

Less above Crown of  
Engine Room ...  
TONNAGE FOR FEES.. 206.85  
1337.11

Proportions—Depths to Length—Upper Deck Beam at  
side to top of keel } 18.11%  
13.67  
R&D

Residence Rot

Hamburg Report Nr. 15831

For the information of Surveyors and the Committee only.

Received at Office 19

# Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 41 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs Wilton's Eng & Shipway Co of Rotterdam for the Vessel No. 454, being built by Thos. Krupp Germania Werf of West. Gaarden have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

on Forgings or Castings.

Lloyd's  
No. 41  
H.J. 14-0-23

Rotterdam 10<sup>th</sup> of August 1923

M.P. Jonker

	STERN FRAME.	RUDDER <sup>CLAND</sup> FRAME.	STEM.
Material		Siemens Hartin Steel	
Made		Forged	
Dimensions		as per plan	
Process on Inspection		Forged & machined	
When Inspected		13 <sup>th</sup> & 14 Aug '23	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Stress per square inch		30 tons	
Elongation per cent.		32 %	
Bending Test—			
Angle before fracture		180° good	
Impact Test—			
Height from ground			
Measuring Test—			
Made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Rotterdam

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

