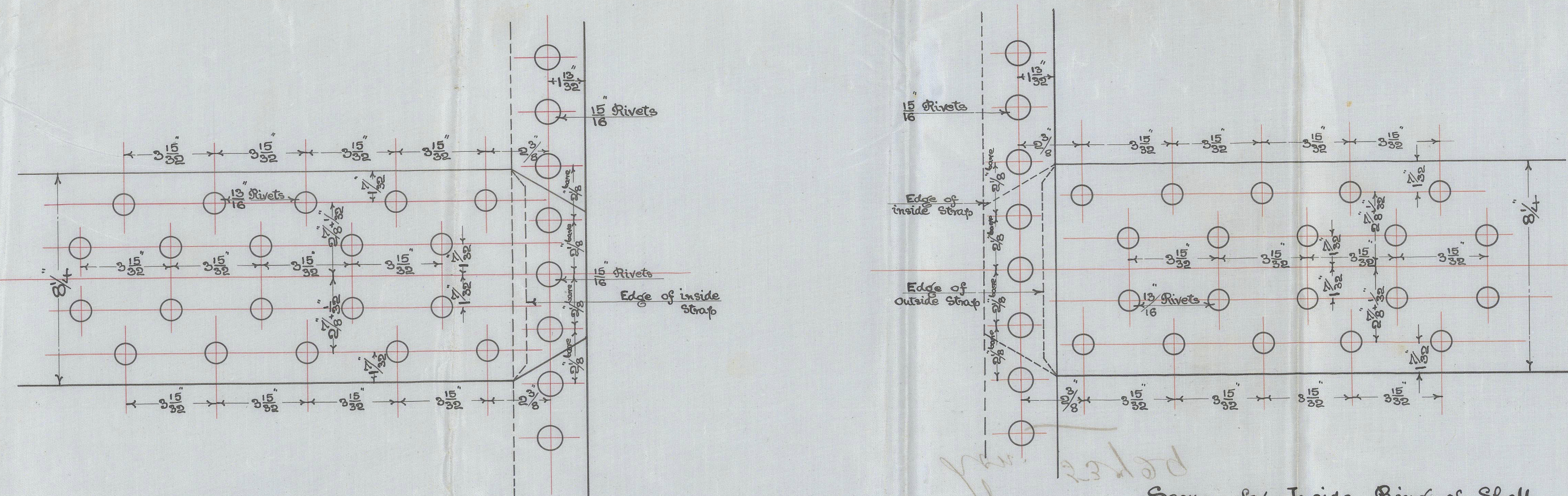


See Ltr 14/4/92  
22/4/92

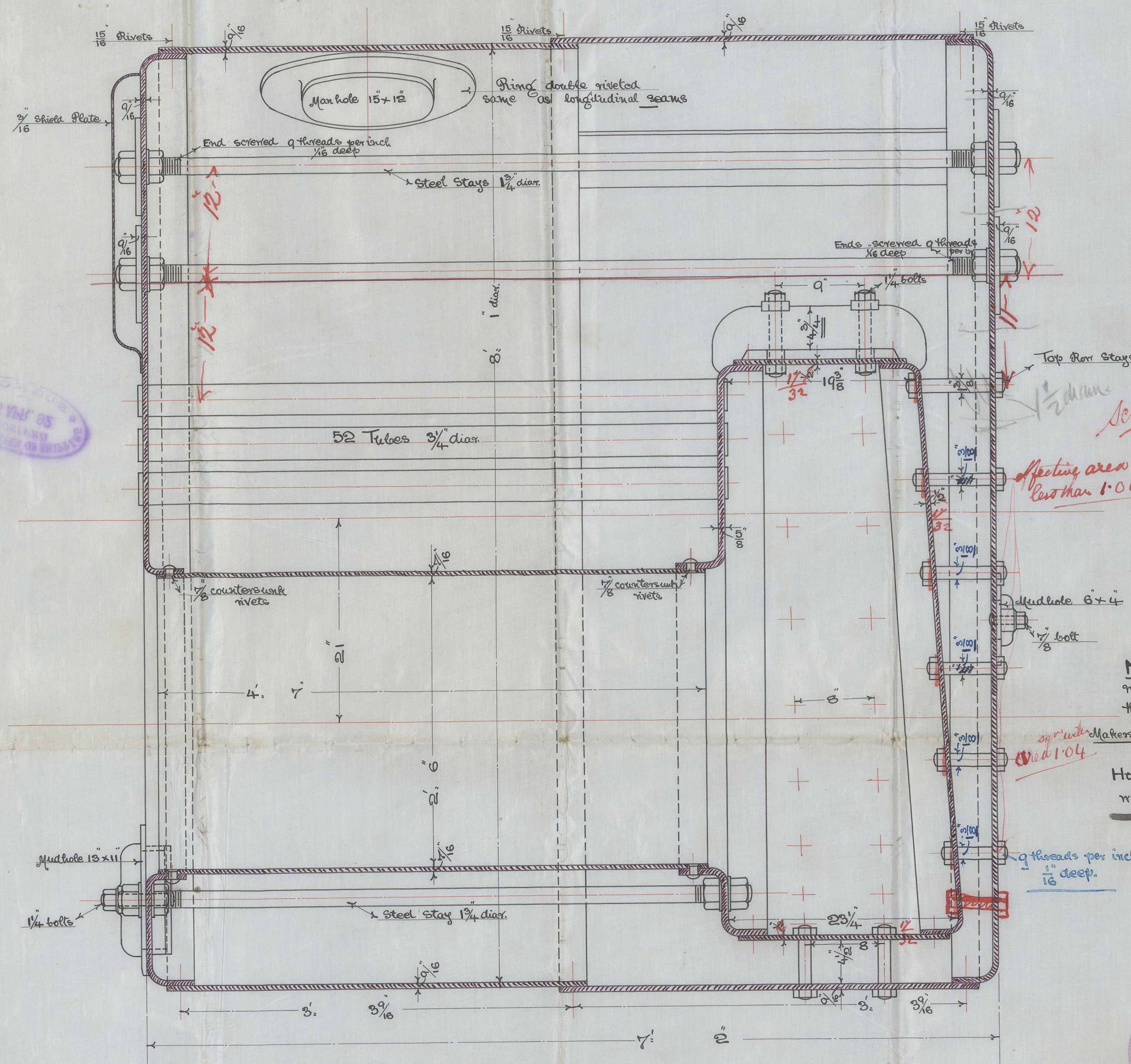
