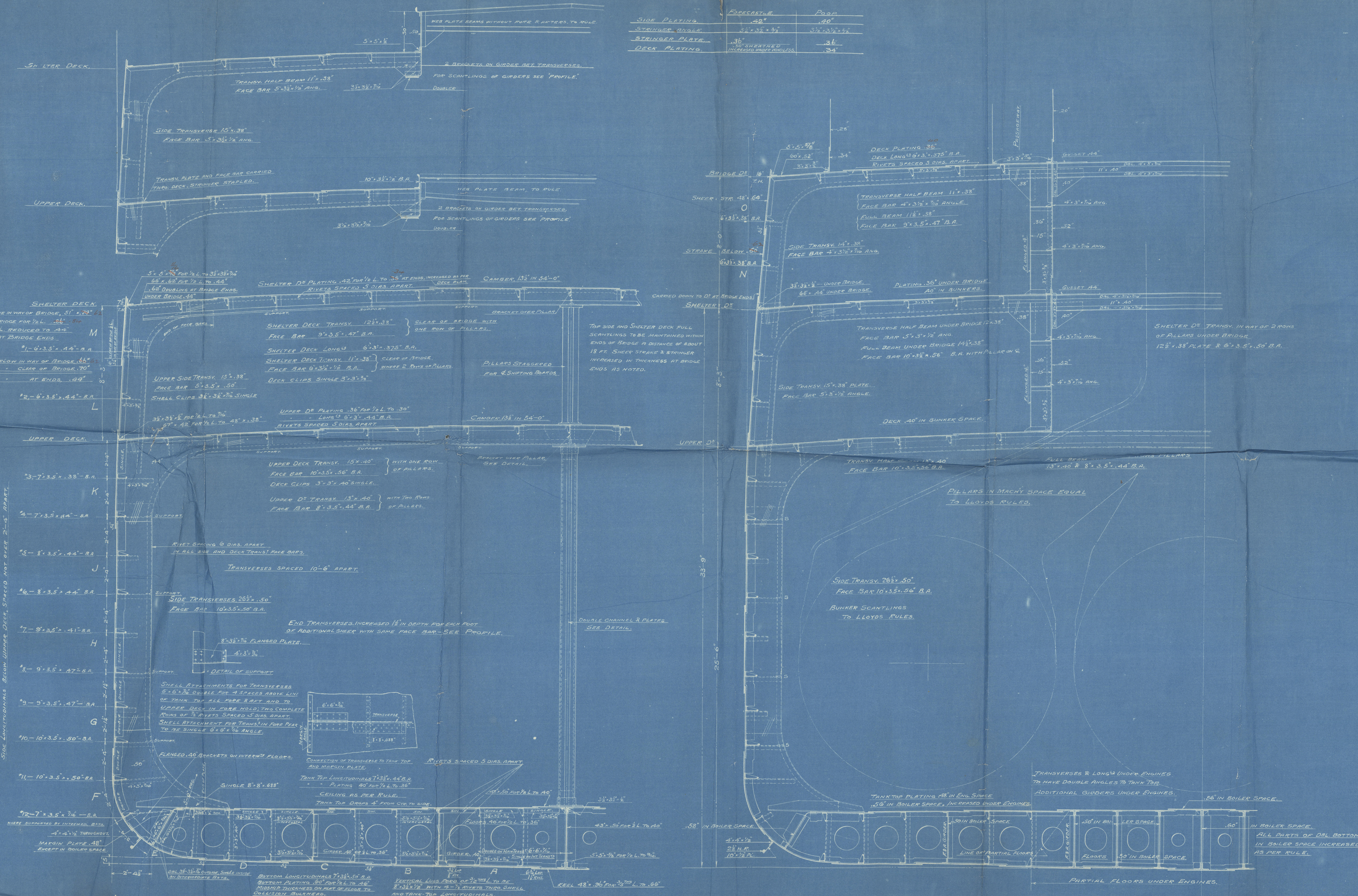


FORECASTLE	POOP
SIDE PLATING	40
STRINGER ANGLE	3 1/2 x 3 1/2
STRINGER PLATE	36
DECK PLATING	34



RIVETING NOTES.

KEEL BUTTS, 4" PL. RIV. LAPS TO 3" PL. RIV. LAPS AT ENDS.
 SHELL PLATING BUTTS, 3" PL. RIV. LAPS ALL FORE & AFT, 4" PL. RIV. WHERE 3" PL. THICK.
 SHELTER DECK, SHEER STRAKE BUTTS, CLEAR OF BRIDGE, 4" PL. RIV. LAPS TO 3" PL. AT ENDS.
 IN WAY OF BRIDGE 3" PL. RIV. AT BRIDGE ENDS DOUBLE STRAPS 3" PL. RIV.
 STRAKE BELOW SHEER STR. 4" PL. RIV. LAPPED BUTTS, 3" PL. AT ENDS.
 BRIDGE SHEER STRAKE BUTTS, 4" PL. RIV. LAPS, STRAKE BELOW 3" PL. RIV. LAPS.
 SHELTER DECK STRINGER BUTTS, 3" PL. RIV. LAPS THROUGHOUT, 4" PL. RIV. AT ENDS OF BRIDGEWALLS ONLY, 3" PL. RIV.
 BRIDGE DECK STRINGER BUTTS, 3" PL. RIV. LAPS.
 UPPER DECK STRINGER BUTTS, 2" PL. RIV. ALL FORE & AFT.
 SHELTER DECK PLATING BUTTS, 2" PL. RIV. LAPS TO SINGLE AT ENDS.
 UPPER DECK PLATING BUTTS, 2" PL. RIV. LAPS THROUGHOUT.
 TANK TOP CENTER STRAKE BUTTS, 3" PL. RIV. LAPS TO 2" PL. AT ENDS.
 MARGIN PLATE BUTTS, 2" PL. RIV. LAPS THROUGHOUT.
 CENTER GIRDER BUTTS, 3" PL. RIV. ALL FORE & AFT.
 RIVET DIAS., SPACING ETC. AS PER LLOYDS.

