

# James Caird No 555

## Proposed Riveting of Shell landing edges.

5

Shake.	Thickness	Size of Rivets	no in each row.	Spacing.
Kel	22 to $\frac{14}{20}$	1" whole length.	6	$3\frac{1}{2}$ "
Sh-	15 to 13	1" for $\frac{3}{4}$ length $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
A	13 - 10	lower edge 1" for $\frac{3}{4}$ l. $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
B	13 - 10	upper - $\frac{7}{8}$ whole length.	7	3"
C	13 - 11	$\frac{7}{8}$ for whole length	7	3"
D	14 - 11	lower edge $\frac{7}{8}$ whole length, upper edge 1" for $\frac{1}{2}$ l. to $\frac{7}{8}$ ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
E	14 - 11	1" for $\frac{1}{2}$ length, $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
F	14 - 11	1" for $\frac{1}{2}$ length, $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
G	13 - 10	lower edge 1" for $\frac{1}{2}$ l. $\frac{7}{8}$ at ends. upper edge $\frac{7}{8}$ whole length.	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
H	13 - 10	$\frac{7}{8}$ whole length	7	3"
I	13 - 10	$\frac{7}{8}$ whole length.	7	3"
K	13 - 10	lower edge $\frac{7}{8}$ whole length	7	3"
Main Sheer L	15 - 10	upper - 1" for $\frac{1}{2}$ l. to $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
		1" for $\frac{3}{4}$ l. $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
NI	15 - 10	1" for $\frac{3}{4}$ l. $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
Upper Sh. N	18 - 12	lower edge 1" for $\frac{3}{4}$ l. $\frac{7}{8}$ at ends	6 x 7	$3\frac{1}{2}$ x 3" for $\frac{7}{8}$ "
O	10 - 8	upper - $\frac{7}{8}$ whole length	7	3"
P	12 - 8	$\frac{7}{8}$ to $\frac{3}{4}$ "	7	3"

All landing edges double riveted + 2 rivets at frames.

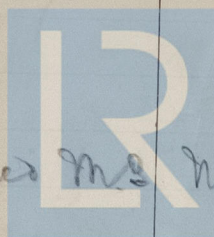
Butts, spacing 3 dia<sup>2</sup> apart with all rows complete

Frame rivets to shell 6 dia<sup>2</sup> apart.

Floors, frames & Rev; bars 6 dia<sup>2</sup> apart.

Approved See letter to SLD 21/11/96.

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20/11/96



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To be attached to Cancelled MS No. 14 in Old Book

SLD1012 - 0144