

REPORT ON OIL ENGINE MACHINERY.

No. 19889
-7 OCT 1936

Date of writing Report 6th Oct 1936 When handed in at Local Office 6.10.36

Received at London Office

7 JAN 1937

No. in Survey held at Lincoln.
Reg. Book.

Port of Grimsey.
Date, First Survey 2nd March

Last Survey 5th Oct. 1936.
Number of Visits 35

on the Single Screw vessel
Triple
Quadruple

"M. V. SAN CASIMIRO"

Tons } Gross
 } Net

Built at Elasgow

By whom built Blythwood & Co. Ltd.

Yard No. 43 When built 1936

Engines made at Lincoln.

By whom made Ruston & Hornsby, Ltd.

Engine No. 178737 When made 1936.

Donkey Boilers made at

By whom made

Boiler No. When made

Brake Horse Power 60.

Owners Anglo-Saxon Petroleum Co.

Port belonging to London

Nom. Horse Power as per Rule 18.6

Is Refrigerating Machinery fitted for cargo purposes

Is Electric Light fitted

Trade for which vessel is intended [One engine - Size 3VCRZ.]

OIL ENGINES, &c. Type of Engines airless injection, cold starting 2 or 4 stroke cycle 4 Single or double acting single

Maximum pressure in cylinders 700 lbs. Diameter of cylinders 8" Length of stroke 10 3/4" No. of cylinders 3 No. of cranks 3

Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 9 1/8" Is there a bearing between each crank yes.

Revolutions per minute 450 Flywheel dia. 3'-4" Weight 19 cwt Means of ignition Compression Kind of fuel used Crude oil.

Crank Shaft, dia. of journals as approved. Crank pin dia. 4 3/4" Crank Webs shrunk Thickness parallel to axis

Flywheel Shaft, diameter as approved. Intermediate Shafts, diameter as per Rule Thrust Shaft, diameter at collars as per Rule

Tube Shaft, diameter as fitted Screw Shaft, diameter as per Rule Is the tube shaft fitted with a continuous liner

Bronze Liners, thickness in way of bushes as per Rule Thickness between bushes as per rule Is the after end of the liner made watertight in the

propeller boss If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive

If two liners are fitted, is the shaft lapped or protected between the liners Is an approved Oil Gland or other appliance fitted at the after end of the tube

shaft If so, state type Length of Bearing in Stern Bush next to and supporting propeller

Propeller, dia. Pitch No. of blades Material whether Moveable Total Developed Surface sq. feet

Method of reversing Engines Is a governor or other arrangement fitted to prevent racing of the engine when declutched yes. Means of lubrication

forced Thickness of cylinder liners 3/4" Are the cylinders fitted with safety valves yes Are the exhaust pipes and silencers water cooled or lagged with

non-conducting material water If the exhaust is led overboard near the waterline, what means are arranged to prevent water from being syphoned back to the engine

Cooling Water Pumps, No. one. Is the sea suction provided with an efficient strainer which can be cleared within the vessel

What special arrangements are made for dealing with cooling water if discharged into bilges

Bilge Pumps worked from the Main Engines, No. Diameter Stroke Can one be overhauled while the other is at work

Pumps connected to the Main Bilge Line } No. and Size
 } How driven

Ballast Pumps, No. and size Power Driven Lubricating Oil Pumps, including Spare Pump, No. and size one geared.

Are two independent means arranged for circulating water through the Oil Cooler Suctions, connected to both Main Bilge Pumps and Auxiliary Bilge

Pumps, No. and size:—In Machinery Spaces In Pump Room

In Holds, &c.

Independent Power Pump Direct Suctions to the Engine Room Bilges, No. and size Are the Bilge Suctions in the Machinery Spaces

Are all the Bilge Suction pipes in Holds and Tunnel Well fitted with strum-boxes

led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges

Are all Sea Connections fitted direct on the skin of the ship Are they fitted with Valves or Cocks

Are they fixed sufficiently high on the ship's side to be seen without lifting the platform plates Are the Overboard Discharges above or below the deep water line

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Are the Blow Off Cocks fitted with a spigot and brass covering plate

