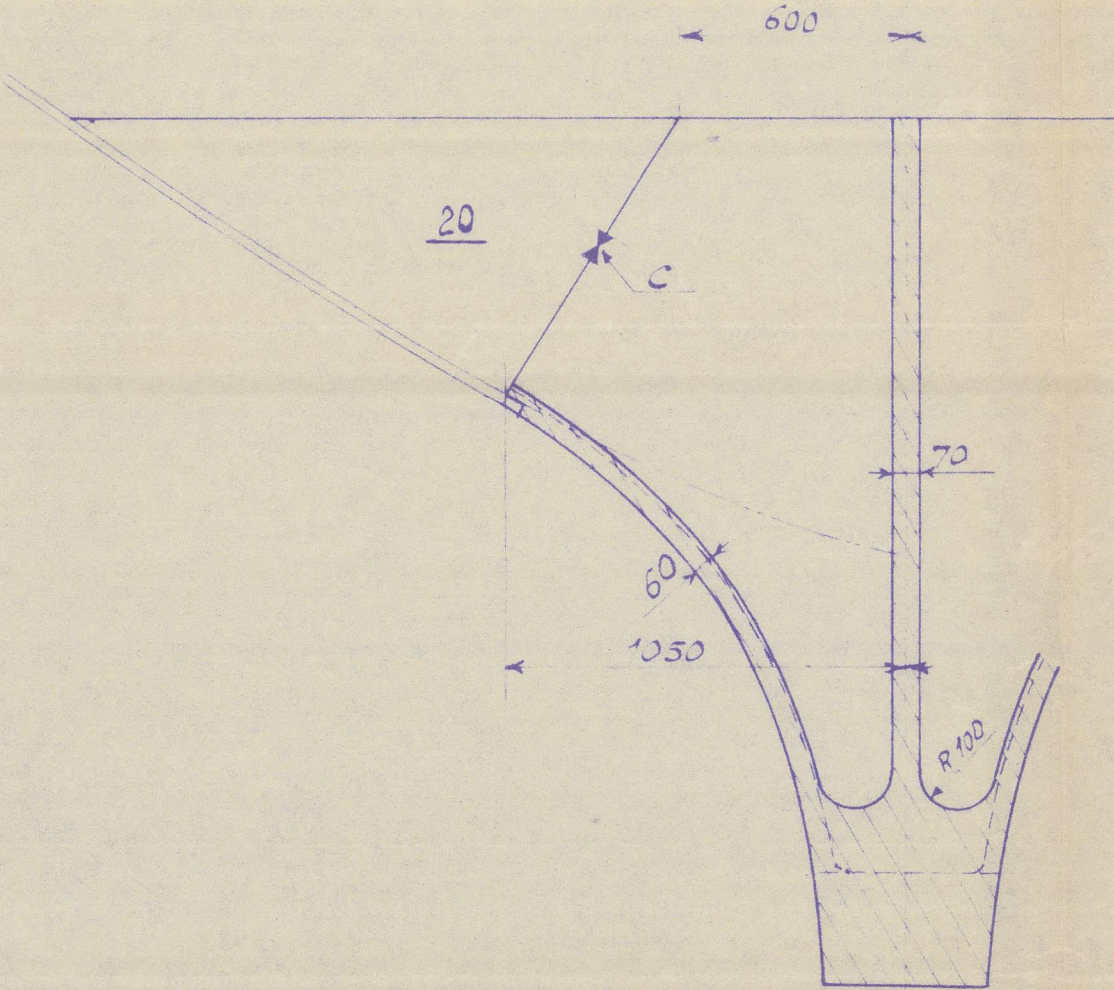
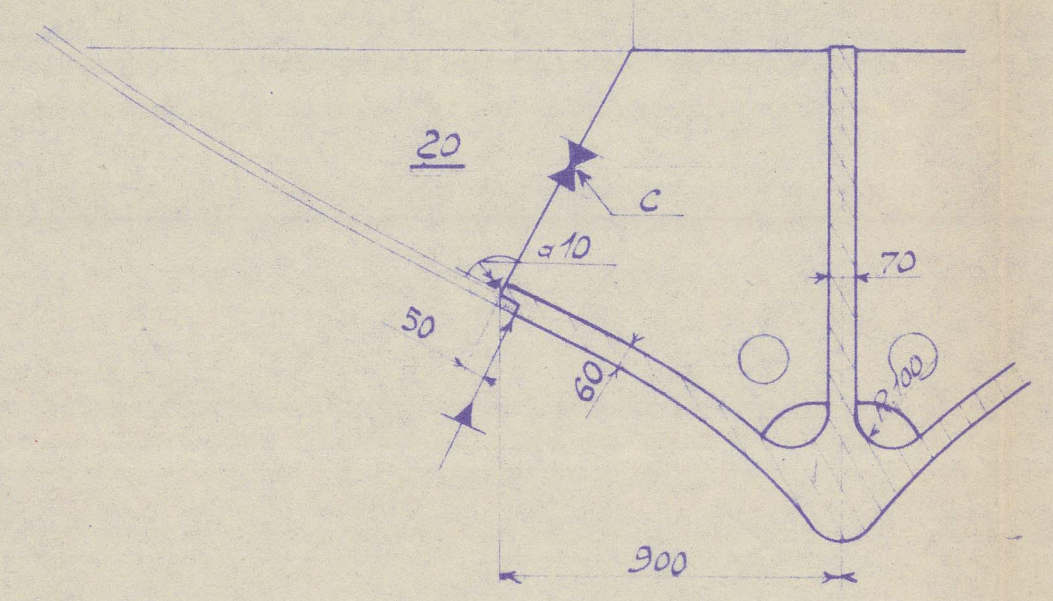
