

SCALE ~ $\frac{1}{8}" = 1$ FOOT.

ANGLE.				
REVERSE FRAMES	-	MARKED	R.F.	- FOLIOS A. 18-22 INCLUSIVE, 64, 76, 88
INTERMEDIATE	-	"	I.F.	- " A. 23, 24, 76.
MAIN	"	"	M.F.	- " A. 25-35 INCLUSIVE, 64, 68.
WEB FRAME NO. 59.	-	"	W.F.	- " A. 76.

WEB FRAME N^o 59. - MARKED W.F. - FOLIO. P. 51.
FRAME GUSSETS. - " F.G. - " P. 51, 64, 115.

ITEM.	QTY. DWS	PITCH INCHES		REMARKS.
FRAMES TO SHELL IN AFTER PEAK TO MAIN DECK.	8 ¹ / ₂	5 ¹ / ₂	4 ¹ / ₂	REVISED FRAMES AS SHELL PLAIN
" " " " FORE " " LOWER "	"	"	"	" " " " " " " "
" " " " IN WAY OF 3 ^d FRAME SPACING.	"	"	"	" " " " " " " "
" " " " " " 30' "	"	6	5 ¹ / ₂	" " " " " " " "
" " " " " " 30' " "	"	6 ¹ / ₂	5 ¹ / ₂	" " " " " " " "
" " " " ELSEWHERE	"	7	6 ¹ / ₂	" " " " " " " "
INTERMEDIATE FRAMES TO SHELL	"	"	"	"
BACK BARS TO FRAMES & SHELL	"	"	"	"
W.T. & O.T. BHD FRAMES TO SHELL	"	5	4 ¹ / ₂	EACH ROW ROLLED IN G.I.G.
CHAIN LOCKER BHD. TO FRAMES	3 ¹ / ₂	6	4 ¹ / ₂	"
PASTION BHDS. TO FRAMES.	"	7	5 ¹ / ₂	4' LAP ON B.A. FRAMES.
WEB FRAMES TO SHELL	3 ¹ / ₂	5 ¹ / ₂	4 ¹ / ₂	"
" PLATING " FRAME	3 ¹ / ₄	"	1 ¹ / ₄ "	"
" FACE ANGLE TO WEB	"	7	5 ¹ / ₂	"
FRAMES TO FLOORS IN AFTER PEAK	3 ¹ / ₂ 3 ¹ / ₂	"	"	TOTAL PLS. SH. ROLLED IN G.I.SHOULD
" " " " FORE "	3 ¹ / ₂	6	4 ¹ / ₂	"

ALL OTHER RIVETING AS PER MIDSHIP SECTION & DETAIL PLANS.
IN NO CASE ARE RIVETS TO BE SPACED WIDER THAN MENTIONED IN ABOVE LIST.
SPECIAL POINTS TO BE SUBMITTED TO S.D.O.

FOR DETAILS OF BEAM BRACKETS SEE, BEAM BRACKETS TO TANK, "BEAM KNEES", "FLOES & AFTER END FRAMING"
 " " " BEAM KNEES " " BEAM KNEES' PLANS "
 " " " BEAM SEARCHES, " " " BULKHEAD PLANS "
 " " " FRAMING IN BEAMS " " FORE END FRAMING & "AFTER END FRAMING"
 TWO RIVETS THRU FRAMES AT LANDINGS IN WAY OF BEAMS & JOISTED FRAMES.
 FRAMES LOCK TO MIDGIRDS, UNLESS SCAMPIED OR SHOWN OTHERWISE.
 NO BEAM KNEES ARE TO BE FITTED WHERE PARTITION BULKHEADS ARE INDICATED.
 FRAMES & FLOES IN WAY OF SHAFT BRACKETS CASTINGS ARE TO BE LEFT BLANK
 & HOLES DRILLED TO SUIT CASTING
 FRAMES JOISTED FROM 51 TO 113 INCLUSIVE.
 FOR CORRECT POSITION OF TURNED BEAMS, SEE DECK PLATING & BEAM PLANS.
 FRAMES, FLOES, & BEAM KNEES, ETC.; HYDRAULIC RIVETED.
 R.P. INDICATES REVERSE FRAME.
 FRAMES MARKED THUS ARE TO BE PUNCHED FOR SPACING, IN PARTICULAR TWEN DIC SHOWN IN 113

Frame Plan

(as built)

Mecca

S. S. *Lady Rodney*

LIVERPOOL

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