

Nº S-51/61.-

S.S. "CONSTITUCION".

Registry: Mexican.

Tonnage: 7066 gross tons.

Moored at North side of Pier Nº4.

Veracruz, ver. MEXICO.-

At the request of Messrs. WATSON? PHILLIPS & CIA.,
SUOS., S.A., Lloyd's Agents for the district of Veracruz, the
under signed ROBERT DOBBIE, did proceed on board above mentio-
ned vessel on the 2nd day/ of December 1961, to inspect Main
engine and auxiliary machinery for continuous survey and --
reports as follows:

MAIN ENGINE.

L.P.SLIDE VALVE AND SEAT.SPINDLE AND GUIDES
(New upper spindle guide bushing supplied).

H.P.SLIDE VALVE AND SEAT, SPINDLE AND GUIDES
(New upper spindle guide bushing supplied).

INTERMEDIATE SLIDE VALVE AND SEAT, SPINDLE AND
GUIDES.

Copy of Original.

MAIN BEARINGS:

MAIN BEARING Nº2, FROM FORWARD AND JOURNAL.

MAIN BEARING Nº4.FROM FORWARD AND JOURNAL
(Crank shaft down 0.005 inches).

MAIN BEARING Nº5 FROM FORWARD AND JOURNAL
(Crank shaft down 0.004 inches).

AUXILIARY MACHINERY:

CENTRIFUGAL CIRCULATING WATER PUMP TO MAIN
CONDENSER DISMANTLED AND TAKEN TO SHOPS AND
CONDITIONED; CYLINDER WAS BORED OUT AND NEW
PISTON AND RINGS SUPPLIED.

VALVE SEAT AND VALVE IN ORDER.

PISTON ROD STRAIGHTENED UP IN LATHE AND NEW
NECK BUSHING MADE AND CLAND BUSHING REPLACED.

CRANK BEARING RE METALED.

INBOARD GENERATOR ON STEER. SIDE.

ENGINE TAKEN TO SHIPS AND REPAIRED CYLINDER BORED
OUT AND NEW PISTON AND RINGS SUPPLIED.

VALVE SEAT BORED OUT AND VALVE SLEEVED.

NEW PISTON ROD MADE.

CRANK SHAFT RECTIFIED IN LATHE AND ALL BEARINGS
REMETALED.



RB

carried forward.....



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DYNAMO ARMATURE TAKEN TO SHOPS RE WOUND
AND TESTED IN LATHE FOR TRUE,
ALL COILS REPLACED.

----- Copy of Original. -----

This Certificate is issued without prejudice and
subject to the terms, conditions and amount of the Insurance
Policy.

Issued in Original and copies, one of which being
accomplished the others to stand null and void.

Veracruz, ver. December 9th, 1961.

Robert Dobbie

Robert Dobbie.



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