

5. REPORT ON BOILERS

No. 15750

REC'D NEW YORK

Received at London Office

When handed in at Local Office 13th Sept 1919 Port of New York and Philadelphia

Survey held at Bayonne N.J. Date, First Survey Oct 30 1918

on the STEEL SCREW STEAMER "LAFCONO" (Number of Visits) Gross 5562 Tons Net 434

Built at Philadelphia By whom built American International Corp When built 1919

When made at Schenectady N.Y. By whom made General Electric Co. When made 1919

When made at Bayonne N.J. By whom made Babcock & Wilcox Co. When made 1918

Registered Horse Power 600 Owners Emergency Fleet Corporation Port belonging to Philadelphia

WATER TUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel Lukens Steel Co

Total Heating Surface of Boilers 8700 sq ft Is forced draft fitted yes No. and Description of Boilers Three Water Tube Working Pressure 200 Tested by hydraulic pressure to 400 lb Date of test 27-6-19

Area of fire grate in each boiler No. and Description of valves to each boiler Two direct spring Area of each valve 4.06 sq in Pressure to which they are adjusted 200 lbs

they fitted with easing gear yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Mean dia. of boilers 42 in Length 14' 7 3/8 in

Material of shell plates Steel Thickness 1/2 in Range of tensile strength 60000 Are the shell plates welded or flanged No

rip. of riveting: cir. seams S R lap long. seams D.R.D.B.S. Diameter of rivet holes in long. seams 29/32 Pitch of rivets 2 3/4 x 4 9/16

of plates or width of butt straps 9 3/4 x 15 Per centages of strength of longitudinal joint rivets 108 Working pressure of shell by plate 80.1

Size of manhole in shell 15" x 11" Size of compensating ring 7/16 No. and Description of Furnaces in each

Material Outside diameter Length of plain part Thickness of plates crown bottom

Description of longitudinal joint No. of strengthening rings Working pressure of furnace by the rules Combustion chamber

Material Thickness: Sides Back Top Bottom Pitch of stays to ditto: Sides Back

If stays are fitted with nuts or riveted heads Working pressure by rules Material of stays Diameter at

Area supported by each stay Working pressure by rules End plates in steam space: Material Steel Thickness 19/32

How are stays secured 42" R Working pressure by rules 200 lb Material of stays Diameter at smallest part

Area supported by each stay Working pressure by rules Material of Front plates at bottom Thickness Material of

per back plate Thickness Greatest pitch of stays Working pressure of plate by rules Diameter of tubes

Material of tube plates Thickness: Front Back Mean pitch of stays Pitch across wide

Working pressures by rules Girders to Chamber tops: Material Depth and thickness of

Length as per rule Distance apart Number and pitch of Stays in each

Working pressure by rules Superheater or Steam chest: how connected to boiler Can the superheater be shut off and the boiler worked

separately yes Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet

Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater 1 in Are they fitted with easing gear yes

VERTICAL DONKEY BOILER— No. Description Manufacturers of steel

By whom made When made Where fixed Working pressure

Tested by hydraulic pressure to Date of test No. of Certificate Fire grate area Description of safety valves

Area of each Pressure to which they are adjusted If fitted with easing gear If steam from main boilers can

enter the donkey boiler Dia. of donkey boiler Length Material of shell plates Thickness Range of tensile

Strength Descrip. of riveting long. seams Dia. of rivet holes Whether punched or drilled Pitch of rivets

Percentage of strength of joint Rivets Plates Working pressure of shell by rules Thickness of shell crown plates

Dia. of do. No. of Stays to do. Dia. of stays Diameter of furnace Top Bottom Length of furnace

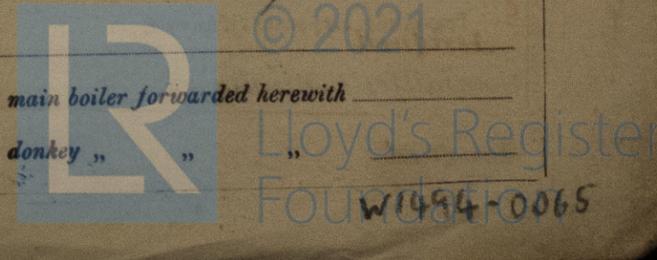
Thickness of furnace plates Description of joint Working pressure of furnace by rules Thickness of furnace crown

Radius of do. Stayed by Diameter of uptake Thickness of uptake plates

Thickness of water tubes

During progress of work in shops 1918 Mar 6, 14, 15, 18, 19, 21, 22, 25, 27, 28, 29, 30 Apr 1, 2, 4, 5 2 days until 20 Oct/19

During erection on board vessel See Report 4a. Total No. of visits Is the approved plan of main boiler forwarded herewith



GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

These boilers have been constructed under Special Survey and in accordance with plans approved July 18-1919. The workmanship and material are both of good quality. The steam-drums and sections have been tested by hydraulic pressure to 400 lb per sq inch, and found tight and sound. They have now been despatched for fitting aboard. To complete the survey, the boilers to be re-erected on board, and tested by hydraulic pressure. All mountings to be examined and fitted. Safety-valves to be adjusted under steam.

Philadelphia

Boilers erected on board, mountings examined and fitted, hydraulic test of 400 lbs applied, and safety valves adjusted under steam to 500 lbs

Certificate (if required) to be sent to
(The Surveyors are requested not to write on or below the space for Committee's Minute.)

The amount of Entry Fee .. £	:	:	When applied for,
Special £	:	:19.....
Donkey Boiler Fee £	:	:	When received,
Travelling Expenses (if any) £	:	:19.....

Committee's Minute
Assigned

New York SEP 16 1919

See Phil Rpt 3408.

Alexander Macworth
Engineer Surveyor to Lloyd's Register of Shipping.

J. Blalock



Lloyd's Register
Foundation