

State if Report is sent on the Machinery of the Vessel..... 422

Port of Sunderland

Date First Survey 29 May 1936 Last Survey 18 Dec 1936

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) Complete Superstructure with Tonnage Opening State Type of Erections C.S.S.

State if with freeboard } Yes.  
as condition of Class }

Built at Sunderland

**Length** from fore part of stem to after part of stern }  
post on summer L.W.L. See Sec. 3 (1a) } L 410.0.

Launched Oct<sup>r</sup> 29<sup>th</sup> 1936. Yard No. 448.

**Breadth** (*greatest moulded*) ..... B 53.66

Builders Messrs Short Bros. & Co.

**Depth**, at middle of length from top of keel to top )

Owners The Carlton Steamship Co & Co

**1st Longitudinal Number (L × D)..... = 14.178**

Managers *R. Chapman & Son*  
(Where necessary to be entered in Reg. Book.)

**Framing Depth "d,"** at middle of length. See } **23-04**  
Sec. 3 (1d) ..... }

Residence Newcastle-on-Tyne

426.5

**Proportions**—Depth to Length—Uppermost continuous deck to top of keel

Port of Registry Newcastle

54.00

Do. Long Bridge to top  
of keel }

If surveyed while building, afloat, <sup>a</sup> or in dry dock

23.70

**Draught Moulded** ..... 23-11 3/4

Yes

## FRAMES, DOUBLE BOTTOM AND BEAMS

2m.11.34. T.



## PILLARS AND DECKS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
<b>PILLARS, No. of Rows.....</b>	2 + = 3 See plans			
" in 'tween Decks, Size and Spacing .....	8 8 .66 .54			
" " " " "	Wide spaced ✓			
" in Holds " "	8 8 .88 Double .54			
" " " " "	Wide spaced ✓			
<b>Centre Line Bulkhead.</b>	B.A. 7-BS			
Stiffeners and Spacing.....	10 3½ .64 T 3 .33			
Plating, thickness of .....	Intermediate 4 .30 Tween deck .26			
<b>STRINGERS AND DECKS.</b>				
<b>Uppermost Continuous Deck.</b>				
Stringer Plate, breadth and thickness in Wells	71" x .66 ✓ + .06 Gunner's extra			
" " " " in way of Bridge	✓			
" Angle in Wells .....	6 6 .60 ✓			
Thickness of Plating abreast Deck openings } in way of Wells .....	.60 + .12 Gunner's extra			
Thickness of Plating abreast Deck openings } in way of Bridge .....	✓			
Thickness of Plating within line of openings...	.50 + .12 Gunner's extra			
If Sheathed, material and thickness .....	✓			
<b>Second Deck.</b>				
Stringer Plate, breadth and thickness in Wells...	75 x .40 ✓			
Stringer Plate, breadth and thickness in way of Bridge	✓			
Thickness of Plating abreast Deck openings } in way of Wells .....	.36			
Thickness of Plating abreast Deck openings } in way of Bridge .....	✓			
Thickness of Plating within line of openings...	.34 to .30			
If Sheathed, material and thickness .....	✓			
<b>Third Deck.</b>				
Stringer Plate, breadth and thickness.....	✓			
If Plated, state thickness.....	✓			
<b>Fourth Deck.</b>				
Stringer Plate, breadth and thickness.....	✓			
If Plated, state thickness .....	✓			
<b>Poop Deck.</b>				
Stringer Plate, breadth and thickness .....	✓			
Plating, Sheathing, material and thickness ...	✓			
<b>Bridge Deck.</b>				
Stringer Plate, breadth and thickness.....	✓			
Plating, Sheathing, material and thickness ..	✓			
<b>Forecastle Deck.</b>				
Stringer Plate, breadth and thickness.....	.34			
Plating, Sheathing, material and thickness ..	.34 .2½ 10.P Part sheathed.			

