

*lower*

# LLOYD'S REGISTER OF SHIPPING

## \*SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by **Bts. G. AUBAGNAC & CIE.,** of **Plaine St. Denis** placed **order** for the ~~Engines~~ No. **323.5025** of ~~being constructed~~ by **Chantiers de Normandie** of **Gd. Quevilly** for the Ship No. **R 323** being built by **Chantiers de Normandie,** of **Grand Quevilly** have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to **Grand Quevilly**

ITEM **INTERMEDIATE SHAFT.**

*(let)*

Identification No. **PAR 929**  
 Surveyor's Initials. **C.V.**  
 Materials. **S.M.O.H. Steel from Cail Denain Cast No. 36522**  
 How made. **Forged**  
 Heat treated. **Yes**  
 Dimensions. **as per plan ML3**  
 Weight. **6000 Kgs.**  
 Progress on Insp. **Rough machined**  
 Yield - per sq. - **A B**  
 Ult. kg per sqmm **48,4 48**  
 Elong. % on 50mm **35 36**  
 Reduc. of Area % **--**  
 Cold Bend. **a 180°** **satisfactory**  
 Brinell. **--**  
 Izod. **--**  
 Final date. **10.11.60**

**ROUEN**  
 Examined in finished machined condition and found satisfactory.  
 SURVEYOR *[Signature]* DATE **14. 11. 1961.**

ROUEN  
 Examined in finished machined condition and found satisfactory.  
 SURVEYOR *[Signature]* DATE

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests: Makers declared chemical analysis:-

C	Si.	Mn.	P.	S.
0,203	0,235	0,515	0,016	0,007

Fee: Signature

Expenses: J.H. Richter for Date 25.1.61

\*Delete where not applicable. V. Colton

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