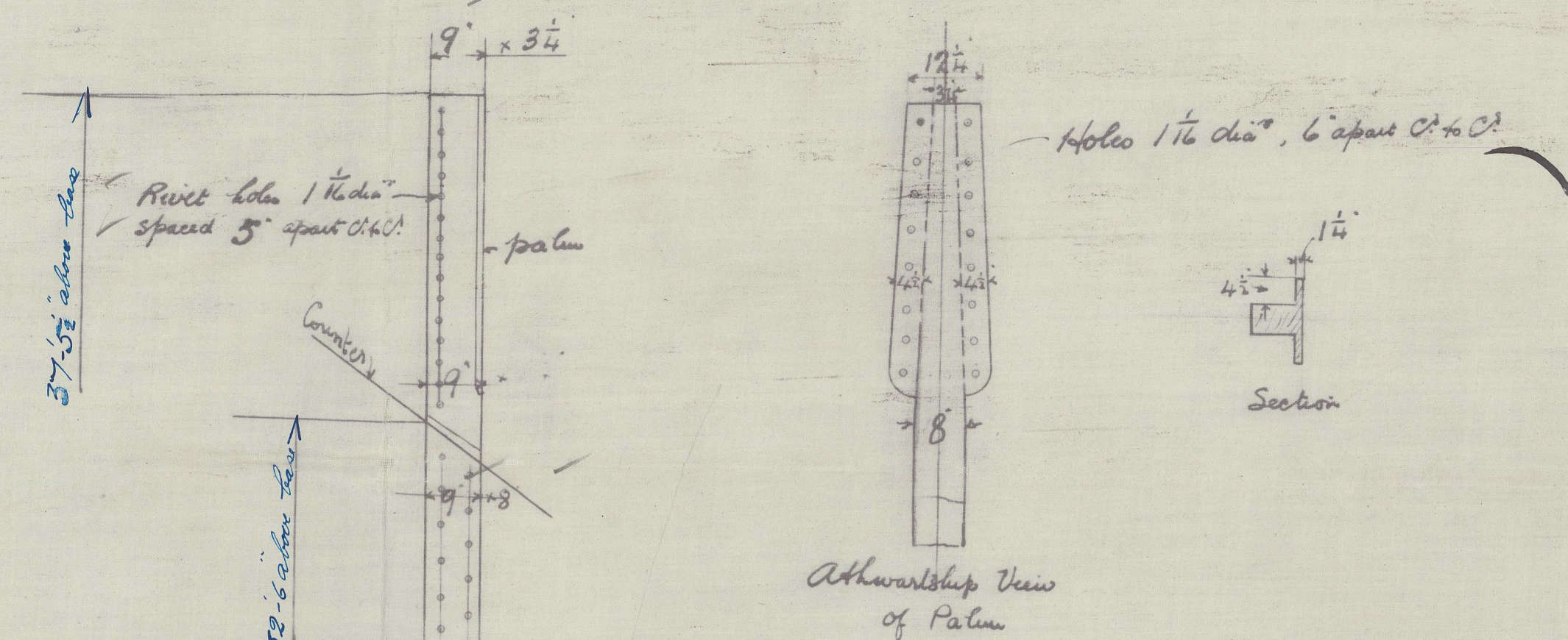
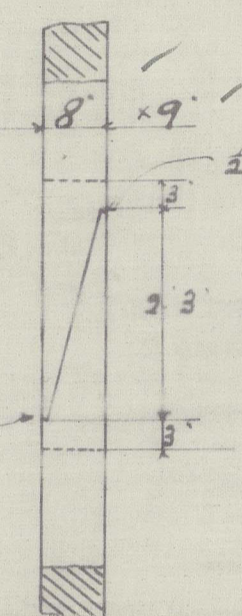


4.11.14



Plan of Sternpost
S. S. No 199
Scale 1/2" = 1 Foot
Steel Casting to pass Lloyd's Tests

