

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Received at London Office

Date of writing Report Aug. 21st 1942 When handed in at Local Office 19 Port of Toronto

No. in Survey held at Toronto, Canada Date, First Survey 6 May Last Survey 20 June 1942

Reg. Book. on the 10,000 ton Cargo Vessel S/s 'Ocean Stranger' (Number of Visits 29)

Built at So. Portland, Maine By whom built Todd-Bath Iron Shipbuilding Corp. Yard No. - When built 1942

Engines made at Toronto By whom made John Inglis Co. Ltd. Engine No. 85 When made 1942

Boilers made at - By whom made - Boiler No. - When made -

Registered Horse Power - Owners Wartime Merchant Shipping Ltd. Port belonging to -

Nom. Horse Power as per Rule 504 Is Refrigerating Machinery fitted for cargo purposes - Is Electric Light fitted -

Trade for which Vessel is intended -

ENGINES, &c.—Description of Engines Triple Expansion, Superheat to 575°F. Revs. per minute 76

Dia of Cylinders 24½" x 37" x 70" Length of Stroke 48" No. of Cylinders 3 No. of Cranks 3

Crank shaft, dia. of journals as per Rule 13.98" Crank pin dia. 14.250" Crank webs Mid. length breadth 24½" Thickness parallel to axis 9" H.P.M.P.

as fitted 14.25" Mid. length thickness 9" H.P.M.P. Thickness around eye-hole 7 1/8" Pin

Intermediate Shafts, diameter as per Rule - Thrust shaft, diameter at collars as per Rule 13.98" 7 5/8" Jour.

as fitted - as fitted 14.25"

Tube Shafts, diameter as per Rule - Screw Shaft, diameter as per Rule - Is the tube shaft fitted with a continuous liner -

as fitted - as fitted -

Bronze Liners, thickness in way of bushes as per Rule - Thickness between bushes as per Rule - Is the after end of the liner made watertight in the propeller boss -

If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner -

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive -

If two liners are fitted, is the shaft lapped or protected between the liners - Is an approved Oil Gland or other appliance fitted at the after end of the tube shaft -

If so, state type - Length of Bearing in Stern Bush next to and supporting propeller -

Propeller, dia. - Pitch - No. of Blades - Material - whether Moveable - Total Developed Surface - sq. ft.

Feed Pumps worked from the Main Engines, No. None Diameter - Stroke - Can one be overhauled while the other is at work -

Bilge Pumps worked from the Main Engines, No. 2 Diameter 4.470" Stroke 26" Can one be overhauled while the other is at work yes

Feed (No. and size Two 10"x7"x24". 4000 Imp. Galls Pumps connected to the Main Bilge Line No. and size -

Pumps (How driven Independent How driven -

Ballast Pumps, No. and size - Lubricating Oil Pumps, including Spare Pump, No. and size -

Are two independent means arranged for circulating water through the Oil Cooler - Suctions, connected to both Main Bilge Pumps and Auxiliary Bilge Pumps;—In Engine and Boiler Room -

In Pump Room - In Holds, &c. -

Main Water Circulating Pump Direct Bilge Suctions, No. and size - Independent Power Pump Direct Suctions to the Engine Room Bilges, No. and size -

Are all the Bilge Suction Pipes in holds and tunnel well fitted with strum-boxes -

Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges -

Are all Sea Connections fitted direct on the skin of the ship - Are they fitted with Valves or Cocks -

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates - Are the Overboard Discharges above or below the deep water line -

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel - Are the Blow Off Cocks fitted with a spigot and brass covering plate -

What Pipes pass through the bunkers - How are they protected -

What pipes pass through the deep tanks - Have they been tested as per Rule -

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times -

Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one compartment to another - Is the Shaft Tunnel watertight - Is it fitted with a watertight door - worked from -

MAIN BOILERS, &c.—(Letter for record 5) Total Heating Surface of Boilers 7140 Sq. Ft. (3 boilers)

Which Boilers are fitted with Forced Draft Yes Which Boilers are fitted with Superheaters All three boilers

No. and Description of Boilers Three Scotch Marine Working Pressure 220 lbs. sq. inch.

IS A REPORT ON MAIN BOILERS NOW FORWARDED? No.

IS A DONKEY BOILER FITTED? No.

If so, is a report now forwarded? -

Can the donkey boiler be used for domestic purposes only -

PLANS.

Are approved plans forwarded herewith for Shafting N.E.M.No. 694

(If not state date of approval) 15/11/40

Main Boilers John Heck

Auxiliary Boilers -

Donkey Boilers -

Superheaters -

General Pumping Arrangements -

Oil fuel Burning Piping Arrangements -

SPARE GEAR.

