

Rpt. 1

Port LEITH

No. 25047

Date of completing report 9.10.61.

When handed in at Local Office 24.10.61.

Received London

Survey held at LEITH

First Visit 20.1.61.

Last Visit 7.10.61.

No. of Visits 38

FIRST ENTRY SHIP REPORT

ON THE SS/MS "TORO"

Has Report been sent on (1) Freeboard of Ship? No - C.11 Only. (2) Machinery? Yes

(Rpt. C11 & Rpt. C11 (Comp.) are to be forwarded in advance when freeboards are assigned by the Society. In cases where freeboards are assigned by another Authority or when ships are exempt from Load Lines, Rpt. C11 only need be forwarded).

Type of Ship OIL TANKER Is machinery fitted aft? Yes

Length (D 201 of Rules)* 162' - 0"

Built at LEITH

Breadth (D 202 of Rules) 33' - 0"

Launched 2nd June, 1961. Yard No. 481

Depth (D 203 of Rules) 10' - 6" to U.Dk. 12' - 0" to R.QDk.

Builders Henry Robb Limited,

Draught (summer moulded) (D 204 of Rules) 9.3'

Victoria Shipyards, LEITH.

Deck Factor "F" excluding d_t -

Owners Union Lighterage Co. Ltd.

" " "F" including d_t -

Address 16, Philpot Lane, LONDON. E.C.3.

Gross tonnage 512.27

Managers -

Net tonnage 255.45

Address -

Official number 302771

Port of Registry LONDON

Signal letters -

Date of last survey in drydock 18th August, 1961.

GENERAL DECLARATION

Has the ship been built under Special Survey in conformity with the Society's Rules and Regulations and Secretary's letters? Yes

Have the scantlings and arrangements of the ship as built been checked by you and found to be in accordance with the approved plans or with equivalent arrangements? Yes

Have any modifications and/or additions to the original approved arrangements made during construction, been indicated in ink of a distinctive colour other than red on the approved plans now forwarded, and approved locally as being in accordance with or by standards equivalent to Rule requirements? Yes

If separate plans of midship section and profile and decks showing the ship as built are forwarded, have they been checked with the approved arrangements and found in order? Yes

Are the materials and workmanship satisfactory? Yes

Have the freeboards been satisfactorily marked on the ship's sides and verified? No Freeboard Assigned.

BUILDER'S DECLARATION: To the best of my knowledge the ship has been built in conformity with the Rules, Regulations and requirements of Lloyd's Register of Shipping.

HENRY ROBB LIMITED

Henry C. Robb

Builder's Signature

DIRECTOR

FEES, etc.

Special Survey fee (Fee Numeral - 7502.37) - £305

Travelling expenses £ 1:19:0

Late attendance fees -

Fees applied for 23/10/61 Received

Classification Certificate to be sent to LEITH OFFICE

Date of issue 23 NOV 1961

Has an Interim Certificate been issued? NO

This Ship in my opinion is eligible to be classed:— (Special notations where part of class to be stated)

+ A1 "Oil Tanker" - F.P. above 150°F "For service on the River Thames and to Colchester".

Signature David B. Henderson Surveyor(A) to Lloyd's Register of Shipping

DAVID B. HENDERSON.

Committee's Minute

Character Assigned Defered

GLASGOW 31 OCT 1961

JED



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Lloyd's Register Foundation

STEEL

Manufacturer's Name and/or Trade Mark of the steel used in the construction of the ship:—

Plates:— Appleby - Frodingham Steel Company.

Dorman Long (Steel) Ltd.

Sections:—

Bairds & Scottish Steel Limited.

Skinningrove Iron Co. Ltd.

Dorman Long (Steel) Ltd.

Has the steel been manufactured at works recognised by the Committee and tested in accordance with the Rules? Yes

Process of manufacture (e.g. Open hearth, electric furnace, etc.) Open Hearth

Particulars of Special Quality Steel used
(Advice notes to be forwarded separately with plan showing disposition of these plates)

ELECTRIC WELDING

Parts of main structural importance electrically welded All welded except, frames to shell in aft. peak and engine room, deck stringer bar to shell for'd and aft and B.A. rail to bulwark.

