

N^o 190. STERNFRAME & RUDDER.

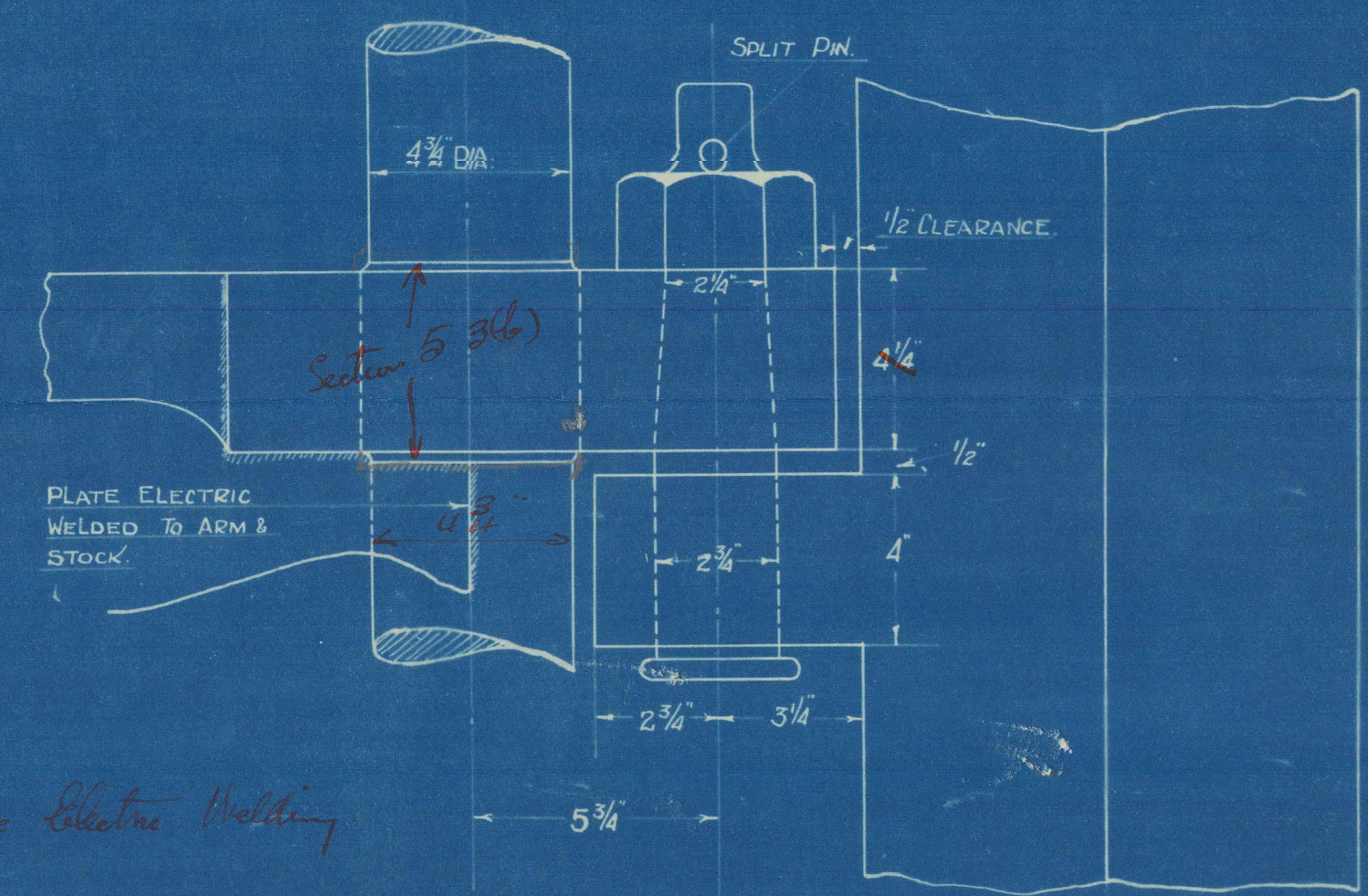
SCALE: 1 INCH = 1 FOOT.

STERNFRAME: To be of cast steel. Endgones to be cast solid to Rudderpost, all carefully bored out in line & faced for pintles. Hard steel washer to be fitted in bottom flange. Boss for sternpost to be rough bored & faced to size given. Rivet holes to be bored as shown.