Has the spare gear required by the Rules been supplied Yes

State the principal additional spare gear supplied 1 Set. Piston Rings & Springs for H.P.-M.P.-L.P. Pistons and H.P. Piston Valve, top & bottom. 1 set. Pads for Ahead Face of Thrust Bearing. 2. Bottom End Bolts & Nuts. 4. Top End Bolts & Nuts. 2. Main Bearing Bolts & Nuts. 6. Coupling Bolts & Nuts. 1 Bottom End Bearing (2 Halves). 2 Pairs. Top End Bearings. 1. Set Bottom End Bearing Liners. 1 Set. Metallic Packings for H.P.-M.P.-L.P. Piston Rods & Valve Spindles. 1 Set. (6) Air Pump Head Valve Discs. (Top & Bottom). 4 Pressure Glasses- 4 Springs - 4 Guide Rings - 8 Gaskets - 1 Pump Unit Complete for Lubricator. 1 Glycerine Gun. 1 (Valve & Seat for S.O.N.R. Valve) & Lift Valve on Suct. & Disch. Chests 3 Carrying Bars for Crossheads. 1 Lifting L.b. for Main Bearings. 1 Wearing Gauge for Crankshaft. (1 Set of Spanners & Wrenches as per specification).

The foregoing is a correct description

The John Inglis Company Limited

Date Aug 24/42 By James McKenzie

Manufacturer.



© 2020

Lloyd's Register Foundation

011757-01765-0243

Rein
PILLA
Cen
St
Pl
TRIT
Up
St
Ti
Ti
Ti
If
Sec
St
AT F
TO
S
GE
Strak
E F
Strak
PER
strak
PER
strak
RAKI
strak
RAKI
trak
OP S
DGE
EC
ota
OS
L
E
EI

May 6, 7, 9, 10, 12, 13, 15, 16, 17, 19, 21, 22, 25, 28, 29

Dates of Survey while building

During progress of work in shops - - 1942

June 3, 4, 5, 6, 7, 8, 11, 12, 14, 15, 16, 17, 18, 20.

During erection on board vessel - - -

Total No. of visits 29 during progress of work in shops

Dates of Examination of principal parts	Cylinders	H.P.	M.P.	Slides	H.P.	M.P.	Covers	H.P.	M.P.
Pistons	6.6.42								
Piston Rods		6.6.42							
Connecting rods									
Crank shaft	12.5.42								
Thrust shaft		18.6.42							
Intermediate shafts									
Tube shaft	-								
Screw shaft									
Propeller									
Stern tube	-								
Engine and boiler seatings									
Engines holding down bolts									
Completion of fitting sea connections									
Completion of pumping arrangements									
Boilers fixed									
Engines tried under steam									
Main boiler safety valves adjusted									
Thickness of adjusting washers									
Crank shaft material	O.H. Steel.	Identification Mark	Lloyds 5167.J.M.K.23.2.42.6016.J.B.13.2.42					Lloyds 4538.J.H.23.2.42	
Thrust shaft material	O.H. Steel	Identification Mark	J.B.12.5.42					42.J.B.18.6.42	
Intermediate shafts, material	-	Identification Marks	-					-	
Tube shaft, material	-	Identification Mark	-					-	
Screw shaft, material	-	Identification Mark	-					-	
Steam Pipes, material	-	Test pressure	-					-	
Date of Test	-								
Is an installation fitted for burning oil fuel	-							-	
Is the flash point of the oil to be used over 150°F.	-							-	
Have the requirements of the Rules for the use of oil as fuel been complied with	-							-	
Is the vessel (not being an oil tanker) fitted for carrying oil as cargo	-							-	
If so, have the requirements of the Rules been complied with	-							-	
If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with	-							-	
Is this machinery duplicate of a previous case	Yes							N.E.M. TYPE	
If so, state name of vessel									
General Remarks (State quality of workmanship, opinions as to class, &c.)	The Main Engine was built under the Special Survey of the Society's Surveyors to the requirements of the Rules and in accordance with the approved plans.								

The workmanship was good and the materials were made at an approved works and tested as required by the Rules to the satisfaction of the Society's Surveyors.

In my opinion this main engine is eligible to be classed in the Society when satisfactorily installed and tried under steam to the satisfaction of the Society's Surveyors.

Forging reports Nos. 6016,4094,2571,3036,1053,7880,9918,2002,7780,5126, attached hereto.

Thrust Shaft LLOYDS No. 4538 was examined in finished condition and found in good order.

Certificate to be sent to

The Surveyors are requested not to write on or below the space for Committee's Minute.)

First			
The amount of Entry Fee	£	\$30.00	When applied for,
Special Survey	£	267.00	Aug. 27 - 1942 to W.M.S.L.
Donkey Boiler Fee	£	:	When received,
Travelling Expenses (if any)	£	10.00	19

Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute

Assigned See First Entry Report.

NEW 10 NOV 10 1947



© 2020

Lloyd's Register Foundation