

PORT

PARIS - 32 Rue Caumartin

COPY

No. 1780 Par

LLOYD'S REGISTER OF SHIPPING

SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings or Castings, as herein described, manufactured by **Bts. G. AUBAGNAC & CIE.,** of **Plaine St. Denis (Seine)** for the **Engines** No. **323.5025** of **being constructed by Chantiers de Normandie** of **Grand Quevilly** for the Ship No. **R 323** being built by **Chantiers de Normandie,** of **Grand Quevilly** have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to **Grand Quevilly**

ITEM

INTERMEDIATE SHAFT.

Identification No. **PAR 920.**
Surveyor's Initials. **C.V.**
Materials. **S.M.O.H steel from Pompey Cast No. 9864.**
How made. **Forged**
Heat treated. **Yes**
Dimensions. **as per Plan ML3**
Weight. **10100 Kgs.**
Progress on Insp. **Rough machined**

Yield	per sq.	A	B
Ult. kg	per sq. mm	50	50
Elong. % on 50mm		32	34
Reduc. of Area %		--	
Cold Bend. 180°		satisfactory	
Brinell.		--	
Izod.		--	
Final date.		18.11.60	

ROUEN

Examined in finished
machined condition and
found satisfactory.

SURVEYOR **[Signature]** DATE **14.11.1961.**

012616 - 012619 - 0038

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests:

Makers declared Chemical Analysis:-

C	Mn.	Si.	P.	S.
0,18	0,57	0,26	0,024	0,020

Fee:

Signature

Expenses:

Date

*Delete where not applicable.

V. Celton

(TURN U)