

RT

COPY

No.

1781 Par

Paris - 32 Rue Caumartin

LLOYD'S REGISTER OF SHIPPING

SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings or Castings, as herein described, manufactured

by **Ets. G. Aubagnac & Cie.,** of **Plaine St. Denis (Seine)**
for the **Engines** No. **323.5025** of **being constructed by Chantiers de Normandie**
of **Grand Quevilly** for the Ship No. **R 323** being built by **Chantiers de Normandie,** of **Grand Quevilly**

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to **Grand Quevilly**

ITEM

INTERMEDIATE SHAFT

(3rd)

Identification No.

PAR 930.

Surveyor's Initials.

C.V.

Materials.

S.M.O.H. Steel from Cail Denain Cast No. 36527

How made.

Forged

Heat treated.

Yes

Dimensions.

as per Plan ML3

Weight.

5000 Kgs.

Progress on Insp.

Rough machined

Yield - per sq. -

A B

Ult. kg per sq. mm

49 49

Elong. % on 50mm

34 30

Reduc. of Area %

Cold Bend 180°

satisfactory

Brinell.

Izod.

Final date.

18.11.60

ROUEN

Examined in finished machined condition and found satisfactory.

SURVEYOR *DL* DATE 14. 11. 1961.

012616 - 012619 - 0037

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests: Makers declared chemical analysis:-

| C | Si. | Mn. | P. | S. |
|-------|-------|-------|-------|-------|
| 0,183 | 0,188 | 0,618 | 0,016 | 0,027 |

Signature

J.H. Beiger for

Date 27.1.61

Expenses:

*Delete where not applicable.

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