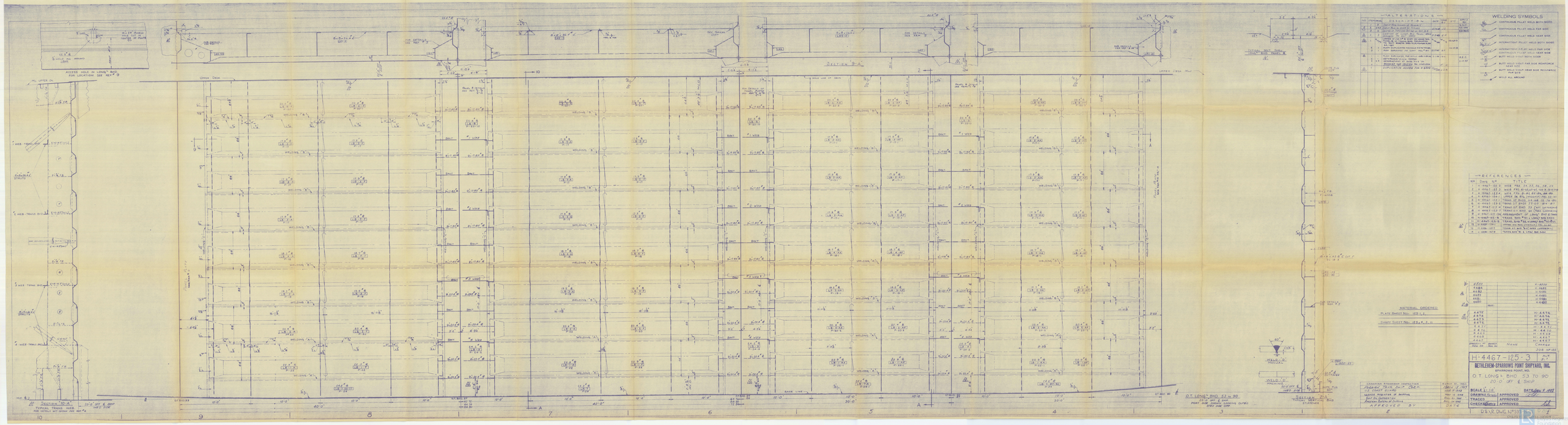

WELDING SYMBOLS
CONTINUOUS FILLET WELD BOTH SIDES
CONTINUOUS FILLET WELD FAR SIDE
CONTINUOUS FILLET WELD NEAR SIDE
INTERMITTENT FILLET WELD BOTH SIDES
INTERMITTENT FILLET WELD FAR SIDE
INTERMITTENT FILLET WELD NEAR SIDE
BUTT WELD WITH BOTH SIDES
BUTT WELD WITH FAR SIDE REINFORCE
BUTT WELD WITH NEAR SIDE REINFORCE
WELD ALL AROUND
ALTERATIONS
REFERENCES
MATERIAL ORDERED
PLATE SHEET NO. 125-1, 2
SHAPE SHEET NO. 125-4, 5, 11
SECTION 9-A
SECTION 10-A
SECTION 9-B
SECTION 10-B
TYPICAL TRANS. WEB
TYPICAL TRANS. BHD STIFFENER
O.T. LONG'L BHD 53 to 90
WELD 'D' MACHINE
WELD 'D' MANUAL
H-4467-125-3
BETHLEHEM-SPARROWS POINT SHIPYARD, INC.
SPARROWS POINT, MD.
O.T. LONG'L BHD 53 TO 90
20'0" OFF & SHIP
SCALE 1"=1'-0"
DRAWN
TRACED
CHECKED
APPROVED
DATE

(25)

★ "ANDROS VENTURE"

Davie Shipbuilding Yard No 595

Montreal Report No 9906

O.T. Lough Bhd 53 to 90

(20'-0" off ℄ of Ship)

RECORDS DEPT.
LONDON.

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