

PLATING.						RIVETING.										
STRAKES.	AS IN SHIP.				PER RULE OR AS APPROVED.		EDGES, Ordinary or Jogged?			BUTTS.						
	AMIDSHIP.		FORWARD.		AFT.		RIVETS.			Double or Treble and for what Length.		STRAPS.		IF LAPPED.		
	Breadth. Inches.	Thickness. Inches.	Thickness. Inches.	Thickness. Inches.	Breadth. Inches.	Thickness. Inches.	Single or Double.	Breadth of Lap. Inches.	Diam. Inches.	Spacing or to cr. Inches.	Inches.	Spacing or to cr. Inches.	Breadth. Inches.	Thick- ness. Inches.	Breadth. Inches.	For what Length. Feet.
FLAT PLATE KEEL.....	37 ✓	.56 ✓	.46 ✓	.46 ✓	37	.56	DOUBLE	5 1/4	7/8	3 1/2	TREBLE	7/8 ✓	3 1/8 ✓		9	Full
(1 Bar Keel, slate Riveting.)							SINGLE	2 1/2	3/4	3	DOUBLE	3/4 ✓	2 3/8		5	"
GARBOARD OF A Strake	46	.36 ✓	.32 ✓	.34 ✓	46	.36	"	"	"	"	"	"	"		"	"
State actual	C "	47	.36 ✓	.32 ✓	.34 ✓	47	.36	"	"	"	"	"	"		"	"
Thickness is	B "	46	.36 ✓	.32 ✓	.34 ✓	46	.36	"	"	"	"	"	"		"	"
way of Double	D "	46	.36 ✓	.34 ✓	.34 ✓	46	.36	DOUBLE	4 1/2	"	"	"	"		"	"
Bottom.	E "	46	.40 ✓	.32 ✓	.32 ✓	46	.40	"	"	"	"	"	"		"	"
	F "	46	.44 ✓	.32 ✓	.32 ✓	46	.44	"	5 1/4	7/8	3 1/2	TREBLE	"	14 3/4	.54	70 Feet
Upper Du Sheer	G "	40 ✓	.54 ✓	.32 ✓	.32 ✓	37	.54	"	4 1/2	7/8	3 1/2	DOUBLE	7/8 ✓	3 1/8 ✓	✓	9 - 7 1/2
QDN SHEER	H "	52	.42 ✓		.32 ✓	52	.42	To Bulk Single	2 1/2	3/4	3	DOUBLE TREBLE	3/4 ✓	2 5/8 ✓	✓	7 1/2 x 9
J "																
K "																
L "																
M "																
N "																
O "																
P "																
Q "																
R "																
S "																
T "																
U "																
V "																
W "																
Round Transverse Side in way of bulkhead and again as approved	52	.50 ✓										TREBLE	7/8 ✓	3 1/8 ✓	16 3/4	(1) ✓
THICKNESS OF SHEETSTEEL CLEAR OF LONG BRIDGE																
DO. OF STRAKE BELOW																
DELG. of Flat Plate Keel																
" " Sheetstrakes } " in way of bulkhead } Length and thickness. }	40	.80 ✓					DOUBLE	5 1/4	7/8	3 1/2	TREBLE	7/8 ✓	3 1/8 ✓	16 3/4	1	✓
POOP SIDES																
SHORT BRIDGE SIDES ...																
FORECASTLE SIDES26 ✓					SINGLE	2 1/2	3/4	3	DOUBLE	3/4	2 5/8		5	Full

* Where a long bridge is fitted the thickness of Upper Deck Sheerstrake and Strake below should also be stated clear of same.

MASTS, SPARS, &c.											
	Material.	Total Length.	DIAMETER AND THICKNESS.				No. of Plates in round.	ANGLES.		RIVETING.	
			At Partners.	Heel.	Hounds.	Head.		Number.	Size.	Seams.	Butts.
LOWER MASTS.....	Fore	<i>R Pine</i> 50'-0	16"	16"	11 1/2"	4"					
	Main	<i>Spice</i> 62'-0	16"	16"	11 1/2"	4"					
	Mizen.....										
Bowsprit											
Topmasts, Yards and Remainder of Spars ✓											
Rigging , Material and Size, Shrouds 3" 5'-0. Stays 3" 5'-0. ✓											
Sails. ✓	Suit of		Sails, and the following spare sails ✓								

