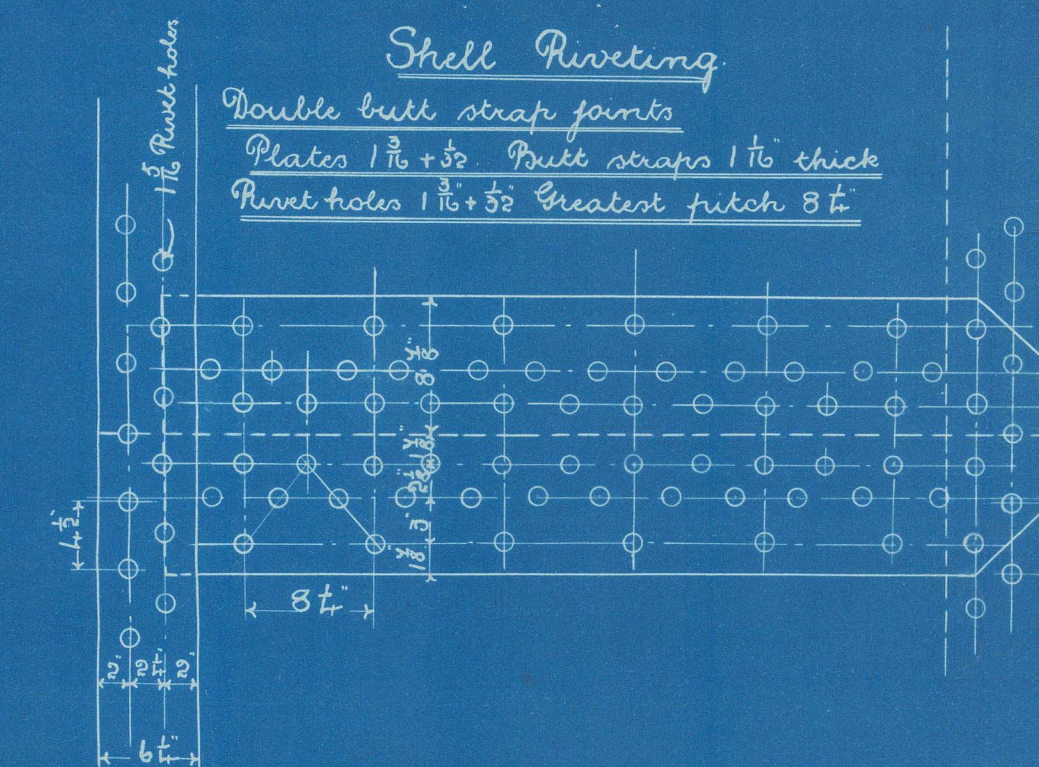


Condition of Construction
 Longitudinal seams double butt strap joint, holes drilled in place after bending, the plates then taken apart the burr taken off and the holes slightly countersunk from the inside.
 Circumferential seams double rivetted, lap joints holes drilled in outer course (about $\frac{1}{16}$ " less in diam. than finished size) before bending, holes in inner course drilled in place after bending, the plates then taken apart and the burr taken off the holes.

1 off

Scale 1" = 1'



ENGINE N°584.

Lloyd's Register
Foundation

S.S.
"Newark"

Messrs Palmers' Coy
No 584 Engrs



Newcastle report
No 29458

No- 4218
Lloyd's test
320 lbs
J. L.
22-12-93

NWC835-0004



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