

6.

2nd

14th, April, 1892.

Dear Sirs.

I am in receipt of your letter of the 12th instant, submitting for the Committee's approval the tracing of the steel boiler to be made by you for the 95 "Slay," & in regard thereto I am directed to acquaint you that provided an additional screwed stay be fitted in the combustion chamber back in the centre at the bottom, as amended on the tracing; the combustion chamber top, back & side plating be made $\frac{3}{16}$ thick; the two centre longitudinal stays in the bottom row be fitted one inch lower down, i.e. 12 inches from the centre of top row of tubes; the stay tubes be made not less than $\frac{1}{2}$ " thick; the screwed stays be made of steel, & those in the top row of the back end have each an effective area of not less than 1.12.



112 square inches, & the other steps
in the back end have each an
effective area of not less than 1.00
sq. inches; the steel bolts used in
the construction of the boiles be
leaded by the Society's Surveyors &
found to conform to the require-
ments of the Rules; & the boiler
be built under the usual
conditions of Survey & Testing & to
the local Surveyor's entire satisfac-
tion, it will be approved of by the
Committee for the intended working
pressure of 90 lbs. per square inch.

The plan sent is here-
with returned, & I shall be glad to
receive it again from you when
noted, in order that it may be
handed to the local Surveyor, for his
guidance during construction.

I also enclose a general
request form for survey, which
kindly fill in, sign & return to
me at your early convenience.

I am, Dear Sirs,

Yours faithfully,
W. H. Grey Turner,
Secretary.
St. Peters & Grey Turner
Ironworks,
Ipswich.

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Foundation