

REGISTER.



Lloyd's Register of Shipping.

167, Yamashita-cho, Yokohama.

LLOYD'S REGISTER,
LONDON.

25th June 1917

S. CAIRNS,
ENGINEER SURVEYOR.

Communications to be addressed to
PO BOX 48, YOKOHAMA.

RECEIVED AUG 3 1917

ANSR,

I beg to acknowledge receipt of your cable "Shinsei Maru" cable whether brackets intermediate floors at margin plate as shown approved section also hawsers warps supplied according rules state thickness butt straps bridge sheer strake and whether vessel built accordance approved plans also forward copies.

Reply "Shinsei Maru built in accordance with approved plans hawsers warps in accordance with rules bracket plates fitted intermediate floors at margin plate butt strap bridge sheer strake single seven eight thick step Shinge Maru report following exact duplicate.

In the case of butt straps the Rules allow an option of single or double the thickness to be increased if single, the Builders decided to fit single straps in the case of the main sheer strake and the bridge sheer strake, though stating double in their approved plans. In the case of the main sheer strake they fitted single straps 1.06 thick to .76 at ends, quadruple riveted to treble at ends. In the case of the bridge sheer strake they fitted single straps .76 thick quadruple riveted. These thicknesses agreed with the Rules for the shell plates involved. In the case of the bulkhead

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stiffeners at frame 94 the stiffeners were fitted $9\frac{1}{2} \times 3\frac{1}{2} \times .54$ in lieu of $10 \times 3\frac{1}{2} \times .44$ as approved. As regards the hawsers and warps I regret the emission in my report. Brackets are fitted at the intermediate floors at margin plate in exact accordance with the approved section. With the above exceptions the vessel is built exactly in accordance with the approved plans. I notice a clerical error as regards the spacing of the solid floors this should read every third frame in lieu of 5I. I am forwarding herewith copies of the plans shewing how the vessel has been built, the same applying to the Shingo Maru, report which you will now have, as also the Yeshida Maru No 2 which will be completed this week.

I am, Sir

Your obedient servant

James Cairns

The Secretary

London.



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Lloyd's Register
Foundation

0083 2/2

W1358-0084

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No. of
No. of
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Ok. Dk.
Inches
Size in
Ship.
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5x5
4x4
6x6
7x7
4x4
Inches
in Ship
W1358-0085
3x
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Referred to the Chief State Surveyor.

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