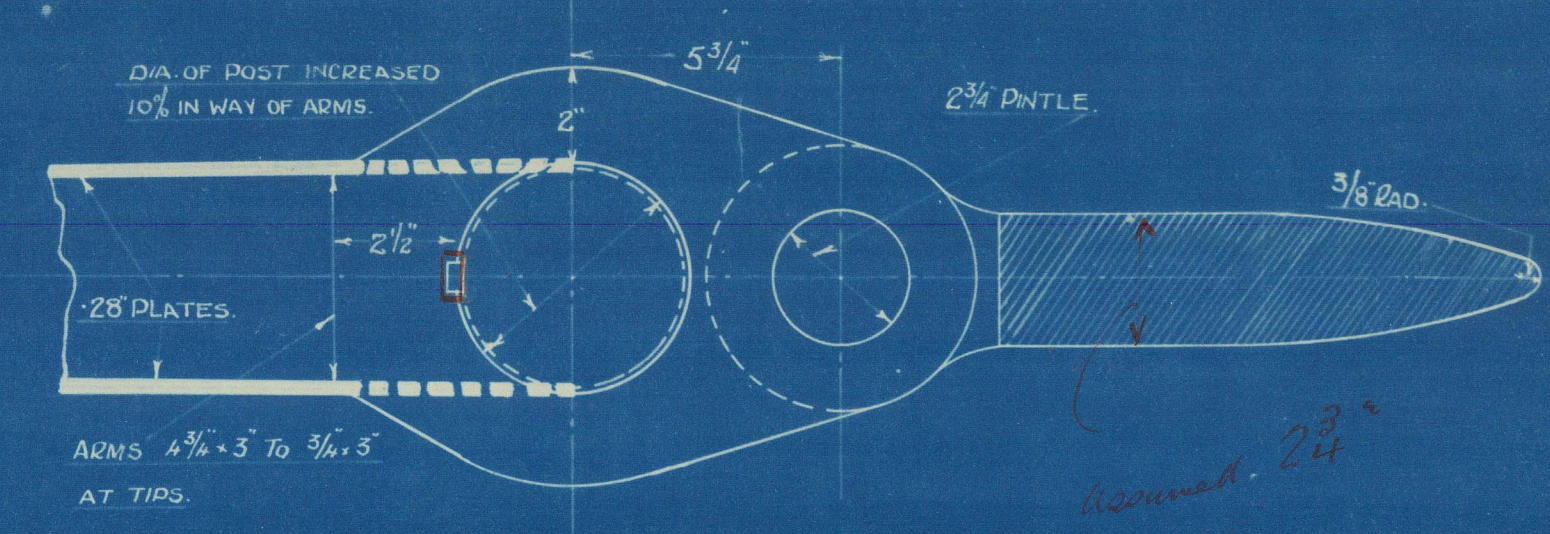
RUDDER FRAME: To be of forged scrap iron with arms shrouded & keyed to stock. Pintles to be portable & tapered having no shoulder with nut & locking pin on top. Pintle eyes to be surfaced square to centre line of pintles. Rivet holes to be bored for plates. Keyways to be cut.

ALL TO PASS LLOYD'S & OWNERS SURVEYORS.
 SIZES GIVEN ARE NOT TO BE EXCEEDED.