Boats *Two Wood. Good.*
Pumps, Number *Three*
Windlass is *Steam 7' x 8' by Meers Kambois*
Engine Room Skylights.—How constructed? *Steel plates & angle*
Coal Bunker Openings.—How constructed? *Steel plate & angle*
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. *6 each side. 4 No 2'-6" x 1'-6" & 2 No 2'-8" x 2'-0" in hold each side*
Ceiling in Holds, thickness and material *None fixed tank top ins: '08*
Cargo Battens, thickness and material *Not fitted*
Cargo Hatchways.—How formed? *Steel Coaming's flanged to deck and angle*
Hatches, If strong and efficient? *Yes*
State size No. 1 Hatch (Forward) *34'-0" x 18'-0"* No. 2 Hatch *32'-3" x 18'-0"* No. 3 Hatch *No. 4 Hatch*
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch *Not 5 web* *Not 5 web* *No fine and after*
No. of Breasthooks *Two* No. of Crutches *Yes*
Bulwarks, height above deck and description *3'-6" Odr 4'-0" Udr*
The foregoing is a correct description, for and on behalf of John Chambers & Co. *Steel plate 25'* Main Rail, material and size *Steel Butt angle 6 x 3 x 30*
Builder's Signature (here only) *H. G. English & Co. Secretary.* Surveyor's Signature *Thomas Nelson* Surveyor to Lloyd's Register of Shipping.

Correspondence.—State dates and initials of letters respecting this case (*Reference should be made in any correspondence connected with the case*)

Workmanship. Are the butts of plating planed or otherwise fitted? *Chipped*

Is the riveted work properly closed? *Yes*

Are the liners between the frames and plates solid single pieces? *Yes whole faces* Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes* Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *Yes* Do any rivets break into or through the seams or butts of the plating? *A few*

Are the butts of Plating, Stringers, &c., properly shifted and strapped? *Yes*

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *Satisfactory*

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? *Yes* State results of tests *Satisfactory*

General Remarks (State quality of workmanship, &c.)

This vessel has been built in accordance with the approved plans and Secretaries letter of various dates and in conformity with the rules of the Society. The workmanship and materials are good.

<p>The amount of Entry Fee £ 4 : 0 : 0</p> <p>Special Survey Fee.... £ 61 : 0 : 0</p> <p>Travelling Expenses, if any £ 21 : 17 : 0</p>		<p>Fees applied for, 15/6/1922</p> <p>Received by me, 21/6/1922 RSW</p>		<p>Certificate to be sent to Builders Date of issue 28/9/22</p> <p>Indy to Dan</p>	
<p>State whether the Vessel has been built under Special Survey 1/10</p>					
<p>I am of opinion this Vessel should be Classed T/100A1</p>					
<p>With, or without Freeboard, as condition of Class without.</p>					
<p>Committee's Minute FRI JUL 28 1922</p>					

10001
Large battens not fitted + Lm.b. 7.22.
Lloyd's a.b.P.
C.L.
Write CB
✓

GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. 108.3 ft., Bridge ☒ ft., Forecastle 23.5 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☒

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) One Steel Deck ☒

Official No. 146599; Signal Letters X State if Machinery is fitted aft Yes ☒
How are the surfaces preserved from oxidation? Inside Paint and Cement ☒ Outside Paint ☒

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
	Feet.	Tons.		Feet.	Tons.
Double bottom, aft,	<u>46.7</u>	<u>70</u>	Fore peak tank,	<u>17.5</u>	<u>45</u>
Double bottom, under Engines and Boilers,	<u>✓</u>	<u>✓</u>	After peak tank,	<u>9.0</u>	<u>30</u>
Double bottom, if under Engines only,	<u>✓</u>	<u>✓</u>	Deep tank, aft,		
Double bottom, if under Boilers only,	<u>✓</u>	<u>✓</u>	Deep tank, forward,		
Double bottom, forward,	<u>52.0</u>	<u>68</u>	Other tanks, if fitted,		
	Total capacity of double bottom	<u>138</u>	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules Yes ☒

Order for Special Survey No.

Date

No. 504 in builder's yard.

DATES of Surveys held while building

1920: FEB 12 MAR 17 MAY 14 27 JUNE 10 17 JULY 7 14 29 AUG 20 SEP 6 21 29 OCT 7 15 26 NOV 2 9 17 22 DEC 6 13 15 20
1921: JAN 17 FEB 8 22 MAR 8 APRIL 19 MAY 31 JULY 13 AUG 3 22 OCT 3 26
1922: JAN 9 27 APRIL 26 MAY 10 JUNE 19 20 JULY 3 7 11

Surveyor's Signature

Norman Dobson

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Total No. of Visits 44

Lloyd's Register Foundation