Single ✓	¾	3	One ✓	¾	2½	"	
BRIDGE SIDE PLATING.....	54 ✓	.45 & .50	-	-			Single & Double ✓	¾	3	Three ✓	¾	2½	"	
FORE'C'TLE SIDE PLATING	83 ✓	-	.38 ✓	-			Single ✓	¾	3	One ✓	¾	2½	"	

WATERTIGHT BULKHEADS.

FORGINGS and CASTINGS.

Total No. of W.T. BULKHEADS in Vessel— Extending to Upper Deck (Sec. 3 c) Five ✓ Deck next below Five As Approved As per Rule		STIFFENERS. <table border="1"> <thead> <tr> <th rowspan="2">VERTICAL.</th> <th rowspan="2">HORIZONTAL.</th> </tr> <tr> <th>Scantlings.</th> <th>Spacing.</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		VERTICAL.	HORIZONTAL.	Scantlings.	Spacing.																																												
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MIDSHIP BULKH'D, Upper tween decks " " Second " " Third " Fr. 86 & 107 ✓ COLLISION " Fr. (in 147) ✓ AFTER PEAK "		<table border="1"> <tbody> <tr> <td>10x3.5x</td> <td>5 B.A.</td> <td>33</td> <td>None</td> </tr> <tr> <td>7x3x.33</td> <td>24</td> <td>Two webs</td> <td>24"x.36" 7' and 12' above</td> </tr> <tr> <td>7x3x.33</td> <td>26 1/2</td> <td>W.T. Flat</td> <td>18"x.19" double or single plate coupling, vertical or horizontal</td> </tr> <tr> <td>5x3x.35</td> <td></td> <td>Web</td> <td>24"x.34" 9' above</td> </tr> </tbody> </table>		10x3.5x	5 B.A.	33	None	7x3x.33	24	Two webs	24"x.36" 7' and 12' above	7x3x.33	26 1/2	W.T. Flat	18"x.19" double or single plate coupling, vertical or horizontal	5x3x.35		Web	24"x.34" 9' above																																
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STEEL. Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) Plates - Steel Company of Canada, Hamilton, Ont. & Dominion Steel & Coa. Co., Sydney, N. S. Shapes - Bethlehem Steel Co., Bethlehem, PA. U.S.A. - Carnegie Illinois Steel Corp., Clairton, Pa. U.S.A. Has the Steel been tested as required by the Rules? YES ✓		<table border="1"> <thead> <tr> <th>Casting or Forging.</th> <th>Scantlings.</th> <th>Maker's Name.</th> <th>Any Departure from Approved Plans to be Noted.</th> </tr> </thead> <tbody> <tr> <td>KEEL, Bar</td> <td>Plate ✓</td> <td></td> <td></td> </tr> <tr> <td>STEM</td> <td>Bar 8 1/2 x 2 1/2 ✓</td> <td></td> <td></td> </tr> <tr> <td>STERN FRAME</td> <td> { Propeller Post } Cast 9 1/2 x 6 { Rudder " } Steel 9 1/2 x 6 ✓ Canadian Car & Foundry Co. Montreal, Que. </td> <td></td> <td></td> </tr> <tr> <td>Speed of Vessel</td> <td>10 knots. ✓</td> <td></td> <td></td> </tr> <tr> <td>RUDDER—Type</td> <td></td> <td></td> <td></td> </tr> <tr> <td>" A × D</td> <td>82 x 3.3 = 270.6 ✓</td> <td></td> <td></td> </tr> <tr> <td>" Diam. of head</td> <td>8 1/2 ✓</td> <td></td> <td></td> </tr> <tr> <td>" Mainpiece at top pintle</td> <td>8 1/2 ✓</td> <td></td> <td></td> </tr> <tr> <td>" " heel</td> <td>6 1/2 ✓</td> <td></td> <td></td> </tr> <tr> <td>" how constructed</td> <td>Forged steel mainpiece & arms shrunk & keyed.</td> <td></td> <td></td> </tr> <tr> <td>" double or single plate coupling, vertical or horizontal</td> <td>Single Plate 62 1/2 x .99 ✓ Horizontal with fitted bolts.</td> <td></td> <td></td> </tr> </tbody> </table>		Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.	KEEL, Bar	Plate ✓			STEM	Bar 8 1/2 x 2 1/2 ✓			STERN FRAME	{ Propeller Post } Cast 9 1/2 x 6 { Rudder " } Steel 9 1/2 x 6 ✓ Canadian Car & Foundry Co. Montreal, Que.			Speed of Vessel	10 knots. ✓			RUDDER—Type				" A × D	82 x 3.3 = 270.6 ✓			" Diam. of head	8 1/2 ✓			" Mainpiece at top pintle	8 1/2 ✓			" " heel	6 1/2 ✓			" how constructed	Forged steel mainpiece & arms shrunk & keyed.			" double or single plate coupling, vertical or horizontal	Single Plate 62 1/2 x .99 ✓ Horizontal with fitted bolts.		
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See letter 74.45

