

No. 1044 Survey held at Greenock Date 22nd February 1845
 on the New Ship "Abion" Master Robert Allan
 Tonnage 414 old 471 new Built at Greenock When built 10th February 1845
 By whom built Robert Stobo & Co Owners Messrs Allan and others
 Port belonging to Greenock Destined Voyage Glyde to Montreal
 If Surveyed Afloat or in Dry Dock On Hoops

Length aloft	122	5/10	Breadth	Amidships	23	9/10	Depth of Hold	18	3/10
Scantlings of Timber.			Thickness of Plank.						
Timber and Space	each	26	Inches Middle	Inches Ends	Outside.	Inches	Inside.	Inches	
Floors	sided	12 1/2	Moulded	14	Keel to Bilge	3 3/4	Foot Waling	4	
1 st Foothooks	"	11	"	11	Bilge Planks	5	Bilge Planks	4	
2 nd Ditto	"	10	"	9 1/2	Bilge to Wales	3 3/4	Ceiling in Flat	3	
3 rd Ditto	"	9	"	8	Wales	5	Ditto Bilge to Clamp	3 1/2	
Top Timbers	"	8 1/2	"	7	Topsides	3	Hold Beam Clamps	4	
Deck Beams	N ^o . of	22	"	10 1/2	Sheer Strakes	3 1/2	Deck Beam Ditto	3 1/2	
Hold Beams	N ^o . of	15	"	12 1/2	Plank Sheers	4	Ceiling 'twixt Decks	3	
Keel	"	14	"	14	Water-Ways	7	Hold Beam Shelves	5 x 13 and 7 x 13	
Kelsons	"	14	"	14	Upper Deck	3 1/2	Deck Beam Ditto	7 x 13	
Deck Beam spaces 2 feet, to 5 ft 9 inches Hold beam spaces 3 ft 9 in to 4 ft 8 inches Copper.			Size of Bolts in Fastenings.						
Heel-Knee, and Dead Wood abaft	1 1/4	1 1/8	Copper.						
Scarphs of Keel	N ^o .	1	Bolts thro' the Bilge and Foot Waling	7/8	Hold Beam	1 1/8	1		
Floor Timber Bolts			Butt End Bolts	3/4	Deck Beam	1 1/8	1		
Kelson ditto		1 1/8	Lower Pintle of the Rudder	3/4	same in Iron above the Copper				
Transoms and throats of Hooks		1 1/8							
Arms of Hooks		1 1/8							

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 2 to 3 Inches. The Space between the Top-timbers is 5 to 7 Inches. The Stem, Stern Post, are composed of British & African Oak the Transoms, Aprons, Knight Heads, Hawse Timbers, of British & African Oak and are free from all defects. The Floors and first Foothooks are composed of British Oak Timber. The other Foothooks and Top Timbers of British Oak. The Shifts of the first and second Foothooks are not less than 4 ft to 4 ft 4 inches, N. B. When less than prescribed by the Rule, state how many. The rest of the Shifts of the Frame are Good. The Frame is well squared from the first Foothook Heads upwards, and free from sap, and from thence downwards, the frame is all well squared. The alternate Frames are all bolted together. N. B. If not, state how bolted. The Butts of the Timbers are close together; their thickness not less than 3/4 of the entire moulding at that place. The Frame is well chocked with a Butt at each end of the chock. Crop Choeks & full Butts keyed. The Main Kelson is composed of Greenheart & Morra and the False Kelson of Morra. The Scarphs of the Kelsons are not less than Six feet — inches. The Deck and Hold Beams are composed of British Oak.

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of Quebec Rock Elm. From the first Foothook Heads to the Light Water Mark of American & British Oak. From the Light Water Mark to the Wales of Greenheart Morra and British Oak. The Wales and Black-strakes are of Greenheart Morra & Brit. Oak. The Topsides of British Oak. The Sheer-strakes and Plank-sheers of Greenheart & British Oak. The Water-ways of Red Pine. The Decks of Yellow Pine State of New. The Shifts of the Planking are not less than 5 1/2 Feet — Inches. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship. The Planking is wrought True between

Planking Inside.—The Limber-strakes are composed of American Oak the Bilge Planks of American Oak. The Ceiling, Lower Hold, of American Oak Between Decks of Pitch Pine. Shelf Pieces of American Oak Clamps of American Oak.

Fastenings.—To Hold Beams Iron bolting knees on cheeks with stringer above and below beams and nine pair of diagonal iron Standard knees. Deck Beams Iron bolting knees on cheeks with stringer and eleven pair diagonal iron hanging knees. Number of Breasthooks Six below and one above deck Pointers Two of iron Crutches one of iron aft. Butts End Bolts are of Yellow Metal in the Bottom, and a Bolt in each Butt End through and clenched. Bilge and Footwaling Yellow Metal bolted through and clenched. Footwaling iron bolted, not through. General Quality of Workmanship Good. Four transom knees.

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Name _____
 Surveyor's Name John R. Curming



Her Masts, Yards, &c. are in Good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.	
N ^o .		Fathoms.	Inches.	N ^o .	
2	Fore Sails,	240	Chain 1 1/2	3	Bower { 20 } Wood Stock
1	Fore Top Sails,	60	Stream do. 1	1	Stream, { 21 } Iron Stock
2	Fore Topmast Stay Sails,	70	Hempen Stream Cable 8 1/2	2	Kedge { 2 1/2 } { 3 1/2 }
1	Main Sails,	70	Hawser 6		
2	Main Top Sails,	70	Towlines 5		
and well found in other Sails			Warp 4		
			All of <u>Good</u> quality.		

Her Standing and Running Rigging all new sufficient in size and Good in quality.

She has a Long Boat and Solly Boat and gig

The present state of the Windlass is Good Capstan 2 double Winches and Rudder Good Four lead pumps good
With Patent Purchase Good

General Remarks—Statement and Date of Repairs.

Said on in March 1844, Launched 11th February 1845. Surveyed at the three prescribed periods, but not specially while building. Frame all English and Welsh Oak of good quality, and well squared. Built wholly in frame. Shifts of Timbers good. Cross crocks, and full Butts kept. Planking and caulking of good quality, well wrought, and shifted three between. Number of Beams, Spars and fastenings as describe. Bilge and Butt yellow metal through bottom, and clenched, the Bilge bolts are only into every alternate timber. In all ships built under special survey, they are into every timber. The Hold Beams are wider spaced generally than ships of the same dimensions recently built in this district. Nelson bolts through each floor, and clenched on top on main keel. Two iron pointers, and an iron crutch aft. Workmanship and finishing good. Stores and furnishings complete, and of the best description.

Sheathed with Elm and pine five strakes below the masts.

If Sheathed, Doubled, Felted, or Coppered and Coppered over paper to the masts When last done in January 1845

I am of opinion this Vessel should be Classed "10A1"

The Amount of the Fee.....£ 5 : 0 : 0 is received by me, J. H. P. & Co. Surveyors

Special£ 2 : 10 : 0 Charges for giving the lengths & thicknesses of chains, cables &c.

Committee's Minute 28th Feb 1845

Character assigned 10A1



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