

ALTERATIONS			
NO.	DESCRIPTION	APD	DATE
1	ANGLES TO KEEL MADE 6 X 6" INDIRES TO SUIT	74	1954
2	DECK PLATING AND TRANSVERSE ALLEGED TO SUIT HATCHES INSIDE PROFT IN FWD. HATCHES	74	1954
3	THE BRIDGE GROUP NOT BEEN CHAMFERED BY LENGTHENING	74	1954
4	RE-SUPERFICIALS TO BRIDGE ATTACHED	74	1954
5	NOTES FOR DECK PLATES	74	1954



RIVETING NOTES			
ITEM.	DIA. INCHES	BEAMS SING. TREB.	BUTT RIVET SING. TREB.
FLAT PL. KEEL FOR 1/2 LENGTH	1 1/8" 6 1/2"	SING. SING.	15 3/8" 15 3/8"
AT ENDS (OUTSIDE STRNG.)	1" 6"	TREB. SING.	3 3/8" 3 3/8"
FLAT ON BOTTOM FOR 1/2 LENGTH	2" 5 1/2"	SING. SING.	5 3/8" 5 3/8"
AT ENDS	2" 4 1/2"	" "	5 3/8" 5 3/8"
SIDES FOR 1/2 LENGTH	1" 5 1/2"	SING. SING.	5 3/8" 5 3/8"
AT ENDS	2" 4 1/2"	" "	5 3/8" 5 3/8"
SH. DK. SHEER STRAKE FOR 1/2 LENGTH INWELL	1" 6"	SING. SING.	5 3/8" 5 3/8"
UNDER DK	2" 5 1/2"	" "	" "
AT ENDS	2" 4 1/2"	" "	5 3/8" 5 3/8"
STRAKE BELOW SH. DK. SHEER 1/2 LENGTH UNDER WELLS	1" 6"	SING. SING.	5 3/8" 5 3/8"
UNDER DK	2" 5 1/2"	" "	" "
AT ENDS	2" 4 1/2"	" "	5 3/8" 5 3/8"
BRIDGE SHEER	5 1/2"	" "	5 3/8" 5 3/8"
STRAKE BELOW BRIDGE SHEER	1" 6"	" "	" "
BRIDGE STRINGER	5 1/2"	" "	5 3/8" 5 3/8"
SH. DK. STRINGER FOR 1/2 LENGTH IN WELLS	1" 6"	" "	5 3/8" 5 3/8"
UNDER DK	2" 5 1/2"	" "	" "
AT ENDS	2" 4 1/2"	" "	5 3/8" 5 3/8"
UPPER DECK STRIKER FOR 1/2 LENGTH	2 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	3 1/2"	" "	5 3/8" 5 3/8"
BRIDGE DECK PLATING	3 1/2"	" "	5 3/8" 5 3/8"
SHelter DECK PLATING FOR 1/2 LENGTH IN WELLS	2 1/2"	" "	5 3/8" 5 3/8"
UNDER DK	3 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	2 1/2"	" "	5 3/8" 5 3/8"
UPPER DECK PLATING FOR 1/2 LENGTH	2 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	3 1/2"	" "	5 3/8" 5 3/8"
FLAT KEEL 12 TO FLAT KEEL FOR 1/2 LENGTH	1"	" "	5 3/8" 5 3/8"
AT ENDS	2"	" "	" "
1" KEELEN FOR 1/2 LENGTH	1"	" "	5 3/8" 5 3/8"
AT ENDS	2"	" "	" "
1" KEELEN 1/2 LENGTH IN WELLS	1"	" "	5 3/8" 5 3/8"
UNDER DK	2"	" "	" "
AT ENDS	1"	" "	5 3/8" 5 3/8"
FLAT KEEL 12 TO FLAT KEEL FOR 1/2 LENGTH	1"	" "	5 3/8" 5 3/8"
AT ENDS	2"	" "	" "
1" KEELEN FOR 1/2 LENGTH	1"	" "	5 3/8" 5 3/8"
AT ENDS	2"	" "	" "
1" KEELEN 1/2 LENGTH IN WELLS	1"	" "	5 3/8" 5 3/8"
UNDER DK	2"	" "	" "
AT ENDS	1"	" "	5 3/8" 5 3/8"
UPPER DK. RIBBONS 1/2 LENGTH	2 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	3 1/2"	" "	" "
BRIDGE DECK STRINGERANGLE	3 1/2"	" "	5 3/8" 5 3/8"
DECK TRANS. CLIPS TO BR. DK.	2 1/2"	" "	5 3/8" 5 3/8"
SH. DK. DK.	2 1/2"	" "	5 3/8" 5 3/8"
UP. DK.	2 1/2"	" "	5 3/8" 5 3/8"
DECK LONGS	7 1/2"	" "	5 3/8" 5 3/8"
SH. DK.	8"	" "	5 3/8" 5 3/8"
CENTER KEELEN PURPLE 1/2 LENGTH	8"	" "	5 3/8" 5 3/8"
AT KEELEN	8"	" "	5 3/8" 5 3/8"
LIN. MARGIN 1/2 LENGTH	7 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	8"	" "	5 3/8" 5 3/8"
1" CENTER PLATE 1/2 LENGTH	7 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	8"	" "	5 3/8" 5 3/8"
1" LONGL 1/2 LENGTH	7 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	8"	" "	5 3/8" 5 3/8"
1" PLATING 1/2 LENGTH	7 1/2"	" "	5 3/8" 5 3/8"
AT ENDS	8"	" "	5 3/8" 5 3/8"
1" LONGL	7 1/2"	" "	5 3/8" 5 3/8"
TOP 1/2 OF 1" KEELEN	7 1/2"	" "	5 3/8" 5 3/8"
MARGIN PLATE BOUNDING ANGLES	8"	" "	5 3/8" 5 3/8"
ELSEWHERE TO BE ACCORDING TO RULES			

LENGTH LLOYDS 4306
BREADTH MLD 60'
DEPTH SHELTER DECK 36'
SHELTER DECK TYPE LLOYDS NUMERALS
INCREASED FOR DEEP LOADING
BREADTH 60'
DEPTH 28.64'
TRANS NO. 884641
LENGTH 4395'
LONGL NO. 383645
SHELTER DECK 4355x8x74
P.R.F. (20.83x6.46) x 8x74
BRIDGE HOUSE 88x8x2
EQUIP. NO. 43167
1/2 SHELTER DECK
1/2 BRIDGE DECK

THIS DRAWING HAS BEEN APPROVED TO WORK
WITH AMENDMENTS SHOWN ON PRINT APPROVED
BY LLOYDS APR 24 1954 & WITH FORCES
APPROVED BY LLOYDS 10 OCT 1954

Contract No. C-788 Structure No. 20
Name MIDSHIP SECTION
S.S. SHELTER DECK CARGO STEAMER
4396" x 60' 0" x 36' 8" (SH. DK.) MLD
Scale 1/2 FT.
Made by Q. & T. Traced by J. A. [unclear]
PENNSYLVANIA SHIPBUILDING CO.
GLOUCESTER, N.J.
U.S.A.

W174-0100
11 NO C-1-2011
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Midship section.
Bucy & Jones Co. Pennsylvania Yard 7.
S.S. "Indianapolis."



RETAIN



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