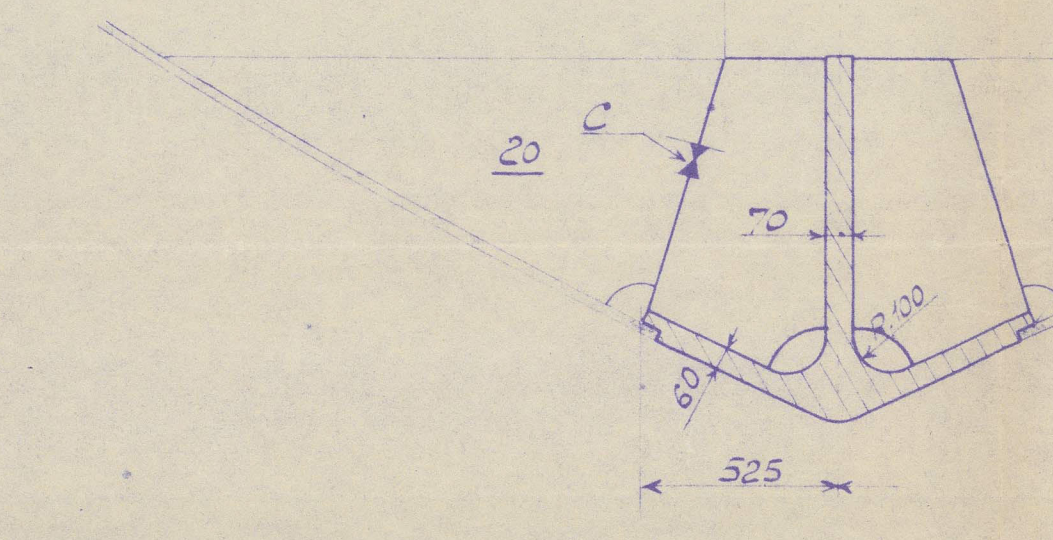