## SHELL PLATING.

SCANTLINGS.						RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. State if jogged? <i>no</i>			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		NO. OF ROWS OF RIVETS.	RIVETS.		STRAP LAP.	
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing or. to cr.		Diam.	Spacing or. to cr.		
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.		
FLAT PLATE KEEL .....	60	.76	.66	.66	✓	2R.	1"	3 <sup>3</sup> / <sub>4</sub> .	4R	1	4	Strap	
„ DBLG. (if any)	✓	✓				✓	✓	✓					
BOTTOM PLATING, No. of Strakes .....	3	.58	.48	.48	✓	2R	7/8	3 <sup>3</sup> / <sub>8</sub>	3R	7/8	3 <sup>1</sup> / <sub>8</sub>	Strap	
BILGE PLATING, No. of Strakes .....	1	.58	.48	.48	✓	2R	7/8	3 <sup>3</sup> / <sub>8</sub>	3R	7/8	3 <sup>1</sup> / <sub>8</sub>	Strap	
SIDE PLATING, No. of Strakes .....	3	.58	.58	.46	✓	2R	7/8	3 <sup>3</sup> / <sub>8</sub>	3R	7/8	3 <sup>1</sup> / <sub>8</sub>	Strap	
UPPER DECK, Sheer-strake in Wells.....	79	.69	.46	.46	✓	2R	7/8	3 <sup>3</sup> / <sub>8</sub>	4R	7/8	3 <sup>1</sup> / <sub>2</sub>	Strap	
UPPER DECK, Sheer-strake in Bridge ...	✓	✓											
STRAKE BELOW Sheer-strake in Wells.....	79	.58	.46	.46	✓	2R	7/8	3 <sup>3</sup> / <sub>8</sub>	3R	7/8	3 <sup>1</sup> / <sub>8</sub>	Strap	
STRAKE BELOW Sheer-strake in Bridge ...	✓												
POOP SIDE PLATING .....	✓												
BRIDGE SIDE PLATING ...	✓												
FOREC'TLE SIDE PLATING			.42	✓		1R	3/4	3.	1R	3/4	2 <sup>5</sup> / <sub>8</sub>	Strap	

## WATERTIGHT BULKHEADS.

<b>Total No. of W.T. BULKHEADS in Vessel—</b>	
Extending to Upper Deck (Sec. 3 c)	1 ✓
„ Deck next below	6 ✓
As per Rule	7. ✓

## FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any dep from app plans to b
<b>KEEL, Bar</b> .....	✓			
<b>STEM</b> .....		58 Plate.		
<b>STERN FRAME</b> {	Propeller Post .....	Cast	16x14 <sup>3</sup> / <sub>4</sub> x 2" Buck	Strommen
	Rudder .....	Steel	32 <sup>3</sup> / <sub>4</sub> x8 taken.	Verested.
<b>Speed of Vessel</b> .....		10-12 knots		
<b>RUDDER—Type</b> .....		Ordinary		
" A x D .....		503.91.		
" Diam. of head .....		11"		
" Mainpiece at top pintle	Cast	12x7 <sup>1</sup> / <sub>4</sub>	Strommen	
" " heel .....	Steel	7 <sup>1</sup> / <sub>2</sub> x6 <sup>1</sup> / <sub>2</sub> .	Verested	
" how constructed .....		Ann at pintles		
" double or single plate		double	42.	
" coupling, vertical or horizontal .....		Vertical		

				Plating Thickness.	STIFFENERS.			
					VERTICAL.		HORIZONTAL.	
					Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKH'D, Upper tween decks				✓				
"	"	Second	"	✓				
"	"	Third	"	✓				
"	"	Holds	.....	✓	44-30	11 x 3 1/2 x 42 11 x 3 1/2 x 50 P.O. 11125	30 33	✓
COLLISION (in Hold) 40-38-30				✓	12 x 3 1/2 x 52 1/2 6 x 3 1/2 x 40 12 x 3 1/2 x 42	24"	Bulls stepped.	
AFTER PEAK " " 45-31				✓	11 x 3 1/2 x 41 1/2 6 x 3 1/2 x 30 1/2	24"	Bulls stepped.	

STEEL.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)

Consett Iron Co., Dorman Long, South Durham,  
Skelmelynge, Cargo Fleet

Has the Steel been tested as required by the Rules? *Yes.*

Open-Hearted

Lloyd's Register  
Foundation



EQUIPMENT No 36,654										LETTER 'Z'		ANCHORS.			
y Depa proved be 2	ber of icate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested and Superintendent.
			Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.				
439.	1st Bower ...	64	0	21	✓	✓		50	12	2	0.	Byer's Imp'd Steel	-	L.P.H.S. 17.9.26. J.H.B.	
435.	2nd „ ...	63	3	0	✓	✓		50	7	2	0.	" " "	-	L.P.H.S. 16.9.26. J.H.B.	
446	3rd „ ...	54	3	21	✓	✓		45	7	2	0.	" " "	-	L.P.H.S. 19.9.26. J.H.B.	
	Collective weight.	182	3	14								182-0-0.			
539	Stream .....	17	2	0	4	2	16	18	12	2	0.	17-2-0. Ordinary	-	L.P.H.C.H. 11.9.26. W.V.N.	

