

No. 1036 Survey held at Sunderland Date July 1858  
 on the S<sup>r</sup> "Arcturus" Master Pill  
 Tonnage old 228 new 225 Built at Sunderland When built 1838  
 By whom built John May Owners Given L<sup>o</sup>  
 Port belonging to London Destined Voyage Riga  
 If Surveyed Afloat or in Dry Dock Building

1036  
 J. H.

Length aloft.....	Feet.   Inches.	86	Extreme Breadth .....	Feet.   Inches.	24	Depth of Hold .....	Feet.   Inches.	14	3	
<b>Scantlings of Timber.</b>					<b>Thickness of Plank.</b>					
Timber and Space.....	each	10 1/2	Moulded	Inches. Middle.   Inches. Ends.	10 1/2	9 1/2	<b>Outside.</b>	Inches.	<b>Inside.</b>	Inches.
Floors.....	sided	10 1/2					Keel to Bilge .....	3	Foot Waling.....	3
1 <sup>st</sup> Foothooks.....	"	9	"	8 1/2			Bilge Planks .....	4	Bilge Planks .....	4
2 <sup>nd</sup> Ditto.....	"	8	"	7 1/2			Bilge to Wales .....	3 1/2	Ceiling in Flat .....	2 1/2
3 <sup>rd</sup> Ditto.....	"	7 1/2	"	6 1/2			Wales .....	1 1/4	Ditto Bilge to Clamp .....	2 1/2
Top Timbers .....	"	4 1/2	"	4 1/2			Topsides .....	2 1/2	Hold Beam Clamps .....	4
Deck Beams .....	Number of	19	"	8 1/2	5 1/2		Sheer Strakes .....	3	Deck Beam Ditto.....	3
Hold Beams .....	Do. Do.	10	"	10	7 1/2		Plank Sheers.....	3	Ceiling 'twixt Decks .....	2
Keel .....	"	10	"	8			Water-ways .....	5 1/2	Hold Beam Shelves .....	10 1/2
Kelsons .....	"	11	"	12			Upper Deck .....	3	Deck Beam ditto .....	3

<b>Copper.</b>		Inches.	<b>Copper.</b>		Inches.	<b>Iron.</b>		Inches.
Heel-Knee, and Dead Wood abaft .....	C.	1	Bolts thro' the Bilge and Foot Waling .....	C.	3/4	Hold Beam.....	7/8	
Scarpns of Keel.....	N. O. C.	3/4	Butt End Bolts .....	C.	5/8	Deck Beam .....	3/4	
Floor Timber Bolts.....	C.	1	Lower Pintle of the Rudder .....	C.	2 1/4			
Kelson ditto.....	C.	1 1/2						
Transoms and throats of Hooks .....	C.	1 1/2						
Arms of Hooks .....	C.	1 1/2						
							same in Iron above the Copper .....	{

**Timbering.**—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 152 Inches. The Space between the Top-timbers is 2.3.4 Inches. The Stem, Stern Post, Transoms, Aprons, Knight Heads, Hawse Timbers, are composed of Ape and Eng Oak and are appx free from all defects. Her Floors and first Foothooks are composed of English Oak Timber. Her other Foothooks and Top Timbers of English Oak. Her Shifts of the first and second Foothooks are not less than 3/4 N.B. When reported by you less than the prescribed Rule, then state how many. The rest of the Shifts of the Frame are good. The Frame is plywood squared from the first Foothook Heads upwards, and fairly free from sap, and from thence downwards, the frame is usually well squared. The alternate Frames are — bolted together. The Butts of the Timbers are all close together; their thickness not less than 1/5 of the entire moulding at that place. The Frame is cup chocked with — Butt at each end of the chock. The Main Kelson is composed of Eng Oak and the False Kelson of Amer Oak 4 plank. The Scarpns of the Kelsons are not less than 8 feet 6 inches. The Deck and Hold Beams are composed of Ape and Eng Oak.

**Planking Outside.**—This Vessel's Plank from the Keel to the first Foothook Heads is composed of Amer Oak. From the first Foothook Heads to the Light Water Mark of Foreign Oak. From the Light Water Mark to the Wales of Ape and Eng Oak. The Wales and Black-strakes are of Ape and English Oak. The Topsides of Ape and Eng Oak. The Sheer-strakes of Ape and Eng Oak. Decks, and state of, Yellow pine. The Gunwales of Ape Oak. Water-ways of Pitch pine. The Shifts of the Planking are not less than July 5 Feet Inches. N.B. If reported less than the prescribed Rule, state whether general or partial, and if partial, in what part of the Ship. The Planking is wrought 2 and 3 between July 3.

**Planking Inside.**—The Clamps are composed of Ape and Amer Oak the Stringers of Ape and Amer Oak. The Bilge Planks of Amer Oak and the remainder of the Ceiling of Amer Oak.

**Fastenings.**—To Hold Beams Im. Naphle round on Timber; Stringer on top and 8 Iron nails each side below. Deck Beams South Wood knees; Stringer below also 8 Iron nails each side. Number of Breasthooks Four Iron on Pointers the pair; the Crutches and 2 Transoms each side. Butts End Bolts are of Copper in the Bottom, and the Bolt in each Butt End through and clenched. Bilge and Footwaling is bolted through and clenched. General Quality of Workmanship good.

We certify that the preceding is a correct description of the above-named Vessel.

Builder's Name \_\_\_\_\_  
 Surveyor's Name John Brunton



Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS.	
N <sup>o</sup> .		Fathoms.		fathoms.	N <sup>o</sup> .
2	Fore Sails,	180	Chain .....	1 1/2	3
1	Fore Top Sails,	95	Hempen Stream Cable.....	7	1
2	Fore Topmast Stay Sails,	60	Hawser .....	3/4	1
1	Main Sails,	85	Towlines .....	5	
2	Main Top Sails,	85	Warp .....	4 1/2	
and <u>Left in other Sails</u>		All of <u>good</u> quality.			

Her Standing and Running Rigging is well fitted sufficient in size and good in quality.

She has One Long Boat and Stiff

The present state of the Windlass is good Capstan which is stiff and Rudder works stiff

with 2700 lbs. Suncham

Stores are good material

**General Remarks—Statement and Date of Repairs.**

Frame close spaced and generally good in quality; well brought & shipped throughout. a few 2<sup>d</sup> footboards shaky; Pop timber properly scraped on 25<sup>th</sup> ft. a few of them wearing edges. but the frame generally is well squared

Part of the by Deck Beams are wearing edges & chippy in places. Keels generally good & fairly squared; part of 2<sup>d</sup> keel from (ab.)

Quality of outside planking generally good; fairly brought and well shipped; (2 or 3 planks sprung in the working down down the water) and well chand of top; Remains of dry Oak:

Ceiling plank cut from logs: a few planks good & in fine quality. Generally well brought; shipped mostly 3 between; Scraped 5 ft.

Beams, keels &c well fitted & soundly bolted & braced

General appearance is fine & good: Fastenings particularly so

Completed building in March 1838 launched Jan 30<sup>th</sup> 1838 was  
 Surveyed as follows  $\frac{28}{4}$   $\frac{20}{5}$   $\frac{22}{6}$   $\frac{30}{6}$

If Sheathed, Doubled, or Felted, \_\_\_\_\_  
 and Date when last done \_\_\_\_\_

And I am of opinion this Vessel should be Classed 10 A John Brunton

The Amount of the Fee.....£ 3 : 3 : 0 is received by me,

Committee Minute 10 July 1838

Character assigned A 1 for 10 years

C. J.

[Signature]