FR. O
LOOKING AFT

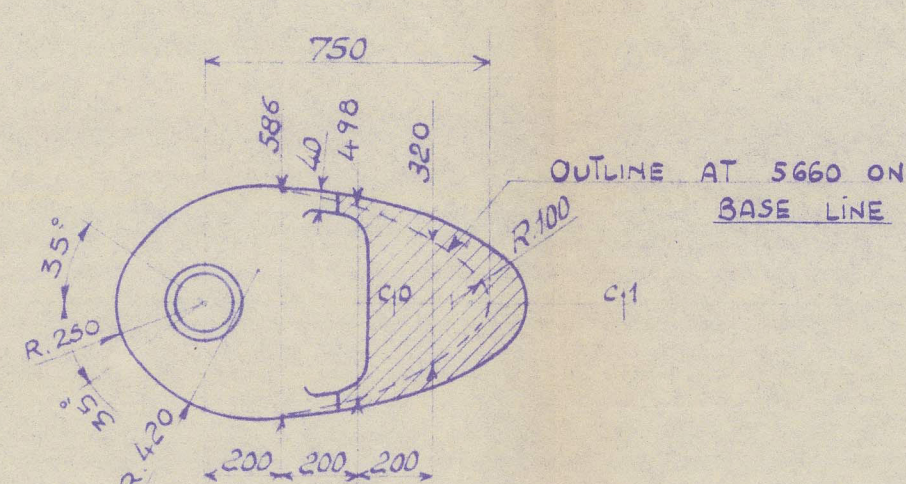
FR. 1



FR. 2

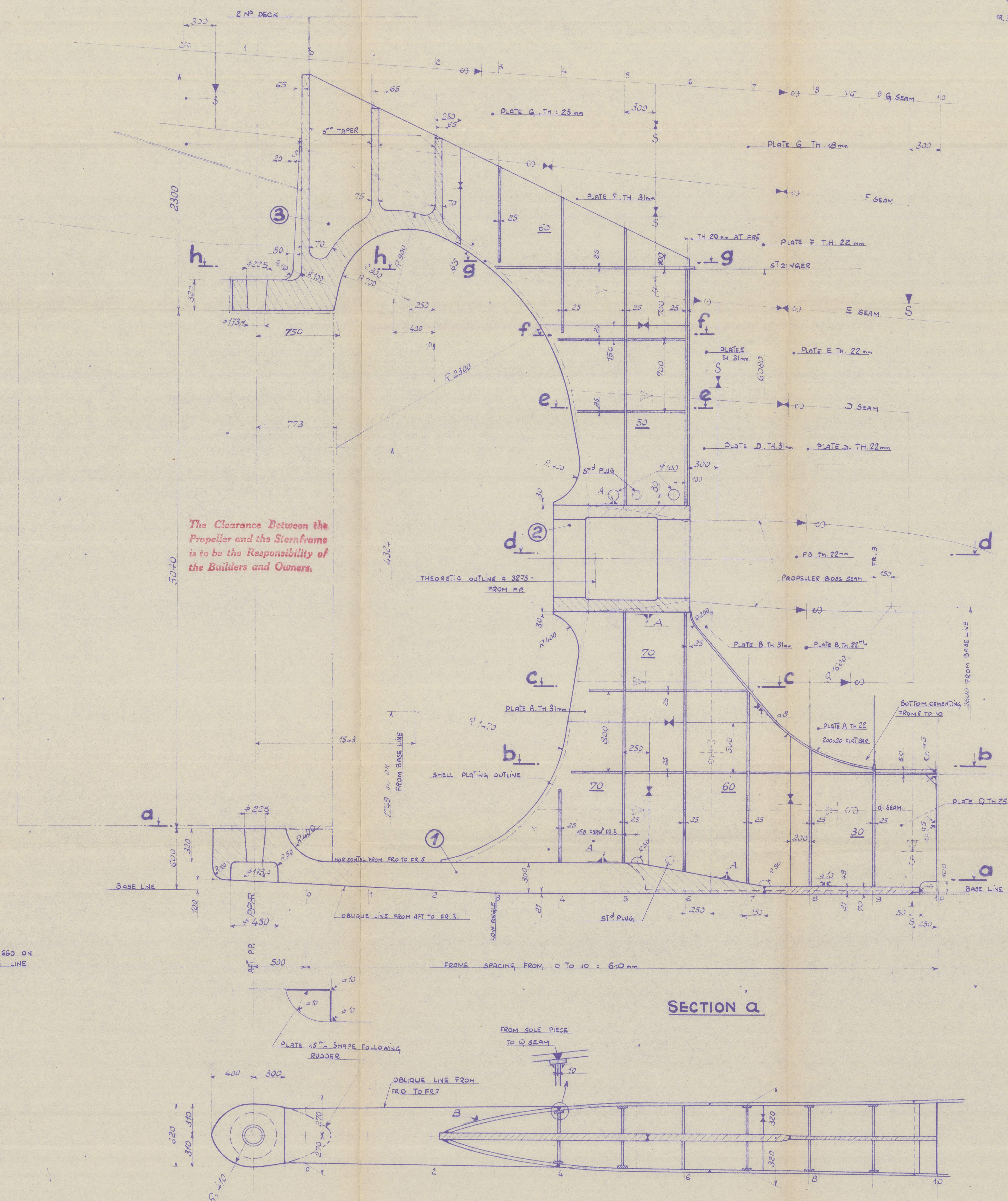


SECTION h

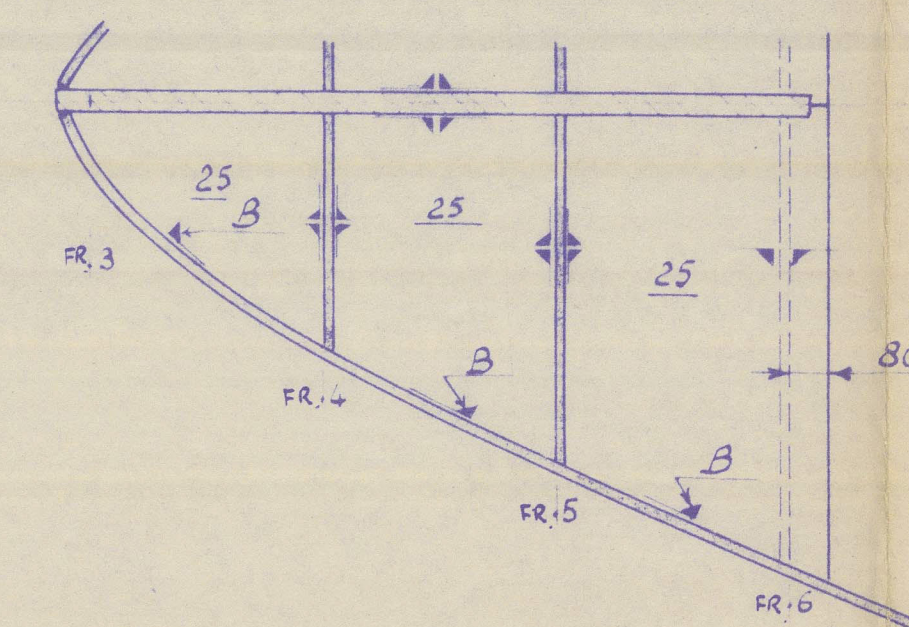


INBOARD PROFILE

