

STERN & RUDDER FRAMES

STERN FRAME FORGED IRON OR STEEL

RUDDER FRAME FORGED IRON

RUDDER STOCK FORGED IRON

SCALE :- $\frac{3}{4}'' = 1 \text{ FOOT}$

TO LLOYDS SURVEY

A * D NOT EXCEEDING 160

SPEED " " 10 KNOTS.

ALL HOLES MARKED TO BE DRILLED BY CONTRACTOR.

COUPLING.

7 STEEL FITTED BOLTS $1\frac{3}{4}$ " DIA.

CHECK PINS FITTED TO ALL BOLTS.

FAYING SURFACES OF COUPLING

TO BE MACHINED.

ROUGH BORE 1'-7" DIA.
FINISHED " 1'-7 1/2" DIA.

TEMPLATES OF SECTIONS FOR STERN

FRAME FOOT TO BE SUPPLIED.

PLAN N^o P. 9.

DRILLING.

STERN FRAME $1\frac{1}{8}$ " DIA. HOLES 5" APART CR. TO CR. IN EACH ROW.

RUDDER FRAME $\frac{15}{16}$ " DIA. HOLES $4\frac{3}{8}$ " APART CR. TO CR. IN EACH ROW.



Lloyd's Register Foundation

THE BURNT ISLAND SBC^o
SS N^o 175

RUDDER & STERN
FRAMES

s.s. "Francis Gladgate"

Lth. Rpt. No. 18506



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