Rudder Stock = 10" dia

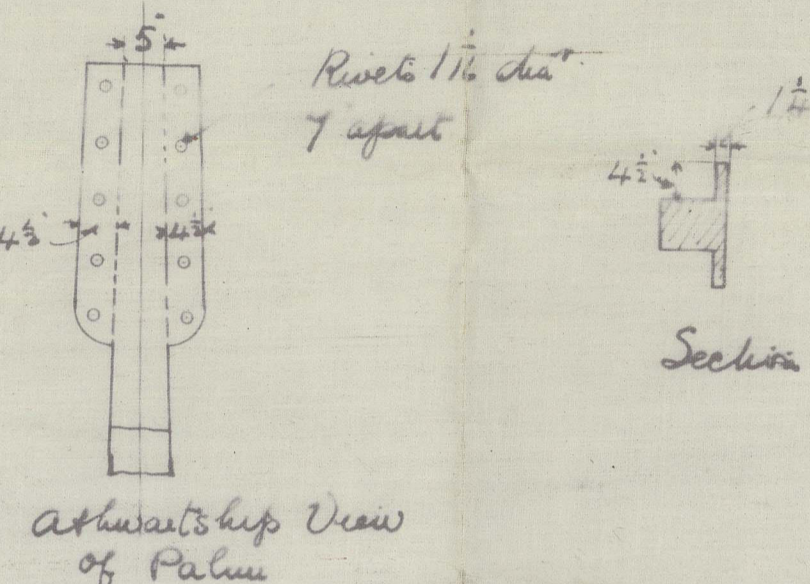
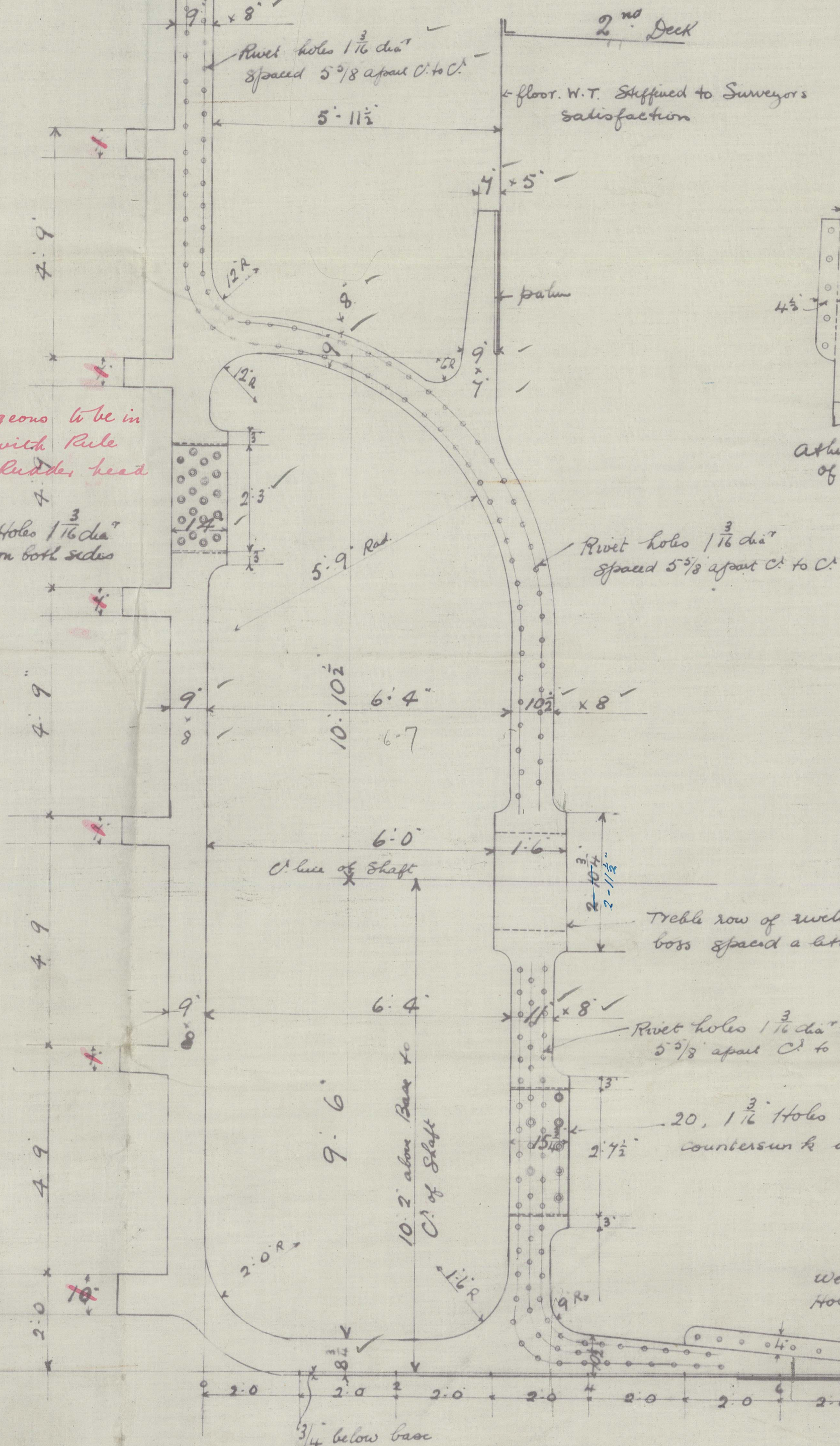