EQUIPMENT No. 23458				LETTER U		ANCHORS.		
Number of Certificate.	Anchor.	WEIGHT, EX. STOCK.	WEIGHT OF STOCK.	TEST, PER CERTIFICATE.	WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested and Superintendent.
4724	1st Bower.....	5318	169	71,200	5040 lbs.	Stockless type	Sorel Steel Foundaries Ltd.	9-8-44
4725	2nd "	5284	"	78,400	5040 "	"	Sorel, Que.	9-8-44
	3rd "						H.G.L. Pilditch	
5273	Collective Weight.	1608	"	75,600	1680 stockless		T.O. Morris	6-11-44
	Stream							

CHAIN CABLES.

HAWSERS AND WARPS.

Number of Certificate.	Length and size supplied.		Test per Certificate.	WEIGHT OF CHAIN CABLE		Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.		Supplied.	Per Rule.	Length.	Diam.					Length.	Cir.		Length.	Cir.
F-11085	225	1 1/2	15	48680	47835	270	1 1/2	Stud Link	H.T. Steel Canada Chain & Forge Co. Ltd. Vancouver.	H.T. Steel Canada Chain & Forge Co. Ltd. Vancouver.	H.T. Steel	100	4	51.75	100	4
			216,430									100	2 1/2	22	90	2 1/2
			303,000									100	2 1/2	22	90	2 1/2
												90	2 1/4	20 1/2	90	2 1/4
												90	2 1/2	20 1/2	90	2 1/2
Iron Stream Chain or Steel Wire	90	4 1/2	54 Tons			90	4 1/2	6x19 Wire	Canada Wire & Cable Co.	W.H. Holmwood						

Steering Gear, Type (Power or hand) Steam 8" x 8" Wilson Pirrie Type Alternative Means of Steering Blocks & Tackle from Dk. Winch

Steering Chains (Size and Test) None - telemotor connected Windlass Steam 9 1/2 x 11" 27'0 x 8.75 x 3.6' -45 persons
28'0 x 8.75 x 3.6' -45 persons

Bilge Ceiling in Hold, thickness and material 2 1/2" Spruce Cargo Batts, thickness, material and spacing 6"x2" Spruce @ 12"

Cargo Hatchways. (Upper Deck) 2'7 1/2" Steel construction with 12"x3 1/2" BA side stiffener. 2 1/2" Spruce

Size of Hatchways No. 1 (Fwd.) 32'x22' No. 2 32'x24' No. 3 10'x24' No. 4 32'x24' No. 5 30'x22' No. 6

Number of Shifting Beams Five - Nos. 1, 2, 3 & 4 Hatches One - No. 2A Hatch 20"x4 1/2" with 5"x3 1/2" x 1/2" double angle top and bottom.

Builder's Signature FOUNDATION MARITIME LIMITED

R. E. Shaw.
Manager

Scantlings as on Yhd Rpt. See letter 13.3.45 & 74.45

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel No.
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo No. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

This ship has been built in conformity with the Society's Rules and Regulations and the Secretary's letters. The scantlings and arrangements are in accordance with, or equivalent to those shown on the approved plans. Also, in accordance with specifications and special instructions received from Wartime Shipbuilding Limited.

