

LLOYD'S REGISTER OF SHIPPING

*SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings or Castings, as herein described, manufactured

Bts. G.AUBAGNAC & CIE.,

of Plaine St.Denis (Seine)

the Engines No.

323.5025 of

being constructed by

Chantiers de Normandie

Grand Quevilly

for the Ship No.

R 323

being built by Chantiers de

Normandie,

of

Grand Quevilly

have been inspected by me as set forth below, and found to be, so far as can be seen,
sound and free from defects. These have been despatched to

Grand Quevilly

ITEM

INTERMEDIATE SHAFT.

(6th)

Identification No.

PAR 919.

Surveyor's Initials.

C.V.

Materials.

S.M.O.H. steel from Pompey Cast No.9842

How made.

Forged

Heat treated.

Yes

Dimensions.

as per Plan ML3

Weight.

9950 Kgs.

Progress on Insp.

Rough machined

Yield per sq.

A

B

Ult. per sq.

kg

mm

49,3

49,3

Elong. % on

50mm

34

29

Reduc. of Area %

--

Cold Bend.

180°

satisfactory

Brinell.

--

Izod.

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Final date.

18.11.60

ROUEN

Examined in finished
machined condition and
found satisfactory.

SURVEYOR  DATE 14.11.1961

Date of approval of chemical analysis, physical properties and heat treatment in the
case of special steels for reduction gearing forgings.

Other tests:

Makers declared chemical analysis:-

C
0,23Mn.
0,71Si.
0,30P.
0,014S.
0,023

Fee:

Signature

Expenses:

*Delete where not applicable.

V. Celton

Date

17.11.61