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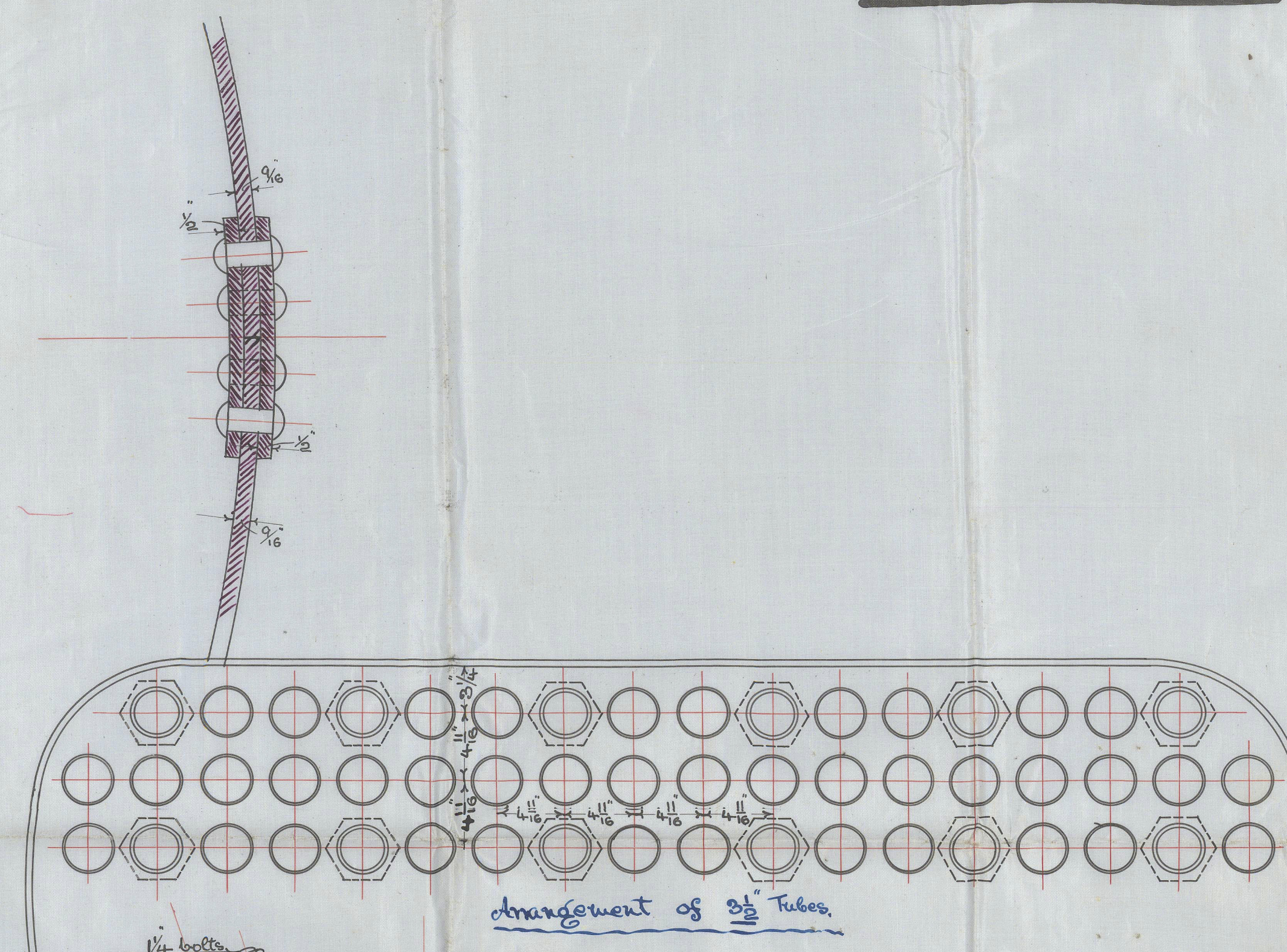
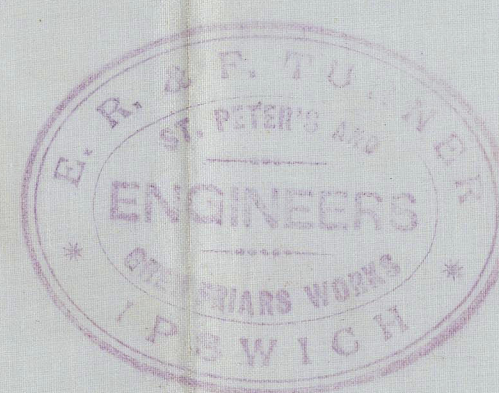
Seam for outside Ring of shell