GENERAL NOTES.

NOTCHES IN TRANSVERSES, BEAMS ETC. TO BE WELL ROUNDED AT CORNERS AND NOT ROUGH PUNCHED.
 LIGHTENING HOLES TO BE AT LEAST 8" CLEAR OF NOTCHES.
 ALL EXPOSED BRACKETS IN CARGO SPACE TO BE ALIGNED ON FACE DRAINAGE HOLES IN LONGS 2" x 1" SPACED 18" APART.
 BRACKETS TO BULKHEADS, ALL 6" RIV. BRACKETS 8" UNDER ALSO BRACKETS TO TANK DIVISION, IN DOUBLE BOTTOM TO BE 40" THICK. BRACKETS WITH MORE THAN 6" RIV. TO BE 44" THICK.
 SPECIAL RIVETING IN SHELL AND UPPER DECK LONGITUDINALS IN DEEP TANK.
 SPECIAL TRANSVERSE FRAMES AT 27 & 28 (UNDER TANK) SEE PROFILE.

RIVETING IN LONGITUDINALS.

	BUTTS, NO OF RIVETS EACH SIDE OF BUTT.	BRACKETS AT 8" HES.	SHELL CONNECTIONS.
*1 SIDE LONGS	6	5	SPACED 6 DIAS. APART THROUGHOUT
*2 " "	6	5	" " " " " "
*3 " "	6	6	" " " " " "
*4 " "	6	6	" " " " " "
*5 " "	8	7	SPACED 5 DIAS. APART FOR 9 RIVS.
*6 " "	8	7	EACH SIDE OF TRANSV & 8" HES.
*7 " "	8	8	6 DIAS. ELSEWHERE.
*8 " "	8	8	SPACED 4 DIAS. APART FOR 9 RIVS.
*9 " "	8	8	EACH SIDE OF TRANSV & 8" HES.
*10 " "	8	8	6 DIAS. ELSEWHERE.
*11 " "	8	8	" " " " " "
*12 BILGE	6	6	SPACED 4 DIAS. FOR 4 RIVS. EACH SIDE OF TRANSV, INTERMEDIATE TRANSV & 8" HES.
BOTTOM	6	6	6 DIAS. ELSEWHERE.
TANK TOP	6	6	RIVETS 10" LONG, SPACED 3 DIAS. FOR 4 RIVS. EACH SIDE THROUGH INTERMEDIATE TRANSV & 8" HES 6 DIAS. ELSEWHERE.
D.B. GIRDERS	6	6	7 DIAS. APART.
DECKS	6	6	SPACED 6 DIAS. APART THROUGHOUT
SIDE UNDER BMD	6	5	" " " " " "

RIVETS IN 8" HES. SPACED NOT LESS THAN 4" APART.

HULLS Nos. 4 & 5.

GENERAL CARGO STEAMER.

SCALE 1/4" = 1'

APRIL 1, 1916

LENGTH, BET. PERPENDICULARS (LLOYDS) 421'-0"

LENGTH, OVER ALL 435'-0"

BEAM, MOULDED 54'-0"

DEPTH, MOULDED TO UPPER DECK 25'-6"

DEPTH, " " SHELTER DECK 33'-9"

LLOYDS 1ST NUMERICAL 79.73

LLOYDS 2ND NUMERICAL 33575

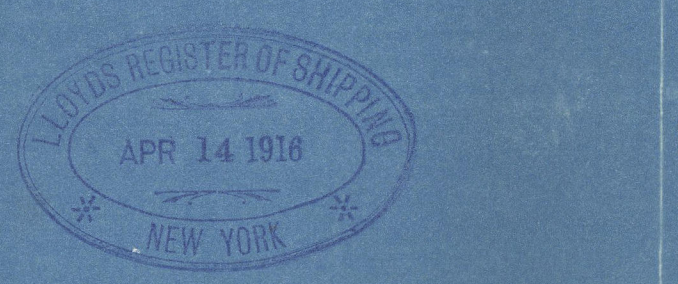
EQUIPMENT AS PER RULE.

1/2 = 12.5 (SHELTER DECK) 10.08 (BRIDGE DECK)

1/4 = 7.8

ISHERWOOD SYSTEM, PATENT.

TO CLASS * 100 A-1 LLOYDS.



Lagador

TEXAS CO. HULLS 4 & 5.

MIDSHIP SECTION.



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TEXAS S.S. CO HULLS 3 & 4

MIDSHIP SECTION

S.S. "SHAGADHOC," OF BATH ME,

BOSTON BPT NO. 1043.

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