Port

Section of the upper scarp looking forward

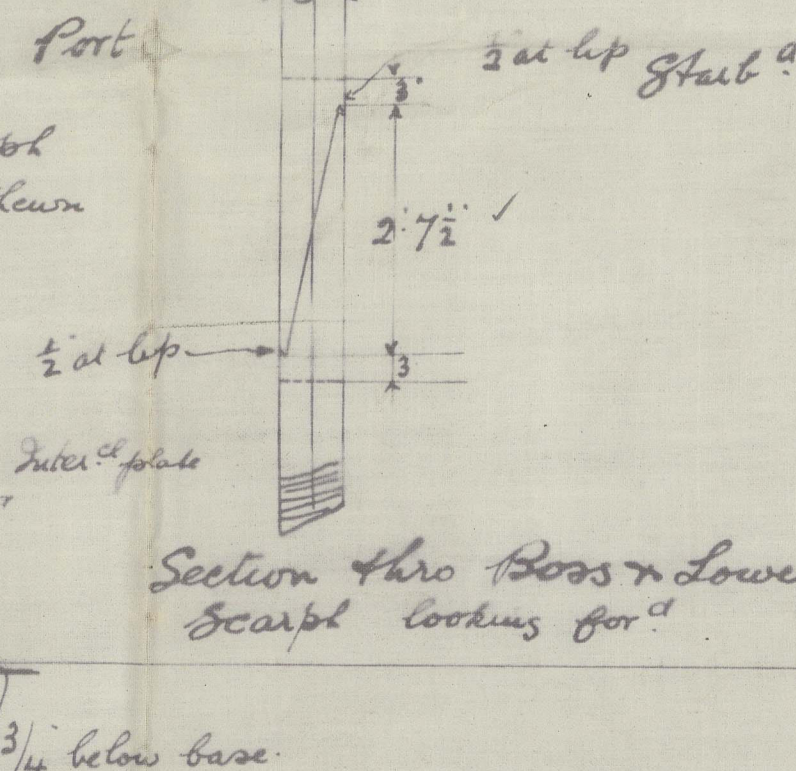
Depth of gudgeons to be in accordance with Rule diameter of Rudder head

