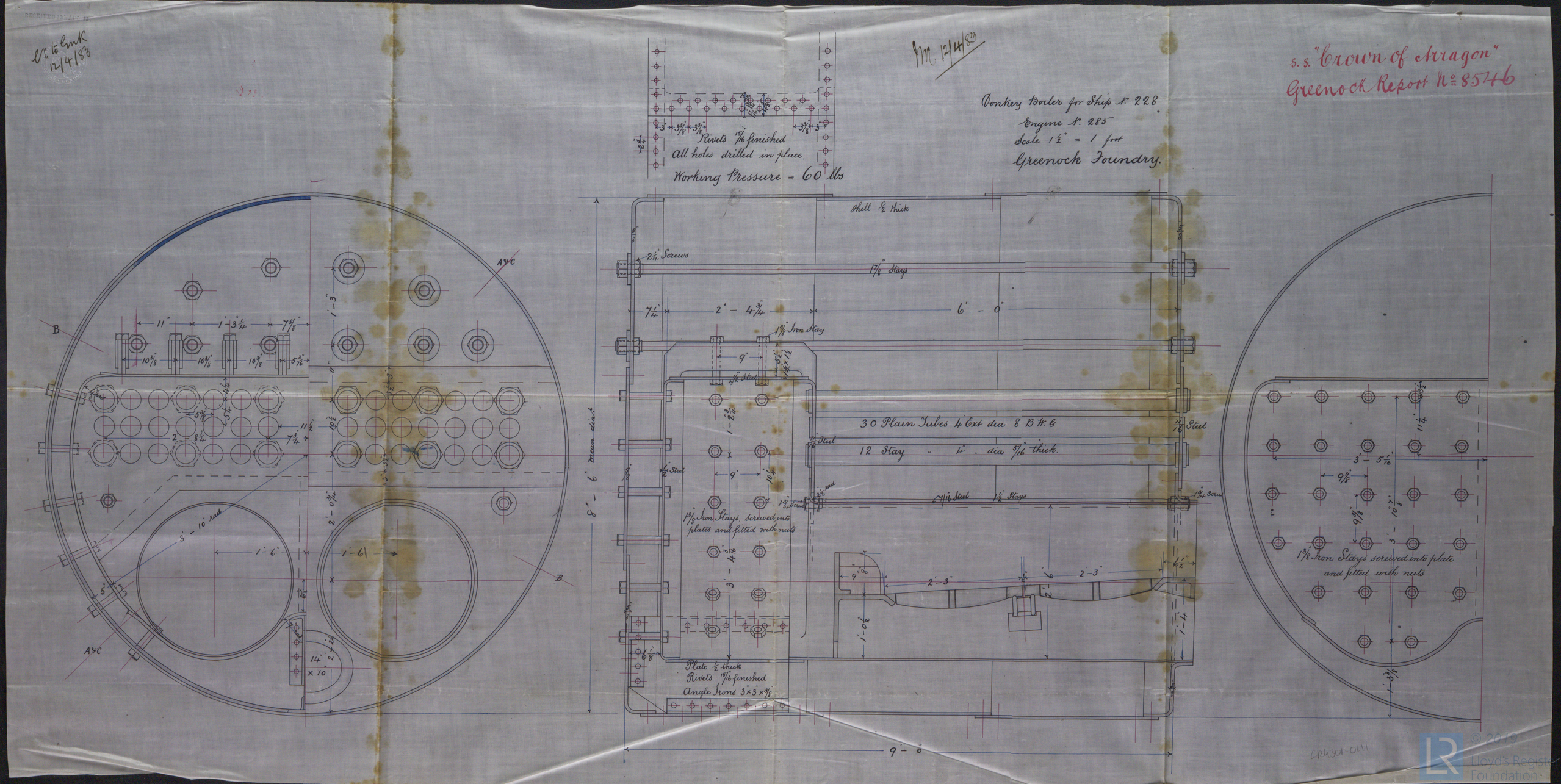

Rivets 15/16 finished
All holes drilled in place.
Working Pressure = 60 lbs
Donkey Boiler for Ship No. 228
Engine No. 285
Scale 1½" = 1 foot
Greenock Foundry.
s.s. "Crown of Arragon"
Greenock Report No. 8546
Shell ½ thick
2¼ Screws
1⅞ Stays
1⅜ Iron Stay
30 Plain Tubes 4 Ext dia 8 B.W.G
12 Stay " 4 " dia 5/16 thick.
1⅜ Iron Stays screwed into plates and fitted with nuts
Plate ½ thick
Rivets 15/16 finished
Angle Irons 3"×3"×⅜
1⅜ Iron Stays screwed into plate and fitted with nuts
8'-6" mean dia.
9'-0"