

STERN & RUDDER FRAMES.

SCALE $\frac{3}{4}" = \text{ONE FOOT.}$

$A \times D$ NOT EXCEEDING 99.5.

SPEED " III 10 KNOTS.

COUPLING.

6 STEEL FITTED BOLTS $1\frac{3}{8}$ " DIA.
CHECK PINS FITTED TO ALL BOLTS
PAYING SURFACE OF COUPLING
TO BE MACHINED.

DRILLING.

PLAN N.º P 5.

MATERIAL.

STEERN FRAME - FORGED STEEL OR IRON

RUDDER FRAME - FORGED STEEL OR IRON

RUDDER STOCK - " " " " "

NOTE! FIGURED DIMENSIONS ONLY TO BE WORKED TO.

ALL HOLES MARKED TO BE DRILLED BY CONTRACTOR.

DETAILS OF PINTLES & GUDGEONS.

SCALE $\frac{1}{4}" = \text{ONE INCH.}$

NOTE! CENTRE LINE OF PINTLES TO BE
PERPENDICULAR TO BASE AND
PARALLEL TO THE AFTER SIDE OF THE
RUDDER POST OF STERN FRAME AS SHOWN.
ALL PINTLES TO BE OF STEEL, BRASS BUSHED.
TO BE MADE AND EFFICIENTLY FITTED
AS PER DRAWING.

BOTTOM GUDGEON.

SCALE $\frac{1}{4}$ " = ONE INCH

DATE 23.7.37

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Lloyd's Register
Foundation

Burntisland SOC^o 24
N^o 217

Stem & Ruader frames

S.S. ^{N/N' BELGRAVE'} BRASTED

Luth. RMC N^o 19487

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