

# Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 14840 Port Glasgow)

"Managaba Maru"

No. 5277 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron~~ Steel ~~Forgings or~~ Castings, manufactured by Messrs. The Steel Coy. of Scotland Ltd. of Glasgow for the Vessel No. 394, being built by Messrs. D. & W. Henderson of Glasgow have been inspected by me as set forth below, and found to be, so far as can be seen, sound and efficient

Owing to the peculiar form of this casting, it was not subjected to the drop test

Mark on Forgings.

Lloyd's  
No. 5277  
R.W.

Robert Wright

Glasgow 27/6/96

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ... ..	<u>Steel (Siemens Martin)</u>		
How made ... ..	<u>Cast.</u>		
Dimensions ... ..	<u>—</u>		
Progress on Inspection	<u>—</u>		
Date when Inspected	<u>whole in constant attendance</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

	Tons.				
Dia.	Area.	Total.	Sq. in.	Ex. in 8".	
<u>.94</u>	<u>1694</u>	<u>23.3</u>	<u>33.6</u>	<u>14.0</u>	

Slung up and hammered

27/6/96

Bent Sample unfractured 93°

26/6/96

Fee (if any chargeable) £

To be paid at

\* If of Iron, state whether scrap or puddled Iron.

