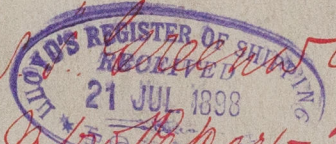
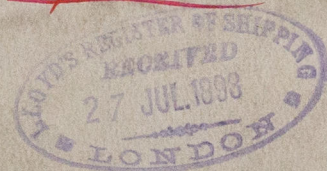


Cast-Steel
Rudder frames
Ropner & Sons
No 354 & 355


Hullerich
Hullerich-2520



MOR761-0096



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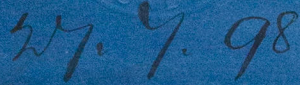
Lloyd's Register
Foundation

MIDDLESBROUGH-ON-TEES.

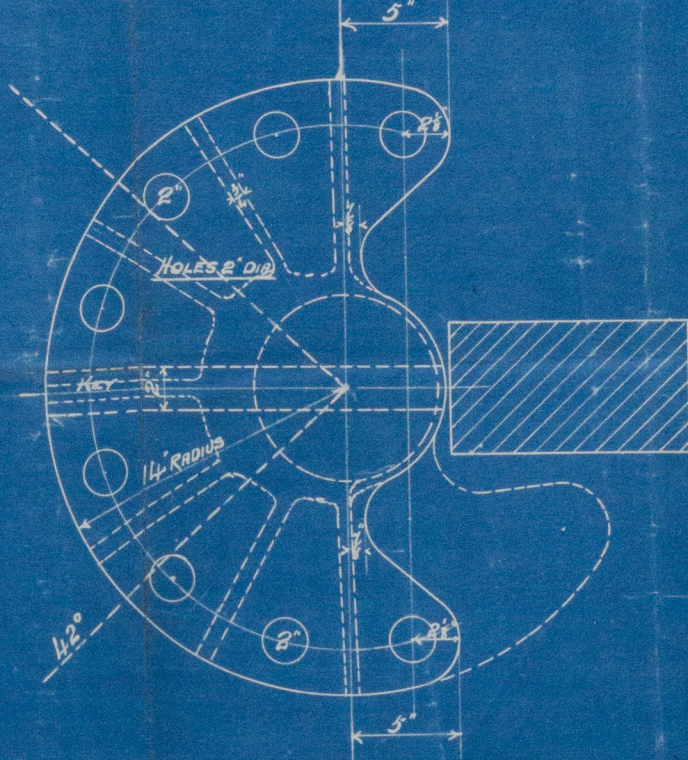
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Y^o he returned for guidance
in the survey of sister vessel

MDB761-0096



SCALE $1\frac{1}{2}'' = 1 \text{ FOOT.}$



HOLES $1\frac{1}{8}$ " DIA SPACED
 $5\frac{1}{4}$ " APART CENTRES.

SPACE BETWEEN ARMS TO BE $1\frac{2}{20}$ TO ALLOW
1. PLATE TO BE REEVED IN EASILY.

Altered force plane
1/1/98

— CAST-STEEL — — RUDDERFRAME. —

= SCALE $\frac{1}{2}$ " = 1 FOOT. =

Lloyd's Register
Foundation