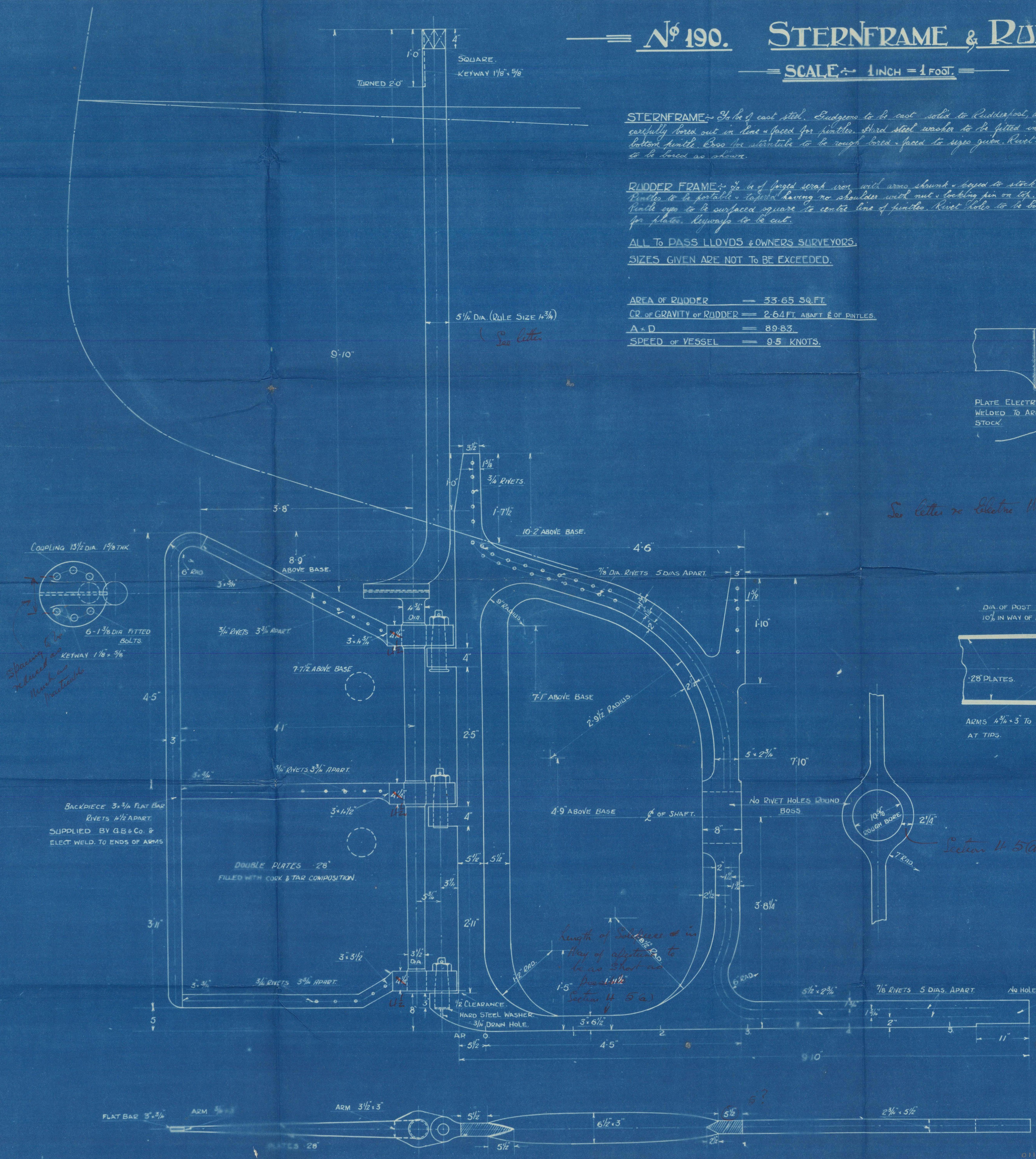
AREA OF RUDDER = 33.65 SQ. FT.
 CR. OF GRAVITY OF RUDDER = 2.64 FT. AHEAD OF PINTLES.
 A + D = 89.83.
 SPEED OF VESSEL = 9.5 KNOTS.



See letter re Electric Welding



DETAIL OF GUDGEON & TOP PINTLE.
 SCALE: 3 IN. = 1 FOOT.

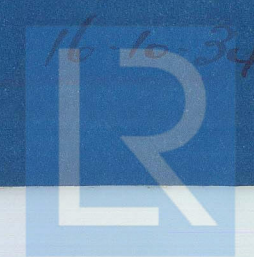


Spanning 8 in reduced as much as practicable

length of pintles in way of adjustment to be as short as possible



APPROVED
 LLOYD'S REGISTER OF SHIPPING
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GEO BROWN & Co ⑤

No 190

RUDDER & STERN FRAME

M.V. "Accounty"

York. First entry Report

No 20030.



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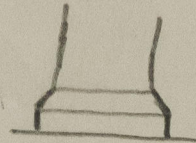
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