



Lloyd's Register of Shipping.

55, Fawcett Street,

Sunderland, 28th May, 1948.

RECEIVED
29 MAY 1948
AND 4/6

Reference

S"

Dear Sir,

M.V. "INTERPRETER" - Sld. Rpt. 34891.

With reference to your classing letter of the 21st instant on the above vessel, we have to say that the spacing of rivets in seams and end butts of shell plating are as follow:-

7/8"	diam..	rivets	in	seams	spaced	3.15/16"	apart.	
3/4"	"	"	"	"	"	3. 3/8"	"	
1"	"	"	"	"	"	4 1/2" - 4 7/8"	"	
7/8"	"	"	"	"	⊕ Butts	3 1/2" ✓	"	
3/4"	"	"	"	"	"	3" ✓	"	
1"	"	"	"	"	"	4" ✓	"	

The particulars of the bilge strake are:-

In seams.

Double 7/8" diam. rivets, 3.15/16" apart, lapped in end butts.

Treble 7/8" diam. rivets, 3 1/2" apart, lapped in end butts.

We regret the above omissions.

Yours faithfully,

THE SURVEYORS,
PER:

Neil G. H. Duncan

The Secretary,
LONDON.



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Foundation

015183-015181-0153

~~Referred to Mr. Peritt~~

Referred to the D.O.

M.

For Ship Surveyors (F.E. Rpts.) to note

It is submitted it be pointed out to the Surveyors that the spacing of rivets should be 1" and $\frac{7}{8}$ " diameter of the shell plating as stated in their letter in excess of that for the number of rivets specified for a frame spacing of 29" in Table 40 of the Rules and the approved Scheme of Riveting and they should be again requested to verify same. It is concluded $\frac{7}{8}$ " diameter rivets with Rule spacing have been used in the seams and end laps of the sheenbrakes and stroke below in the bridge. ~~X~~ number of rows of rivets as reported for the end laps of these strakes.

F.C.D.
2.6.48



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