



# Lloyd's Register of Shipping.

55, Fawcett Street,

Sunderland, 28th May, 1948.

RECEIVED

29 MAY 1948

AND

4/6

Reference

8"

Dear Sir,

M.V. "INTERPRETER" - Sld. Rpt. 34891.

With reference to your classing letter of the 21st instant on the above vessel, we have to say that the spacing of rivets in seams and end butts of shell plating are as follow:-

7/8"	diam..	rivets	in	seams	spaced	3.15/16"	apart.
3/4"	"	"	"	"	"	3. 3/8"	"
1"	"	"	"	"	"	4 1/2" - 4 7/8"	"
7/8"	"	"	"	"	⊖ Butts	3 1/2" ✓	"
3/4"	"	"	"	"	"	3" ✓	"
1"	"	"	"	"	"	4" ✓	"

The particulars of the bilge strake are:-

In seams.

Double 7/8" diam. rivets, 3.15/16" apart, lapped in end butts.

Treble 7/8" diam. rivets, 3 1/2" apart, lapped in end butts.

We regret the above omissions.

Yours faithfully,

THE SURVEYORS,  
PER:

*Nal Y. H. Duncan*

The Secretary,  
LONDON.



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015183-015181-0153



Referred to Mr. Perrie

Referred to the D.O.

Mr.

For Ship Surveyors (F.E. Rpts.) to note

It is submitted it be pointed out to the Surveyors that the spacing of the 1" and  $\frac{3}{8}$ " diameter rivets in the seams of the shell of rivets stated in their letter is in excess of that for the number of rivets specified for a frame spacing of 29" in Table 40 of the Rules and the approved Scheme of Riveting and they should be again requested to verify the same. It is concluded  $\frac{7}{8}$ " diameter rivets with Rule spacing have been used in the seams and laps of the chevron strakes and should also be requested to verify the number of rows of rivets as reported for the end laps of these strakes. ~~X~~

F.C.D.  
2.6.48



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