

MV. CHILE N° 22184 in the Register Book.

Shipbuilders: Messrs.

Yard No.

Engineers: Messrs.

AS Smith, Nyquist & Hultman

Engine No.

N° 47860

It is submitted that the plan of Vertical Cross like  
Dankey Boilers

merits approval

for a working pressure of 8 Kg/cm<sup>2</sup> crown  
provided the corner radii of flanges dished plate  
be not less than 64 mm. the welding of the  
firebox crown plate to firebox be as shown  
on the plan and all welding be carried  
out with approved electrodes to the Surveyors'  
satisfaction & the boiler be constructed  
under the usual conditions of Survey  
and testing

It is concluded that the firebox will be  
suitably heat treated after being welded  
• before riveting to the uptake shell.

J. B. L. H.

*[Signature]*

14.8.39.

Return 2 plan.  
Retain 1 copy.  
Ln. 11.38. T.

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