

Hamburg Report Nr. 15831

For the information of Surveyors and the Committee only.

Received at Office 19

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 40 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs Wilton's Eng. & Shipway Co of Rotterdam for the Vessel No. 464, being built by Thiesse Krupp Germania Werft. of Kiel. Gaarden have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects

Mark on Forgings or Castings.

Lloyd's
No. 40
M.J. 14-8-23

Rotterdam 10th of August 1923
H. P. Jonker.

	STERN FRAME.	RUDDER TILLER FRAME.	STEM.
Material*		Siemens Martin Steel	
How made		Forged	
Dimensions		as per plan	
Progress on Inspection		Forged & machined	
Date when Inspected		13 th & 14 Aug. '23	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		28 1/2 ton	
Tons per square inch		32 %	
Extension per cent. ...			
and Bending Test—		100% good	
Angle before fracture			
Impact Test—			
Height from ground ...			
Numbering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £
To be paid at Rotterdam

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.