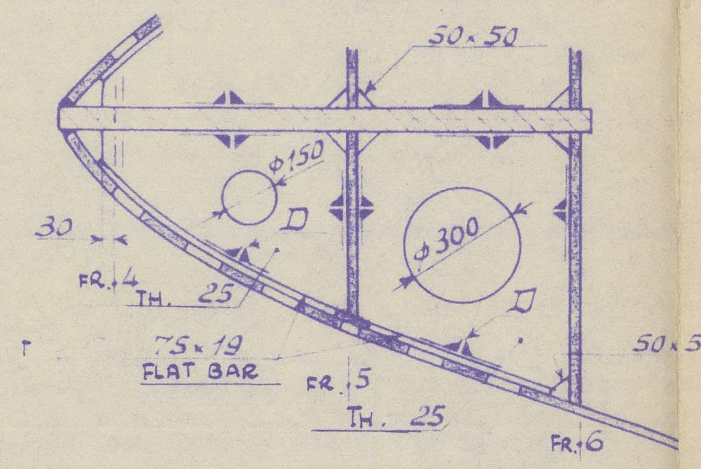
WITHOUT SHELL PLATING



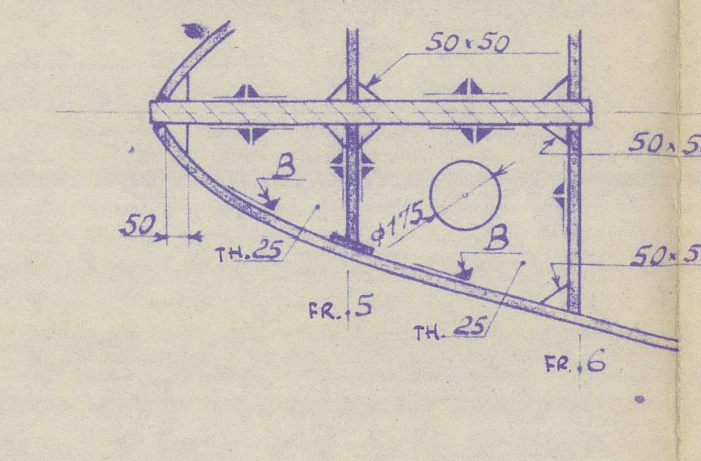
SECTION g



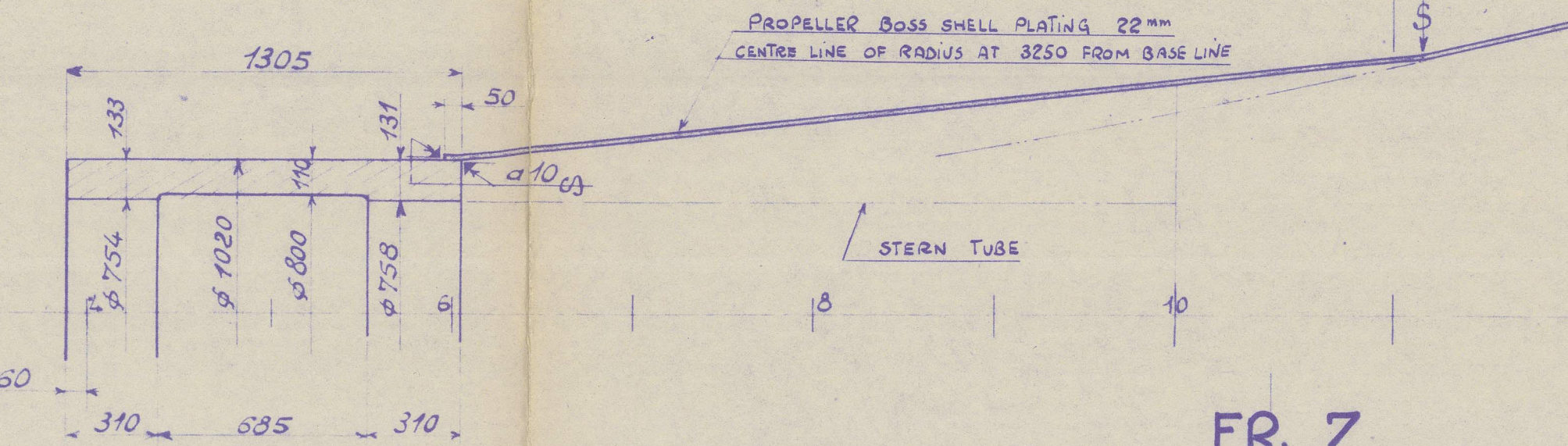
SECTION f



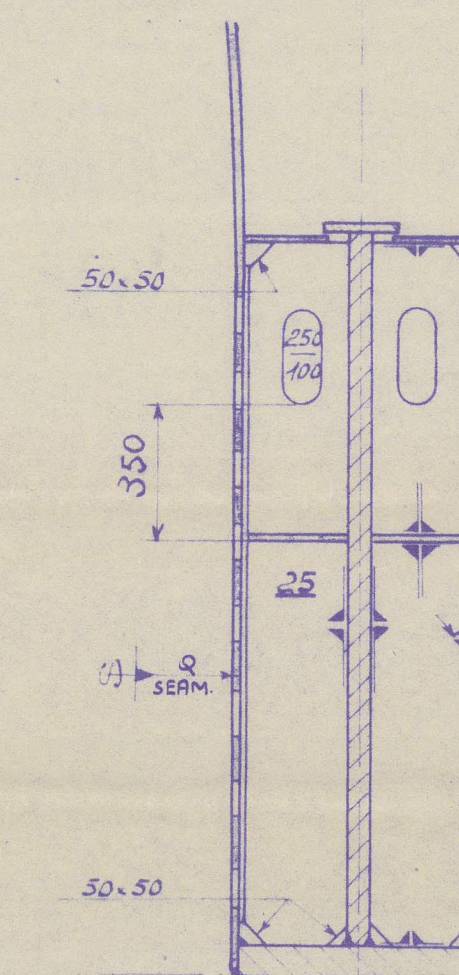
