

ORT

PARIS - 32 Rue Caumartin

COPY

lower

No. 1777 Par

LLOYD'S REGISTER OF SHIPPING

*SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by **Bts. G. AUBAGNAC & CIE.,** of **Plaine St. Denis** placed ~~order~~ for the ~~Engines~~ No. **323.5025** of ~~being constructed~~ by **Chantiers de Normandie** of **Gd. Quevilly** for the Ship No. **R 323** being built by **Chantiers de Normandie,** of **Grand Quevilly** have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to **Grand Quevilly**

ITEM

INTERMEDIATE SHAFT.

(1st)

Identification No.

PAR 929

Surveyor's Initials.

C.V.

Materials.

S.M.O.H. Steel from Cail Denain Cast No. 36522

How made.

Forged

Heat treated.

Yes

Dimensions.

as per plan ML3

Weight.

6000 Kgs.

Progress on Insp.

Rough machined

Yield - per sq. -

A

B

Ult. kg per sq mm

48,4

48

Elong. % on 50mm

35

36

Reduc. of Area %

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Cold Bend. a 180°

satisfactory

Brinell.

--

Izod.

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Final date.

10.11.60

ROUEN

Examined in finished machined condition and found satisfactory.

SURVEYOR *[Signature]* DATE 14. 11. 1961.

DATE

SURVEYOR

Examined in finished machined condition and found satisfactory.

ROUEN

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests:

Makers declared chemical analysis:-

C

0,203

Si.

0,235

Mn.

0,515

P.

0,016

S.

0,007

Fee:

Expenses:

Signature

J.H. Richter for

V. Colton

Date

25.1.61

*Delete where not applicable.