

lomen

LLOYD'S REGISTER OF SHIPPING

*SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings or Castings, as herein described, manufactured

Ets. G. AUBAGNAC & CIE., of **Plaine St. Denis (Seine)**

for the **Engines** No. **323.5025** of **25/7/60** being constructed by **Chantiers de Normandie**

Grand Quevilly for the Ship No. **R 323** being built by **Chantiers de**

Normandie, of **Grand Quevilly**

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to **Grand Quevilly**

ITEM

INTERMEDIATE SHAFT.

(6th)

Identification No.

PAR 919.

Surveyor's Initials.

C.V.

Materials.

S.M.O.H. steel from Pompey Cast No. 9842

How made.

Forged

Heat treated.

Yes

Dimensions.

as per Plan ML3

Weight.

9950 Kgs.

Progress on Insp.

Rough machined

Yield per sq.

	A	B
Ult. kg per sq. mm	49,3	49,3
Elong. % on 50mm	34	29
Reduc. of Area %	--	--
Cold Bend. 180°	satisfactory	
Brinell.	--	
Izod.	--	
Final date.	18.11.60	

Ult. kg per sq. mm

49,3 49,3

ROUEN

Elong. % on 50mm

34 29

Examined in finished machined condition and found satisfactory.

Reduc. of Area %

--

SURVEYOR *[Signature]* DATE 14.11.1961

Cold Bend. 180°

satisfactory

Brinell.

--

Izod.

--

Final date.

18.11.60

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests:

Makers declared chemical analysis:-

C	Mn.	Si.	P.	S.
0,23	0,71	0,30	0,014	0,023

Fee:

Signature

Expenses:

Date

*Delete where not applicable.