What pipes pass through the bunkers How are they protected

What pipes pass through the deep tanks Have they been tested as per Rule

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

Is the arrangement of valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one

compartment to another Is the Shaft Tunnel watertight Is it fitted with a watertight door worked from

If a wood vessel, what means are provided to prevent leakage of either fuel oil or of lubricating oil from saturating the woodwork

Main Air Compressors, No. No. of stages Diameters Stroke Driven by

Auxiliary Air Compressors, No. No. of stages Diameters Stroke Driven by

Small Auxiliary Air Compressors, No. No. of stages Diameters Stroke Driven by

Scavenging Air Pumps, No. Diameter Stroke Driven by

Auxiliary Engines crank shafts, diameter as per Rule No. Position

IR RECEIVERS:—Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined and cleaned Is a drain fitted at the lowest part of each receiver

High Pressure Air Receivers, No. Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material of tensile strength Working pressure

Starting Air Receivers, No. Total cubic capacity Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure

W1138-0097



IS A DONKEY BOILER FITTED? ✓

If so, is a report now forwarded? ✓

Is the donkey boiler intended to be used for domestic purposes only? ✓

PLANS. Are approved plans forwarded herewith for Shafting 11.11.32. (If not, state date of approval)

Receivers ✓

Separate Tanks ✓

Donkey Boilers ✓

General Pumping Arrangements ✓

Oil Fuel Burning Arrangements ✓

SPARE GEAR.

Has the spare gear required by the Rules been supplied? **yes.**

State the principal additional spare gear supplied ✓

JUSTON & Hornsby, Limited

The foregoing is a correct description.

E. W. W. W.

Manufacturer.

Dates of Survey while building: During progress of work in shops -- 1936 Mar 2, 12, 19, 23, 26, 30 Apr 16, 23, 27, 30 May 4, 7, 11, 14, 25 Jun 3, 11, 15, 18, 22, 25, 29 Jul 2, 6, 13, 16, 20 Aug 4, Sep 3, 7, 10, 15. During erection on board vessel -- Total No. of visits 35.

Dates of Examination of principal parts: Cylinders 15.6.36. Covers 15.6.36. Pistons 6.8.36. Rods ✓. Connecting rods 16.4.36. Crank shaft 15.6.36. Flywheel shaft 15.6.36. Thrust shaft ✓. Intermediate shafts ✓. Tube shaft ✓. Screw shaft ✓. Propeller ✓. Stern tube ✓. Engine seatings ✓. Engines holding down bolts ✓. Completion of fitting sea connections ✓. Completion of pumping arrangements ✓. Engines tried under working conditions 28.9.36. Crank shaft, Material **Sm. steel** Identification Mark **3245C** Flywheel shaft, Material **Sm. steel** Identification Mark **3245C**. Thrust shaft, Material ✓ Identification Mark ✓. Intermediate shafts, Material ✓ Identification Marks ✓. Tube shaft, Material ✓ Identification Mark ✓. Screw shaft, Material ✓ Identification Mark ✓.

Is the flash point of the oil to be used over 150° F. ✓. Have the requirements of the Rules for oil fuel pipes and tank fittings been complied with ✓. Is the vessel (not being an oil tanker) fitted for carrying oil as cargo ✓. If so, have the requirements of the Rules been complied with ✓. If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with ✓. Is this machinery duplicate of a previous case **yes.** If so, state name of vessel **M/V "ELUSA"**.

General Remarks (State quality of workmanship, opinions as to class, &c.) **The workmanship + materials are good. The engine has been built under Special Survey in accordance with the Rules + Approved plans. Running trials were carried out at the maker's works under brake load with satisfactory results. The engine was built for Messrs Peter Brotherhood, Ltd., + as stated is being supplied to Messrs John G. Kincaid + Co. Ltd., Glasgow. The engine was run on board + trials + found satisfactory.** *W. E. D. Duncanson* *Greenock*

93607/P/IV. 6084-36/IV-203.

The amount of Entry Fee	£	When applied for,
Special	...	19
Donkey Boiler Fee	...	When received,
Travelling Expenses (if any)	£	19

Committee's Minute
Assigned See Rpt Rph No. 20298

H. L. Silditch
Engineer Surveyor to Lloyd's Register of Shipping.



The Surveyors are requested not to write on or below the space for Committee's Minute.