

LIST OF MATERIALS					
MARK	NAME	MATERIAL	WEIGHT	QUANTY	REMARK
①	STERN FRAME (UPPER PART)	CAST STEEL	28'300	1	1.5 MAX. QUALITY
②	DO (LOWER PART)	DO	21'100	1	DO.
③	CLOSING PLATE	MILD STEEL (S.S. 41)	40'4	1	DO.
④	DO	DO	30'4	1	DO.
⑤	DO	DO	27'4	1	DO.
⑥	ZINC PROTECTOR	ZINC	6.85'4	22	KES. 09133463
⑦	REAMER BOLT	FORGED STEEL	320'4	10	1 1/2" Ø
⑧	PIN FOR REAMER BOLT	SWI	0.027'4	10	8" x 70

① AND ② WERE TESTED AND CERTIFICATED BY "L. R. S. AND N. K." AND SOCIETY'S MARKS WERE STAMPED ON THIS. THE MANUFACTURER'S NAME WERE CAST ON THE LOCATIONS OF BOTH MARKS WERE SHOWN ON PLAN. MAX CARBON CONTENT OF STERN FRAME CASTING IS 0.23 %

WEIGHT TABLE					
WORK DIV.	PLAN	CAST STEEL	MILD STEEL	ZINC	OTHERS
H-2	H-22	48'360	97	151	32
					TOTAL
					48'640

- NOTES:-
- THE STERN FRAME WAS FINISHED TO THE DIMENSIONS SHOWN ON THIS PLAN.
 - FINISHING MARKS:
 - ▽ ORDINARY FINISH
 - ▽ RAUGH
 - ~ SMOOTH SURFACE
 - + MARKED DIMENSIONS WERE MEASURED NORMAL TO THE BOUNDARY LINE.
 - THIS IS DESIGNED FOR MAX. SEA SPEED OF 17 KNTS.
 - FRAME SPACE:
 - FR. 0 ~ FR. 16: 610
 - FR. 16 ~ FR. 23: 760

BIBLIOGRAPHY	
1. DESIGNED FOR "WORLD INDUSTRY" "WORLD INSPIRATION" AND "ANNA" BY TSURUMI SHIPYARD NIPPON KOKAN K. K. YOKOHAMA JAPAN.	OCT. 10 TH. 1955.
2. APPROVED BY L. R.	JAN. 28 TH. 1956.
3. THE PLAN OF "ANNA" IS PARTIALLY REVISED FOR "RIYADH MARU" USE	DEC. 25 TH. 1956.
4. APPROVED BY OWNERS	MAR. 18 TH. 1957.
5. APPROVED BY L. R.	APR. 5 TH. 1957.
6. APPROVED BY N. K.	APR. 9 TH. 1957.
7. FINISHED PLAN.	AUG. 20 TH. 1958.

DESIGN DEPARTMENT	TSURUMI SHIPYARD	RIYADH MARU	40,000 DWT OIL TANKER
DESIGN CHIEF	TSURUMI	STERN FRAME FINISHED PLAN	
SECTION CHIEF	TSURUMI	船尾骨様	
BRANCH CHIEF	TSURUMI		
CHECKED BY	TSURUMI		
DRAWN BY	TSURUMI		
DATE OF DRAWING	Aug. 20 1958		
SCALE	1/25	WORK. DIV.	1252
		NIPPON KOKAN K.K.	DWG. NO. H-23
		DATE OF ISSUE	

ISHED PLAN

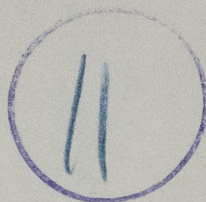
TO LLOYD'S REGISTER
OF SHIPPING



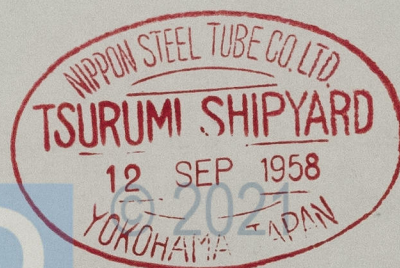
S.S. RIYADH MARU"
as Built

Y.A.F.E. Rpt. No. 2711

RECORDS DEPT.
LONDON.



Stem frame



Lloyd's Register
Foundation

012744-012751-0006