

RT

COPY

Renew

No.

1781 Par

Paris - 32 Rue Caumartin

LLOYD'S REGISTER OF SHIPPING

*SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings or Castings, as herein described, manufactured by Ets. G. Aubagnac & Cie., of Plaine St. Denis (Seine) for the Engines No. 323.5025 of being placed constructed by Chantiers de Normandie of Grand Quevilly for the Ship No. R 323 being built by Chantiers de Normandie, of Grand Quevilly have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Grand Quevilly

ITEM

INTERMEDIATE SHAFT

(3rd)

Identification No.

PAR 930.

Surveyor's Initials.

C.V.

Materials.

S.M.O.H. Steel from Cail Denain Cast No. 36527

How made.

Forged

Heat treated.

Yes

Dimensions.

as per Plan ML3

Weight.

5000 Kgs.

Progress on Insp.

Rough machined

Yield -- per sq. --

A B

ROUEN

Ult. kg per sq. mm

49 49

Examined in finished machined condition and found satisfactory.

Elong. % on 50mm

34 30

SURVEYOR *CV* DATE 14. 11. 1961.

Reduc. of Area %

Cold Bend 180°

satisfactory

Brinell.

Izod.

Final date.

18.11.60

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests: Makers declared chemical analysis:-

C	Si.	Mn.	P.	S.
0,183	0,188	0,618	0,016	0,027

Signature

J.H. Deiger for

Date 27.1.61

*Delete where not applicable.

Expenses:

012616 - 012619 - 0037

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