CHAIN CABLES.										HAWSERS AND WARPS.									
No. of Cable.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.				Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.	Statu- tory.	Break- ing.	Supplied.	Per Rule.	Cwts.	qrs.	lbs.	Length.	Diam.				Length.	Cir.		Length.	Cir.
345	271	2 1/4	22	12 1/2	683-3-0	682-1-0	270			2 1/4	Std. Runk	-	L.P.H.S. 26.8.26. J.H.B.	TOWLINE...	120	5"	52.8	120	5
														HAWSERS & WARPS	2290	8 1/2		2290	8
															2290	2 3/4	15.2	2290	2 1/2
Stream	90	4 3/4	47	0						90	4 3/4								

Steering Gear, Steam Messrs Donkin & Co. Steering Gear, Hand Messrs Donkin Auxiliary Quadrant & Gear.  
 Coats Two 24 ft. Two 16 ft. Steering Chains, Size and Test Telamotor Windlass Messrs Clark Chapman.  
 Railing in Holds, thickness and material 2 1/2" over fumble & under Hatch Cargo Battens, thickness, material and spacing 6" x 2" W.P. 9" space.  
 Cargo Hatchways. (Upper Deck) Steel plates angles 'Keith' Patent Thickness of Hatches 2 7/8".  
 No. of No. 1 Hatchway (Forward) 18'0" x 20'0" No. 2 28'0" x 20'0" No. 3 30'0" x 20'0" No. 4 22'6" x 20'0" No. 5 30'0" x 20'0" No. 6 30'0" x 20'0".  
 Number of Shifting Beams and for Fore and Afters No. 1-3. No. 2-5. No. 3-5. No. 4-3. No. 5-5. No. 6-5.

FOR SHIP BROTHERS, LIMITED.  
 Builder's Signature Ernest W. Shorb DIRECTOR.

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel No  
 (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo No The positions in which oil is carried as fuel or cargo should  
 be indicated, together with the flash point.

The vessel has been constructed in accordance with the approved plans, the Secretary's letters and  
 the Society's Rules.

The materials and workmanship are good.

The freeboard marks have been verified and cut in on the vessel's sides.

The double bottom tanks, fore deep tank and fore and after peak tanks have been tested in  
 accordance with the Rules and found in order.

The tunnel, decks, bulheads, hand pump and watertight door have been tested and found in order.

The following forging certificates are enclosed: - Rudder, Rudder head, sternframe,  
 hand gear quadrant, quadrant and tiller.

Vessel placed in dry dock, bottom, rudder and sternframe cleaned, examined and coated.  
 Report checked from Office Copy please.

Amount of Entry Fee ..... £ 8 : 0 : 0 Fees applied for, 15 DEC 1936  
 Special Survey Fee .... £ 314 : 17 : 0 Received by me, 17.12.36  
 Freeboard Fee £ 15 : 0 : 0 18/12  
 Travelling Expenses, if any £ : :  
 I am of opinion the Vessel should be Classed + 100A1  
 with freeboard.  
 State whether the Vessel has been built under Special Survey Yes  
 Signature Colin Bartlett  
 Surveyor to Lloyd's Register of Shipping.  
 Certificate to be sent to SUNDERLAND Date of issue 18/12/36.

Committee's Minute FRI. 18 DEC 1936 THURS. 31 DEC 1936

Character assigned + 100A1  
 with fld

Lloyd's Register + LMC 12.36  
 Ch

Wiley Xld



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a copy of the Plans should be embodied.)

*[Faint, illegible handwritten text in the upper section of the form.]*

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

*[Faint, illegible handwritten text in the special notations section.]*

Particulars of <b>Drop Test</b> of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	1st Bower	<i>Including pin</i> 42-1-0. W.H. 5867. 21.8.36
	2nd „	40-3-14. W.H. 5844. 7.8.36
	3rd „	35-2-21. W.H. 5869. 21.8.36.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle ☒ ft.  
(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

No. and Material of Decks 1 DK:(STL):4 SHELTER DK:(STL):.

Official No. *210553*; Signal Letters *280* Is bottom of vessel coated with cement *yes* if not  
particulars of composition

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	115	394	Fore peak tank,		78
Double bottom, under Engines and Boilers,	<i>See letter</i> 42-6	223	After peak tank,		270
Double bottom, if under Engines only,	164	774	Deep tank, aft,	<i>See letter</i> 26 ft	310
Double bottom, if under Boilers only,	321		Deep tank, forward,	(46)	
Double bottom, forward,			Other tanks, if fitted,		
	Total capacity of double bottom	1391	(If necessary, furnish further information by sketch.)		

\* The wells are not to be included in the lengths of the tanks (See Circular No. 1284).

Order for Special Survey No. *5816*

Date *6. 6. 36*

Dates of Surveys held while building

*1936. May 29. June 8. 11. 12. 14. 17 July 2. 8. 9. 14. 16. 20. 22. 24. 29. 31. Aug. 10. 11. 12. 13. 14. 20. 31. Sep. 1. 3. 7. 8. 10. 11. 15. 17. 18. 21. 22. 24. 25. 29. Oct. 1. 2. 6. 8. 9. 12. 15. 16. 20. 22. 23. 26. 27. 28. 29. Nov. 3. 4. 10. 13. 18. 19. 25. Dec. 1. 8. 9. 11. 16. 17. 18.*

Total No. of Visits *7*