

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 30

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *Messrs. Skoda Works A. S.* of *Pilsen Bohemia* for the Vessel No. 318, being built by *Messrs. Burmeister & Wains* of *Copenhagen* have been inspected by me as set forth below and found to be, so far as can be seen, *found sound and free from defects.*

Two (2) Propeller brackets (Port & Starb. & distance piece complete.

Mark on Forgings or Castings.

Lloyd's

No. 103-4-6

or *CRH* 10.1920Prague 4th November 1920*C. P. Hughes.*

Propeller Brackets

STERN FRAME.

RUDDER FRAME.

STEM.

Material*	Annealed B. M. S. Steel	
How made †	Cast	
Dimensions		
Progress on Inspection	Finished condition	
Date when Inspected	24/6/20, 15/10/20, 6/8/10	
CASTINGS.	Port	Starb.
Tests on Standard Test Pieces.	29.7	31.2
Tensile Test—	4	4
Tons per square inch	28.9	31.7
Extension per cent.	23.7 & 27.0	27.6 & 30.3
Cold Bending Test—	180° closed	
Angle before fracture		
Drop Test—	7 feet	
Height from ground		
Hammering Test—	Yes, satisfactory.	
If made according to Rules and found satisfactory		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

Prague

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

a.222. T.

† State if annealed

18162-0035

M/S. Danmark

"

Copenhagen

Report 7/68.

Forging Certificates.



© 2021

Lloyd's Register
Foundation