Seam for Inside Ring of shell

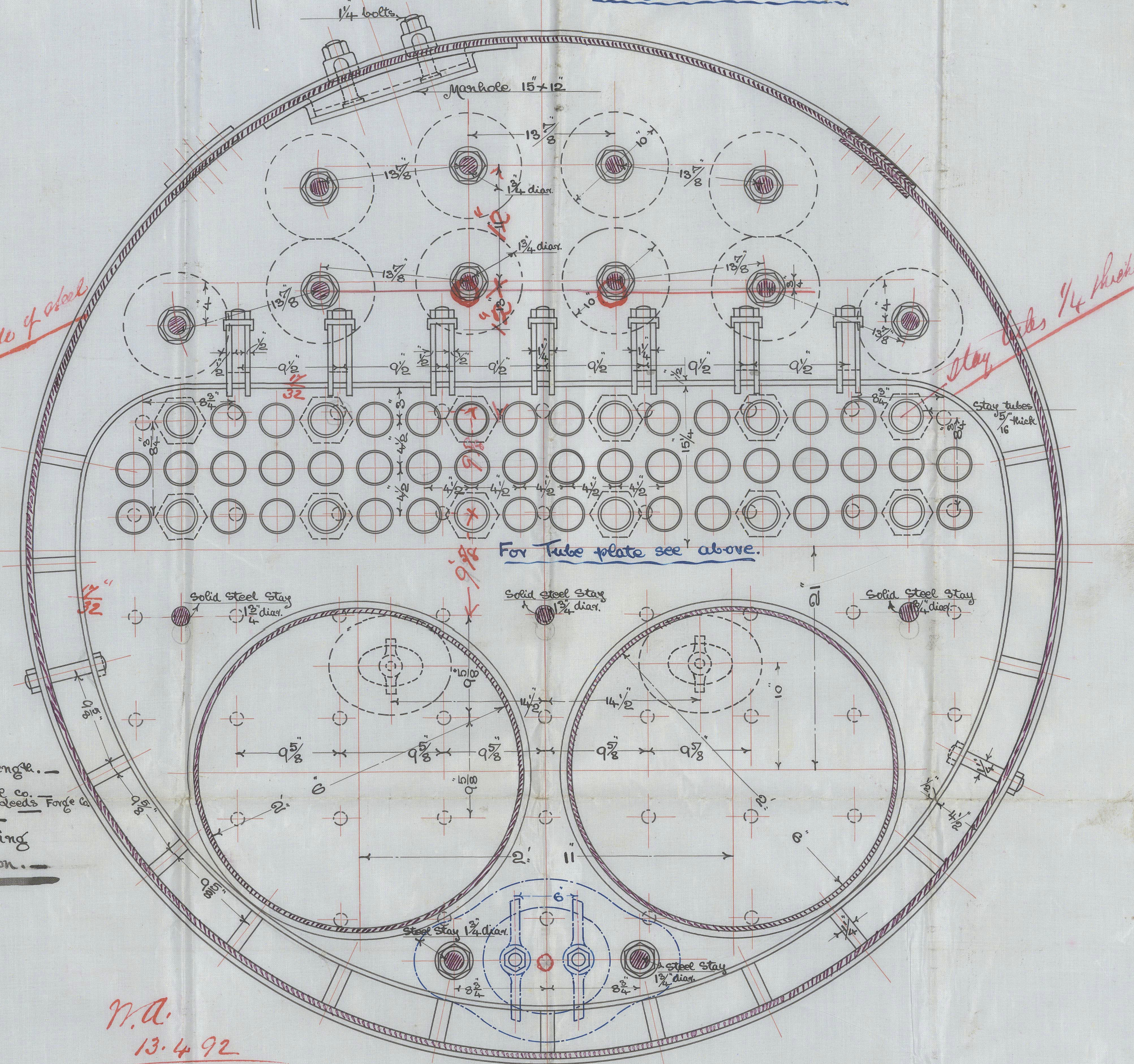
DETAILS OF RIVETING  
SCALE 3" TO ONE FOOT.



N.B. - All Plates mild steel of not less than 27 tons tensile strength. -  
All rivets of steel. -  
Holes drilled after bending when plates are in position.