SECTION e



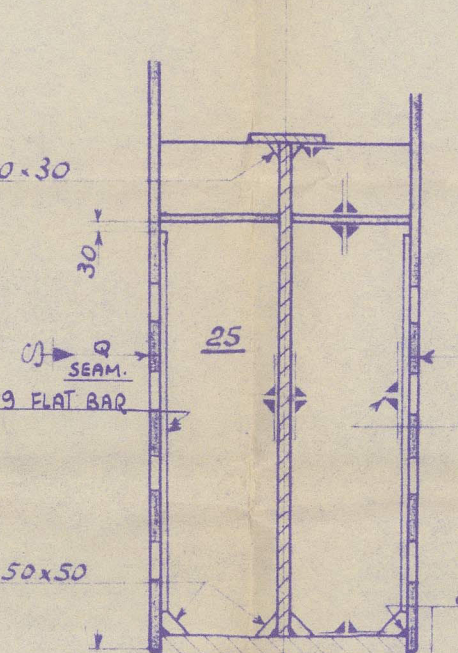
SECTION d



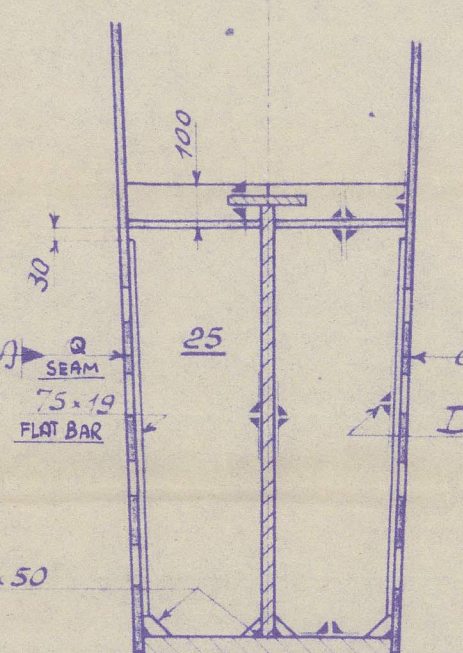
FR. 7



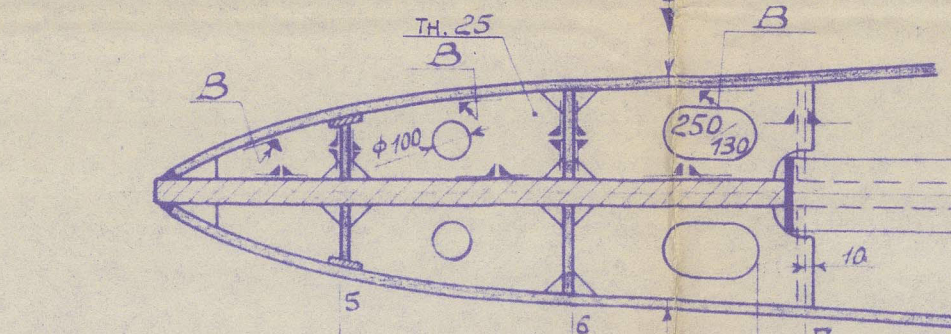
FR. 8



