

LLOYD'S REGISTER OF SHIPPING

SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured

by Ets. AUBAGNAC & CIE., of Plaine St. Denis (Seine)
for the ~~Engines~~ No. 323.5025 of ~~being constructed~~ placed by Chantiers de Normandie
of Grand Quevilly for the Ship No. R 323 being built by Chantiers
de Normandie, of Grand Quevilly

have been inspected by me as set forth below, and found to be, so far as can be seen,
sound and free from defects. These have been despatched to Grand Quevilly

ITEM

SCREWSHAFT.

(Spare)

Identification No.

PAR 876

Surveyor's Initials.

C.V.

Materials.

S.M.O.H. Steel from Bochumer Verein Cast No. 143106

How made.

Forged

Heat treated.

Yes

Dimensions.

as per Plan ML3 Rep. 3

Weight.

10000 Kgs.

Progress on Insp.

Rough machined

Yield per sq.

A B

Ult. kg per sq. mm

48,7 48,4

ROUEN

Elong. % on 50mm

32 28

Examined in finished
machined condition and
found satisfactory.

Reduc. of Area %

—

SURVEYOR JSC DATE 12.10.1961

Cold Bend.

s 180°

satisfactory

Brinell.

—

Izod.

—

Final date.

10.11.60

Date of approval of chemical analysis, physical properties and heat treatment in the
case of special steels for reduction gearing forgings.

Other tests:

Makers declared chemical analysis:-

C	Si.	Mn.	P.	S.
0,22	0,31	0,52	0,013	0,026

Fee:

Signature

Expenses:

*Delete where not applicable.

J.H. BEIGER for Date 26.1.61
V. Celton.