Parts examined by radiography NONE

Were the electrodes used of types approved by the Committee? Yes

FORGINGS, CASTINGS AND FABRICATED PARTS

ITEM	FORGING, CASTING OR FABRICATED (Certificates to be forwarded)	MAKER'S NAME
Stem bar	M.S. Bar	Colvilles Limited
Shaft brackets	-	-
Sternframe	Fabricated	Henry Robb Limited
Rudder mainpiece or post	Fabricated	Henry Robb Limited
Rudder head	X Forging	T. S. Forster & Sons Ltd.
Quadrant	-	-
Tiller	X Casting	Bond's Foundry Co.

GENERAL PARTICULARS

Steering gear (Type & Maker) Electro-Hydraulic, Donkin & Co. Ltd. Auxiliary steering gear Hand Hydraulic.

Steering chains (Size & test) - Windlass (Type & Maker) Elec. - Thos. Reid & Sons Ltd.

Ceiling in holds (Material & thickness) - Are cargo battens fitted in holds? - in 'tween decks? -

Parts of bottom plating on which cement or an approved composition is laid (if fitted):— Peaks, for'd deep and Eng. Room.

Particulars of composition (if any):— Cement in peaks, Wailes Dove Bituminous Sol. & Enamel in for'd deep and Eng. Room.

Insulated cargo compartments (if any):— -

Parts of structure of material other than steel (if any):— Masts and Derrick - Aluminium

If mechanical ventilation is fitted, state in which cargo spaces:— -

If cathodic protection is fitted, state in which tanks:— -

CAPACITIES OF TANKS (35 c.f. per ton) (Capacity Plan to be forwarded)

(O.F. or F.W. ONLY to be inserted against tanks used exclusively for oil fuel or fresh water)

Double bottom tanks:— No. 1 Dry / No. 2 Dry / No. 3 F.W. / No. 4 - No. 5 - No. 6 -
 No. 7 - No. 8 - No. 9 - No. 10 - No. 11 - No. 12 -
 Fore peak tank 48.75 / After peak tank 23.75 / Midship deep tank -
 Deep tank aft - Deep tank fwd. 37.00 / Topside tanks -
 Tanks at sides of tunnel - Tanks in way of tunnel - Deck tanks -
 Side tanks - Wing tanks FW O.F. / Other tanks -

If ship is an oil tanker state the numbers of main cargo tanks used exclusively for water ballast (if any) with capacities:— NONE

GENERAL REMARKS

Names and yard numbers of sister or similar ships to be stated below. Numbered list of "Approved" and "As Built" plans to be given below or furnished separately (Port, Report Number, Builders' Name and Yard Number, Name of Ship and title of plan in English to be stated on outside of all plans folded to a maximum size of 11" x 9". List of forging, casting or equivalent fabricated parts, certificates to be given below with Certificate number, Port and Date.)

Approved Plans.

- | | |
|---|--|
| 1. Profile and Decks. ✓ | 8. Web stiffening in way of break. ✓ |
| 2. Structural Sections. ✓ | 9. Pumping Plan. ✓ |
| 3. W.T. and O.T. Bulkheads. ✓ | 10. Generator Seats. ✓ |
| 4. Fore and Aft End Framing. ✓ | 11. Casing and houses. ✓ |
| 5. Shell Expansion. ✓ | 12. Plumberwork Plan. ✓ |
| 6. Bottom Fabrication, Engine Seat and Cr. Line Bulkhead. ✓ | 13. Welding and Erection Sequences. ✓ |
| 7. Sternframe and Rudder. ✓ | 14. Additional Openings in Upper Deck. ✓ |

"As Built" Plans.

1. Profile and Decks. ✓
2. Structural Sections. ✓
3. Capacity Plan. ✓
4. General Arrgt. ✓

Certificates.

✓ Rudderhead	-	4484	-	Sunderland	-	15.3.61.
✓ Tiller	-	5923	-	Sunderland	-	28.2.61.
Steering Gear	-	41879	-	Newcastle	-	11.5.61. (Letter).

SPECIAL FEATURES



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