Arrangement of 2 1/2" Tubes



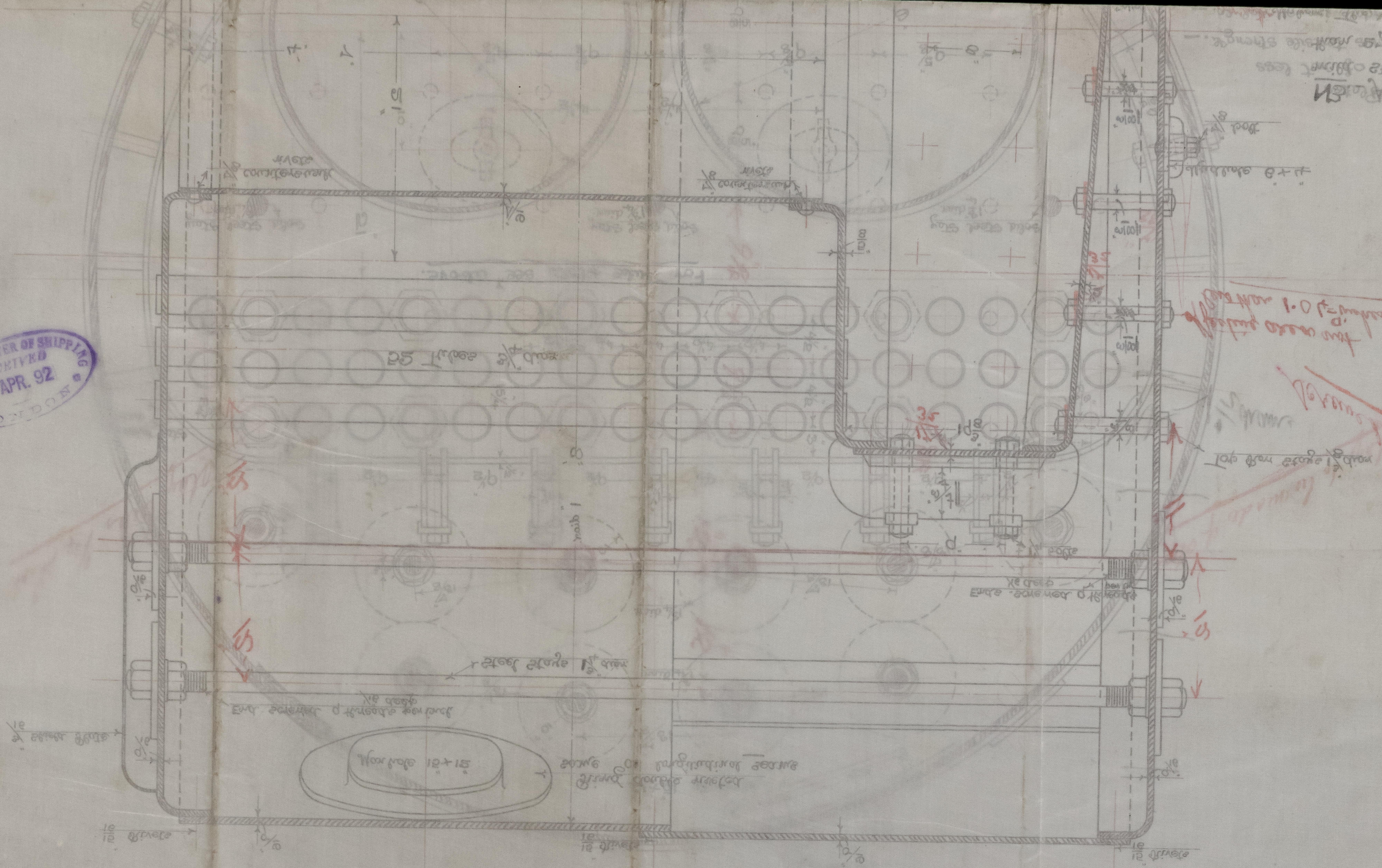
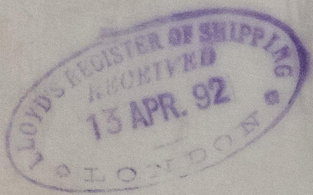
MARINE BOILER 8' 1" x 7' 2"  
WORKING PRESSURE 90 LBS. PER SQ. IN.