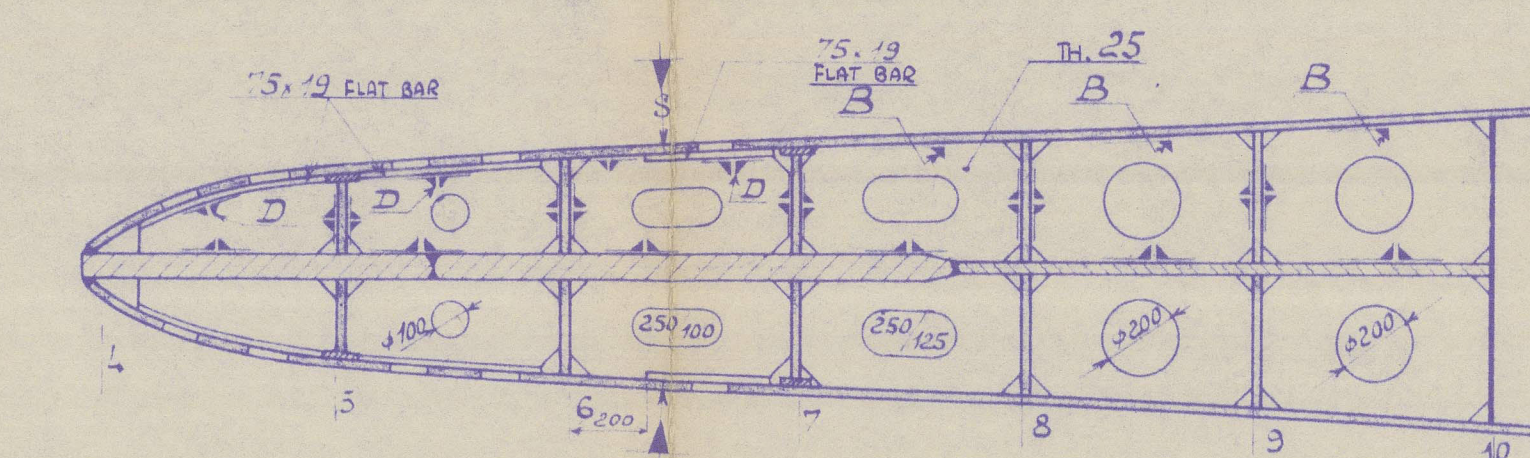
FR. 9



SECTION c

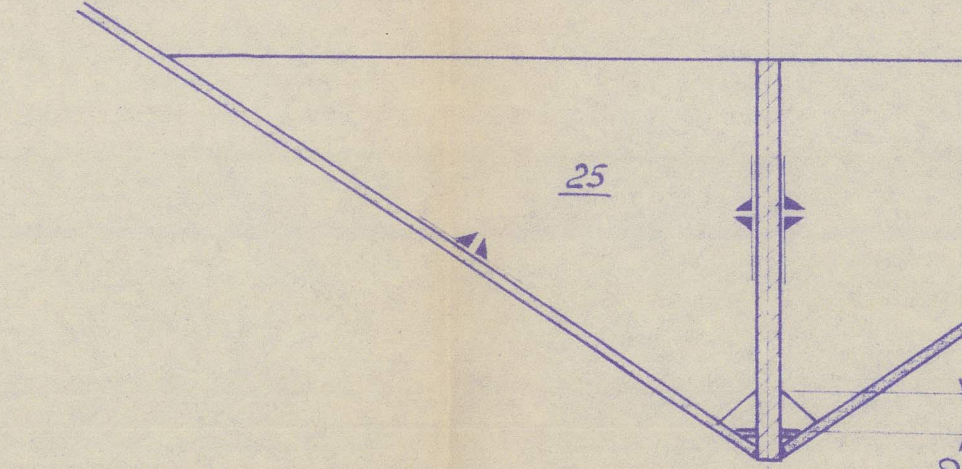


SECTION b

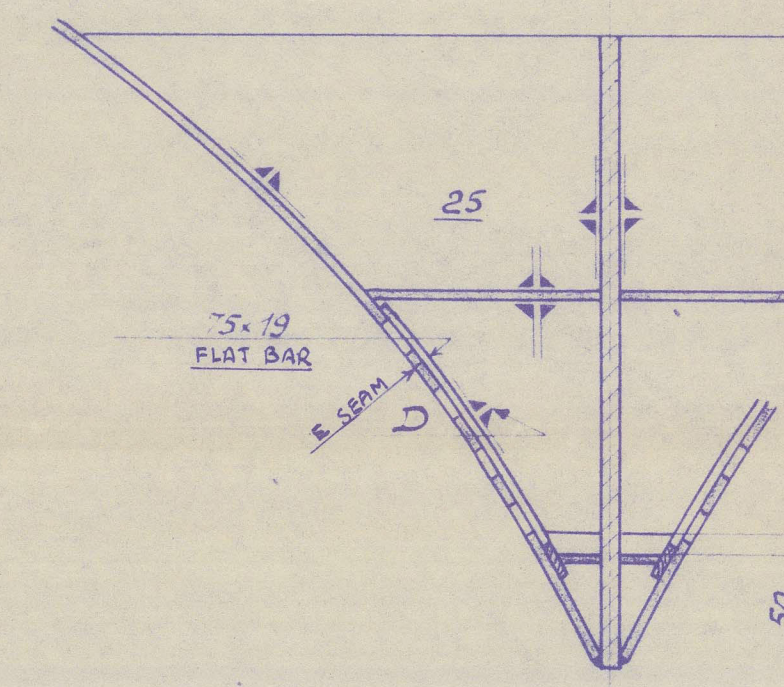


TRANSVERSE SECTIONS LOOKING FORWARD (FR. 3 EXCEPTED)