20 Rivet holes 1 1/2" dia spaced 5" apart on both sides

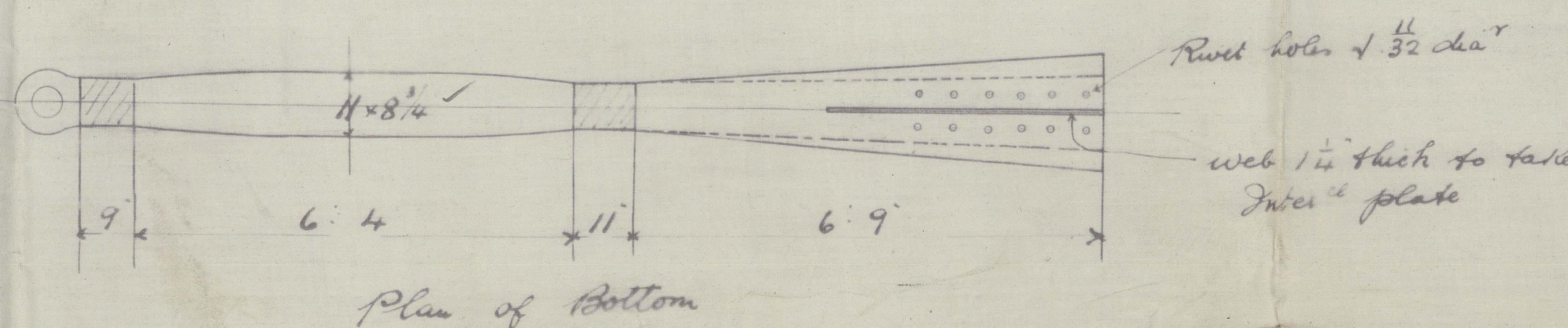


Note: Fore end of boss to be machined at foundry sufficient to break stem only

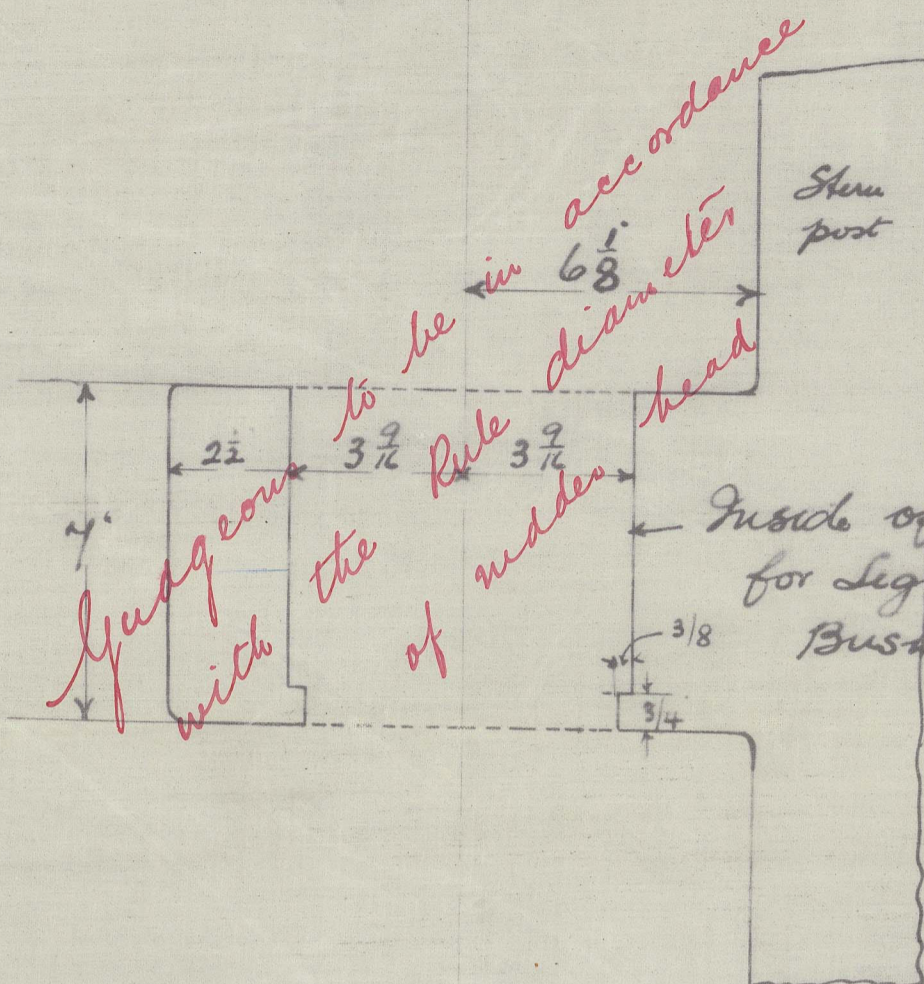
No holes in way of Fillet



Section through Boss & Lower Scarp looking forward

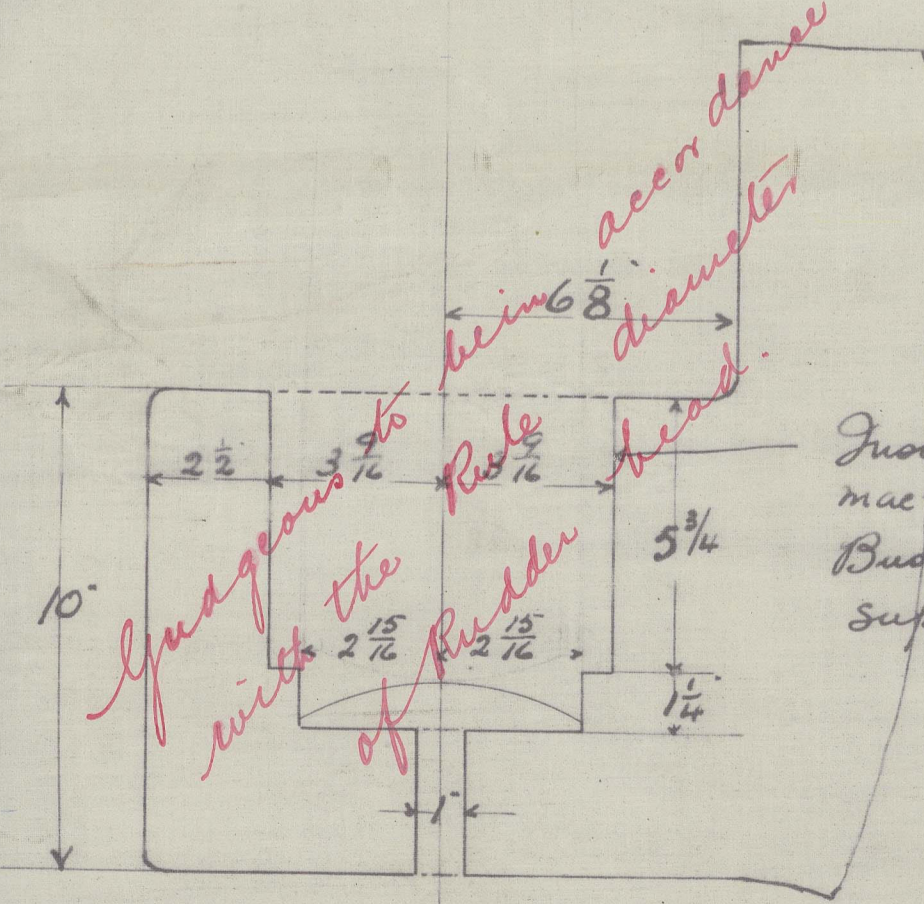


Plan of Bottom



Sketch of Gudgeons
Scale 3" = 1 Foot

Inside of Gudgeon to be machined forignum vitae Bushings
Bushings not to be supplied



Sketch of Bottom Gudgeon
Scale 3" = 1 Foot

Inside of Gudgeon to be machined forignum vitae Bushings
Bushings not to be supplied

4.11.14

Lloyd

199



sternpost 199

GLASGOW REPORT No. 36755

s/s Edwin Rawald



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Lloyd's Register
Foundation

012148-012158-0116