SCALE 1 1/2" TO ONE FOOT.

For S.S. Elsey  
Messrs. J. Crisp & Son  
Beebles

April 12th 1892



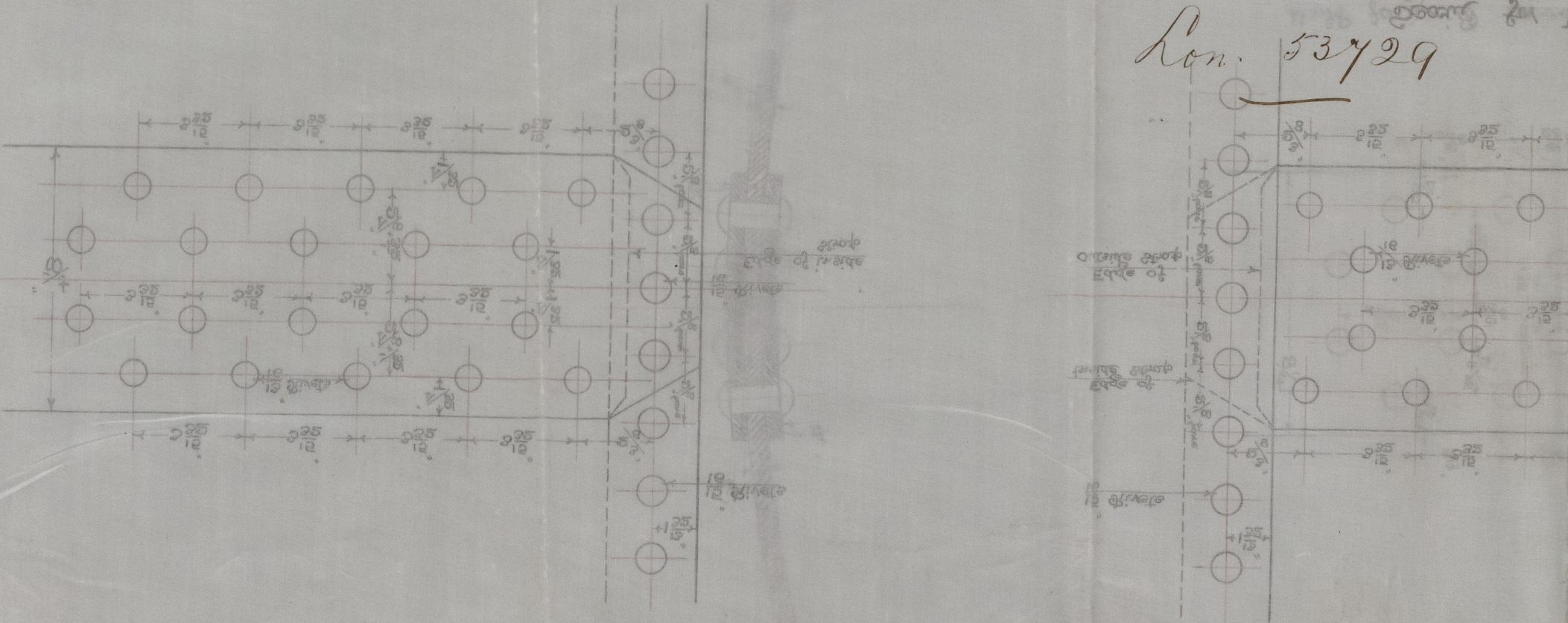


SCALE 2 TO ONE FOOT

DETAILS OF RIVETING

Sp. Eley

Con. 53729



2nd. Apr. 1892

REF. 6882