

Lloyd's Register of Shipping.

Order: 24544/ST
Post: 3734
Est: 13176

(Report on Vessel No. *Odense 30*

Port

Copenhagen

No. 17

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel ~~Castings~~ ~~or~~ Castings, manufactured by *Messrs. Witkowitz Bergbau & Eisenh. Gew.* of *Witkowitz* for the Vessel No. *2830*, being built by *Odense Staalskibsvaerft* of *Odense* have been inspected by me as set forth below and found to be, so far as can be seen, *1 stem post joining piece, 1 stem post, 1 propeller arm bracket, 1 propeller bracket arm*, sound and free from defects.

on ~~Forgings or Castings~~.

Lloyd's

Vienna, 9th December 1927

No. 2410

765-768

HK. 7.12.27

Hans Kolbow

	STERN FRAME. joining piece	1 stern post RUBBER FRAME	1 propell. bracket arm STEM
Material*	Siemens Martin Steel		
made	cast	cast	cast
annealed	annealed	annealed	annealed
Dimensions	18 1/8"	13 1/4 x 10 1/2"	18 1/8"
Condition on Inspection	almost finished	almost finished	almost finished
When Inspected	21.10; 3.11; 9.11; 7.12.27;	21.10; 3.11; 9.11; 7.12.1927	11; 7.12.1927
CASTINGS.	766	765	768
on Standard Test Pieces.			
Test—	28.9	29.2	28.3
per square inch	36.2	35.5	39.5
Extension per cent.	28.8	28.8	28.8
Bending Test—	31.6	35.5	37.5
before fracture	120 degrees		
Test—	10'	10'	10'
Height from ground			
Working Test—			
made according to Rules	satisfactory	satisfactory	satisfactory
and found satisfactory			

~~SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS~~

propell. bracket arm, 18 1/8", Tens. str. in t/sq" 28.7 with 36.2 elong. in 3"
29.0 36.8 767
Bend tests good.

Fee (if any chargeable) £

To be paid at VIENNA

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Lloyd's Register

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

n.2,27. T.

IR RECEIVERS:—Is each receiver, which can be isolated, fitted with a safety valve as per Rule.