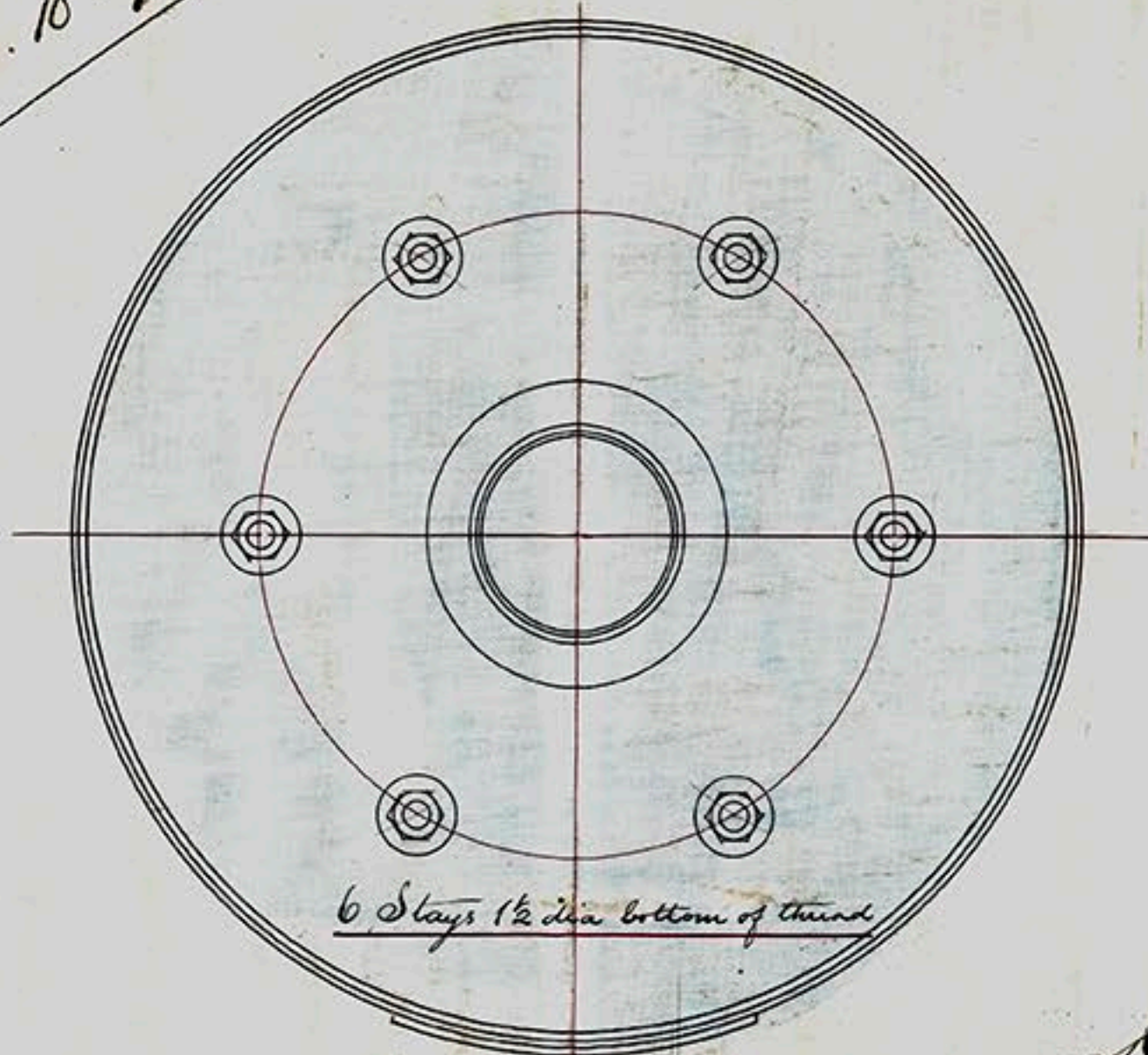


$$\frac{215.406 \times 70.4}{72} = 85 \text{ lbs.}$$

Dec. 23. 10. 90



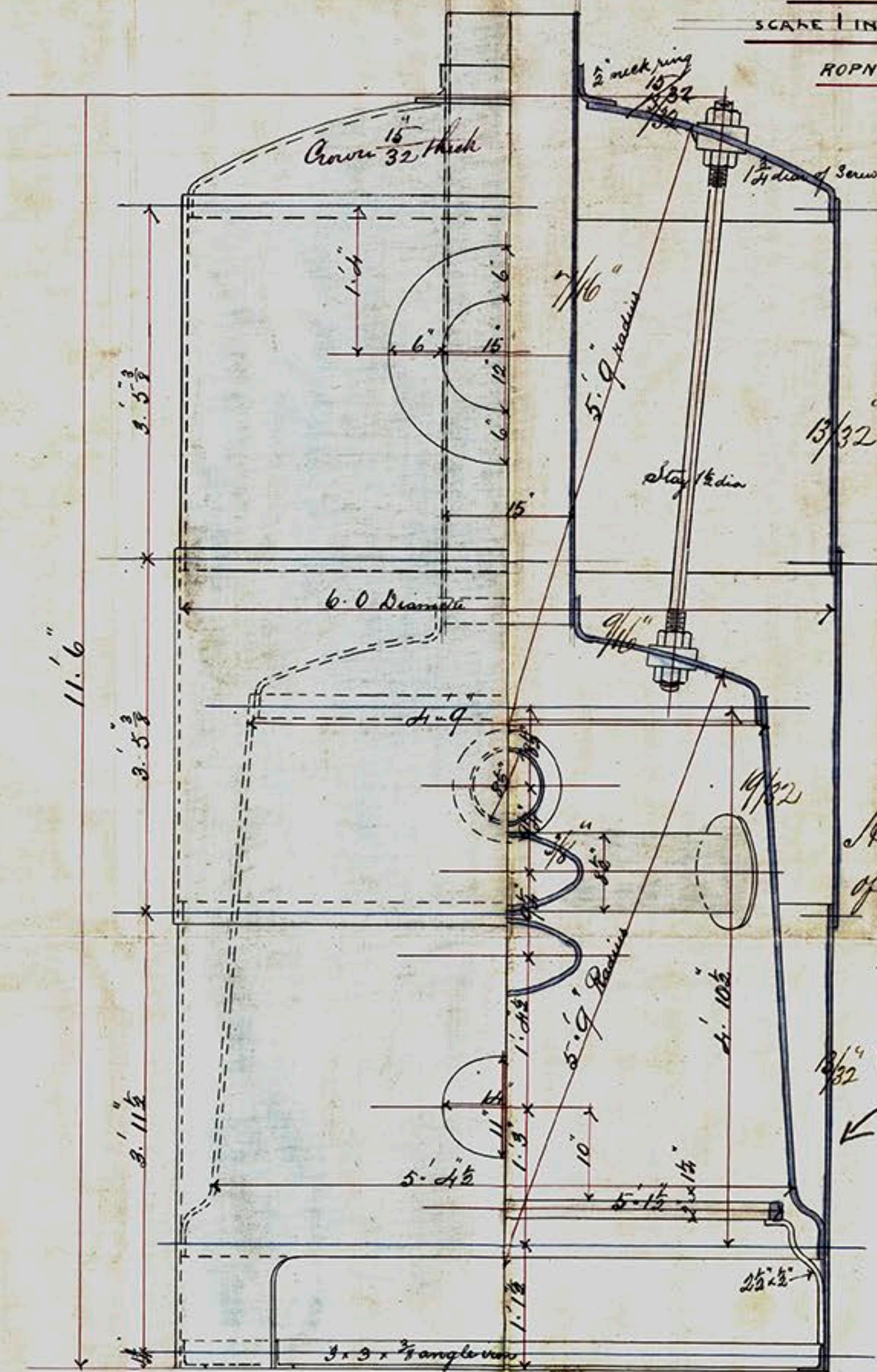
*Steel*

# VERTICAL DONKEY BOILER

11' 6" x 6' 0"

SCALE 1 INCH TO A FOOT

ROPNER & SONS R53.S.S.



THOMAS SUDRON & Co., Limited  
IMPERIAL BOILER WORKS,  
STOCKTON-ON-TEES.

Hand holes at one end of each cross tube  
3/32" 4 Hand holes equally distributed round bottom

*Steel Rivets*

Circular Seams single rivetted 15/16 Rivets 2" Pitch

Vertical double 15/16 2 3/4

Working Pressure 80 lbs per square inch



2018  
22-10-90

Lloyd's Register  
Foundation

10/9/90 CND



Boiler  
28-5-1900

S.S. "Daybreak"

Intro Report No. 329

W. G. H.

STOCKTON-ON-TEES

BOILER WORKS

W. G. H. & Co., Limited



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