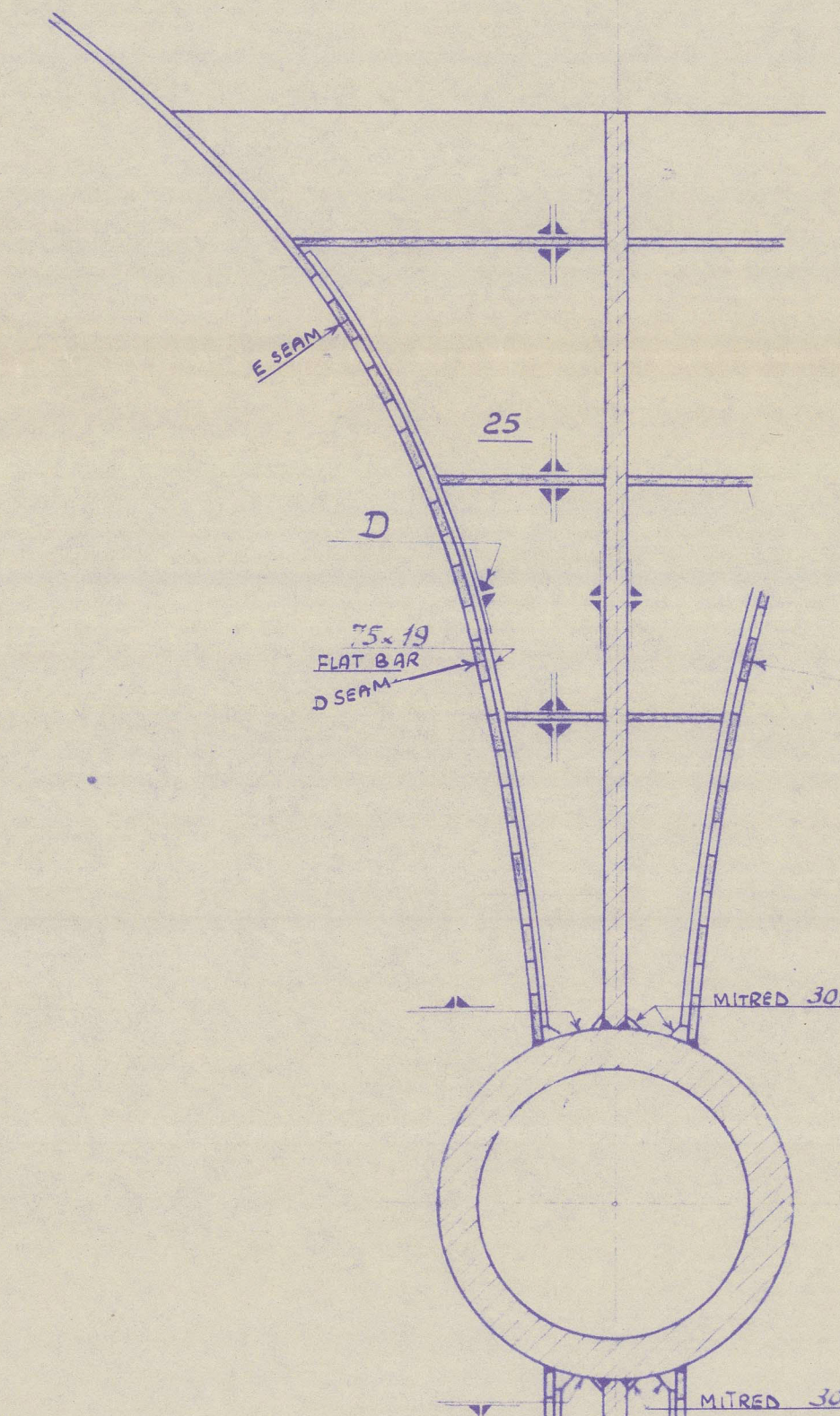
FR. 3



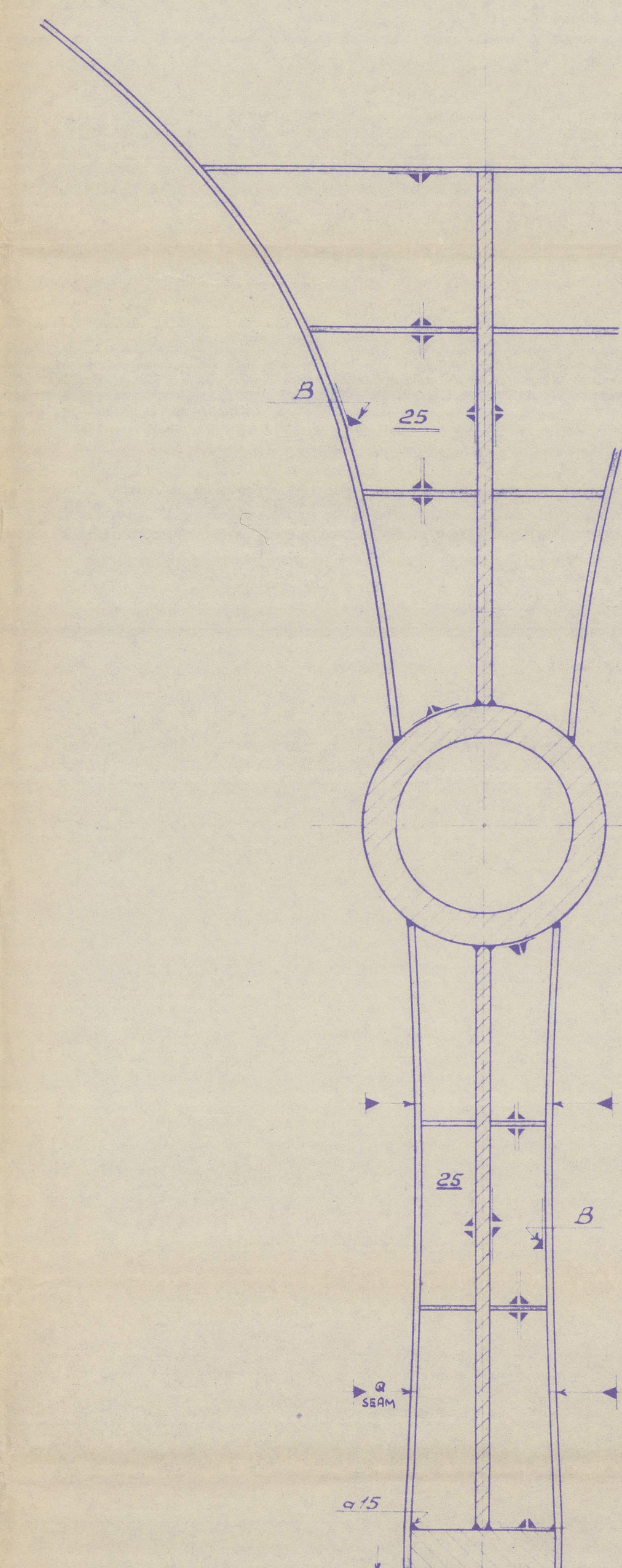
FR. 4



FR. 5



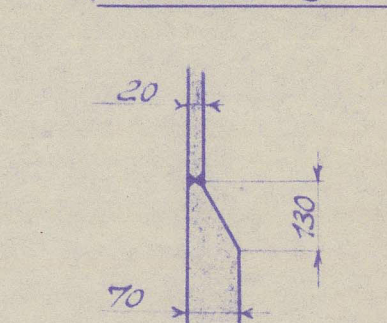
FR. 6



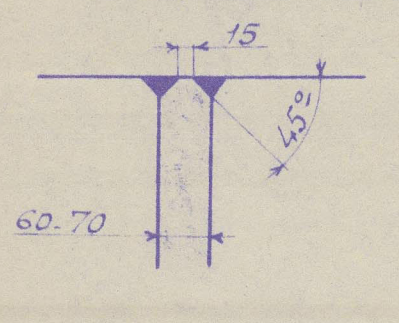
WELDING DETAIL

WELDING OF WEBSHAPES 45° TO AXIAL PLATE.
SOIL PLATE, SHELL PLATING AND EACH OTHER.

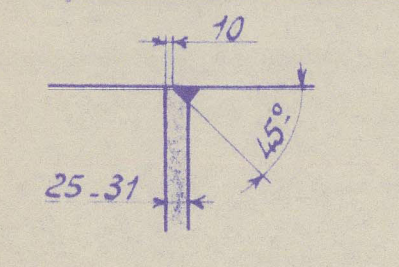
MODEL C



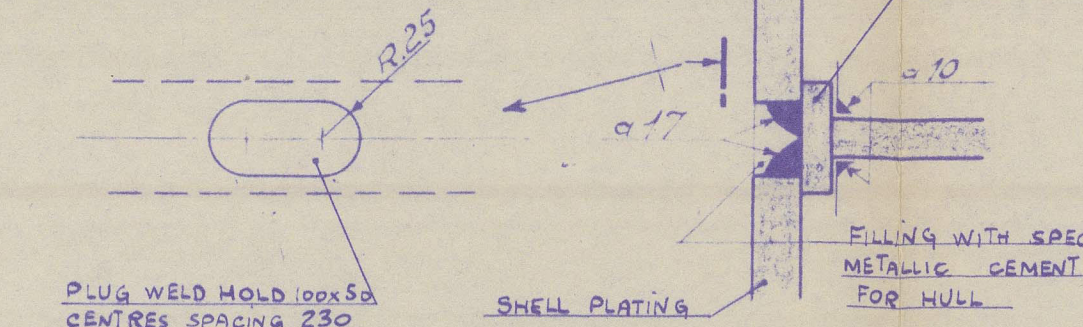
MODEL A



MODEL B



MODEL D



MARK	QUANTITY	DESCRIPTION	MATERIAL	PATTERN NO.	APPROXIMATE WEIGHT
1	1	SOLE PIECE	CAST STEEL		6.650 kg
2	1	BOSS PROPELLER	STEEL		3.550 kg
3	1	UPPER PART	CAST STEEL		6.375 kg

MARKS 1 AND 3 ANNEALED AFTER CASTING.
STERNFRAME PLATING AS QUALITY.
THE WHOLE STERNFRAME NON ANNEALED AFTER WELDING.

LLOYD'S REGISTER

Castings and/or Forgings to be of Weldable Quality containing not more than 0.25% Carbon.

Approved for A speed of 16.5 knots.

11 MAY 1933
CHANTIERS DE NORMANDIE


MODIFICATIONS
CARGO DE 8.400/10.700 T
WELDED STERNFRAME

DESIGNATEUR	DATE	DATE	DATE	DATE	DATE
INGENIEUR	DATE	DATE	DATE	DATE	DATE
LECHER DES STUDES	DATE	DATE	DATE	DATE	DATE
APPROBATION	DATE	DATE	DATE	DATE	DATE

CHANTIERS DE NORMANDIE
G. Quevilly (SM)
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Date 10/01/33
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Revisé par 1128

072616-012619-0003

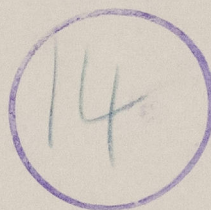
M.V. NORWID. 

STERN FRAME.

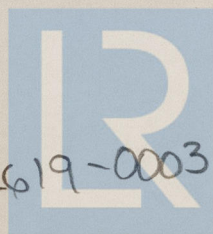
CHANTIERS DE NORMANDIE N° 323.

ROUEN REPORT N° **FE 38**

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LONDON.



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