The materials and workmanship are of good quality.

The double bottom tanks, fore and aft peak tanks have been watertested to Rule Requirements, and the W.T. Bulkhead's and weather decks have tested with satisfactory results.

The steering gear, auxiliary steering gear, anchors, cables and windlass have been tested and found satisfactory.

The Load Line Markings have been verified and cut in on vessels sides.

NOTE: The Anchors and Cable equipment is in accordance with the Emergency Requirements.

The amount of Entry Fee \$ 35.00 : Fees applied for,
Freeboard \$ 50.00 : Jan. 23 1945
Special Survey Fee \$ 1650.00 : Received by me,
Travelling Expense, if any £ 80.00 :
Photostats \$ 10.00 :
Owners' Representation \$ 1000.00 : YES
State whether the Vessel has been built under Special Survey YES

(Special notations, where part of class, to be stated.)

I am of opinion the Vessel should be Classed + 100A1

Signature

Geo. H. Nairn
Surveyor to Lloyd's Register of Shipping.

Certificate to be sent to New York Date of issue 9/3/45

Committee's Minute

Character assigned

+100 A1

+LMC 12.44

F.D. C.L.

White Hpt. not

Note for S.R.L.



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Lloyd's Register Foundation

01652/2

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and List of the Plans should be embodied.)

Sister Vessel "SUNSET PARK" - Report No. 5057
and "as built" plans therewith.

PARTICULARS OF ELECTRIC WELDING (if employed) Tank margin plates welded to shell plating at bilge - all tank top and margin plate butts, upper deck stringer angle butts - ventilator coamings to to deck plating, eyeplates and deck fittings, and peak stringers to shell plating.

Approved type heavily coated electrodes manufactured by Lincoln Electric Co. (Fleetweld No.5) Canadian Liquid Air Co. (Alflex L45)

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

Cruiser stern D.F. LLOYD'S A. & C.P. Gyro Compass
Echo Sounding.

Particulars of Drop Test of Cast Steel Anchors, viz:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	5318	H.G.L.P.	4724	9-8-44	Head	3326	Shank	1682
2nd "	5284	H.G.L.P.	4725	9-8-44	"	3300	"	1674
Stream	1608	T.O.M.	5273	6-11-44	"	1008	"	430

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 32.75 ft., R.Q.D. 35.1 ft., Bridge 80.0 ft., Forecastle 34.0 ft. (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. 175620 Signal Letters V.C.K.C. Extreme Breadth over Belting 46.5 Over-all Length 328.0 ft. (Circ. 1611) (Circ. 1703)

No. and Material of Decks One - steel

Parts of Bottom of Vessel coated with cement or approved composition F.P., A.P. and No. 3 & 4 D. B. Tanks cemented & stern abaft transom.

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
Double bottom, aft, Fr. 12 to Fr. 65	106	228	Fore peak tank, Frame 147	16' 6"	59
Double bottom, under Engines and Boilers, Fr. 65-84	38	121	After peak tank, Frame 9 and 11	18' 0"	109
Double bottom, if under Engines only,	-	-	Deep tank, aft,		
Double bottom, if under Boilers only,	-	-	Deep tank, forward,		
Double bottom, forward, Fr. 84-147	126	341	Other tanks, if fitted,		
Total length (if continuous) and Capacity	270	690	(If necessary, furnish further information by sketch.)		

Order for Special Survey No. A43

Date 8th Feb. 1944.

Dates of Surveys held while building

1944 - June 16, 17, 19, 22, July 3, 5, 14, Aug. 1, 10, 15, 22, Sept. 5, 6, 7, 13, 15, 29. Oct. 2, 3, 4, 5, 6, 7, 9, 10, 11, 12, 13, 14, 16, 17, 18, 19, 20, 21, 23. Nov. 2, 4, 6, 8, 14, 18, 25, 27, 29, Dec. 1, 2, 4, 5, 6, 7, 8, 9, 11, 13, 14, 15, 16, 18, 19, 20, 21, 22, 23.

Total No. of Visits

64